

# P2X-P3X Series™

## PRODUCT REFERENCE GUIDE



Industrial Smart Camera

 **DATALOGIC**

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**Patents**

See [www.patents.datalogic.com](http://www.patents.datalogic.com) for patent list.

This product is covered by one or more of the following patents:

Utility patents: EP1172756B1, EP2517148B1, EP2616988B1, EP2649555B1, EP3016028B1, EP3092597B1, IT1404187, JP5947819B2, US10229301, US6808114, US6877664, US6997385, US7387246, US7433590, US7433590, US8245926, US8888003, US8915443, US9122939, US9349047, US9361503, US9396404, US9495607, US9798948, US10095951, US10133895, US10229301, US10540532, ZL200980163411.X, ZL201080071124.9, ZL201180044793.1, ZL201280010789.8

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# PREFACE

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## ABOUT THIS MANUAL

This Product Reference Guide (PRG) is provided for users seeking advanced technical information, including connection, programming, maintenance and specifications. The Quick Reference Guide (QRG) and other publications associated with this product can be downloaded free of charge from the website listed on the back cover of this manual.

## Manual Conventions

The following conventions are used in this document:

“User” refers to anyone using a P2x-P3x-Series™ camera.

“Camera” refers to the P2x-P3x-Series™ camera.

“You” refers to the System Administrator or Technical Support person using this manual to install, configure, operate, maintain or troubleshoot a P2x-P3x-Series™ camera.

The symbols listed below are used in this manual to notify the reader of key issues or procedures that must be observed when using the device:



**Notes contain information necessary for properly diagnosing, repairing and operating the camera.**



**The CAUTION symbol advises you of actions that could damage equipment or property.**



**The WARNING symbol advises you of actions that could result in harm or injury to the person performing the task.**

## Software

All necessary firmware is installed on the P2x-P3x-Series™ camera at the factory. Vision Program Manager (VPM) software must be installed to configure the camera inputs, strobe, general purpose outputs, and internal illuminators. Installation software can be downloaded from the Datasensing web site.



**Throughout this manual, the name “VPM” is used to refer to the software installed on the camera.**

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## COMPLIANCE

Connect Gigabit Ethernet and dataport connections to a network which has routing only within the plant or building and no routing outside the plant or building.

### Power Supply

ATTENTION: READ THIS INFORMATION BEFORE INSTALLING THE PRODUCT

This unit is intended to be powered by an external power supply ES1, PS2 according to IEC 62368-1:2014.

### EMC Compliance

In order to meet the EMC requirements:

- connect Smart Camera chassis to the plant earth ground by means of a flat copper braid shorter than 100 mm;
- for CBX connections, connect pin “Earth” to a good Earth Ground;
- for direct connections, connect your cable shield to the locking ring nut of the connector.

### CE Compliance

CE marking states the compliance of the product with essential requirements listed in the applicable European directive. Since the directives and applicable standards are subject to continuous updates, and since Datalogic promptly adopts these updates, therefore the EU declaration of conformity is a living document. The EU declaration of conformity is available for competent authorities and customers through Datalogic commercial reference contacts. Since April 20th, 2016 the main European directives applicable to Datalogic products require inclusion of an adequate analysis and assessment of the risk(s). This evaluation was carried out in relation to the applicable points of the standards listed in the Declaration of Conformity. Datalogic products are mainly designed for integration purposes into more complex systems. For this reason it is under the responsibility of the system integrator to do a new risk assessment regarding the final installation.

### Warning

This is a Class A product. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

### Led Safety

For all Datalogic P2x-P3x compatible internal illuminators, LED emission is classified as Risk Group 1 according to EN 62471: 2010.

## TECHNICAL SUPPORT

### Support Through the Website

Datasensing provides several services as well as technical support through its website. Log on to ([www.datasensing.com](http://www.datasensing.com)).

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For quick access, from the home page click on the search icon 🔍, and type in the name of the product you're looking for. This allows you access to download Data Sheets, Manuals, Software & Utilities, and Drawings.

## Reseller Technical Support

An excellent source for technical assistance and information is an authorized Datasensing reseller. A reseller is acquainted with specific types of businesses, application software, and computer systems and can provide individualized assistance.

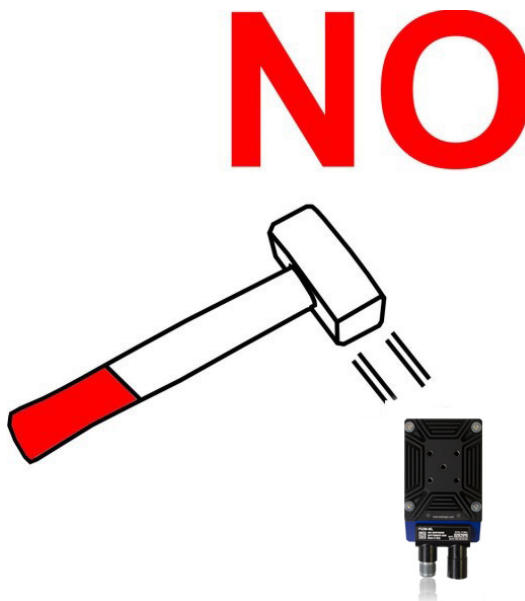
## HANDLING

The P2x-P3x-Series™ camera is designed to be used in an industrial environment and is built to withstand vibration and shock when correctly installed. However, it is also a precision product and it must be handled correctly before and during installation to avoid damage.

- Avoid dropping the camera (exceeding shock limits).



- Do not fine tune the position by striking the camera or bracket.



- 
- Do not weld the camera into position. This can cause electrostatic, heat, or imager damage,

# NO



- Do not spray paint near the camera. This can cause lens or imager damage.

# NO





# CHAPTER 1

## INTRODUCTION

### GENERAL VIEW



**Caution:** Disconnect power before handling the camera.

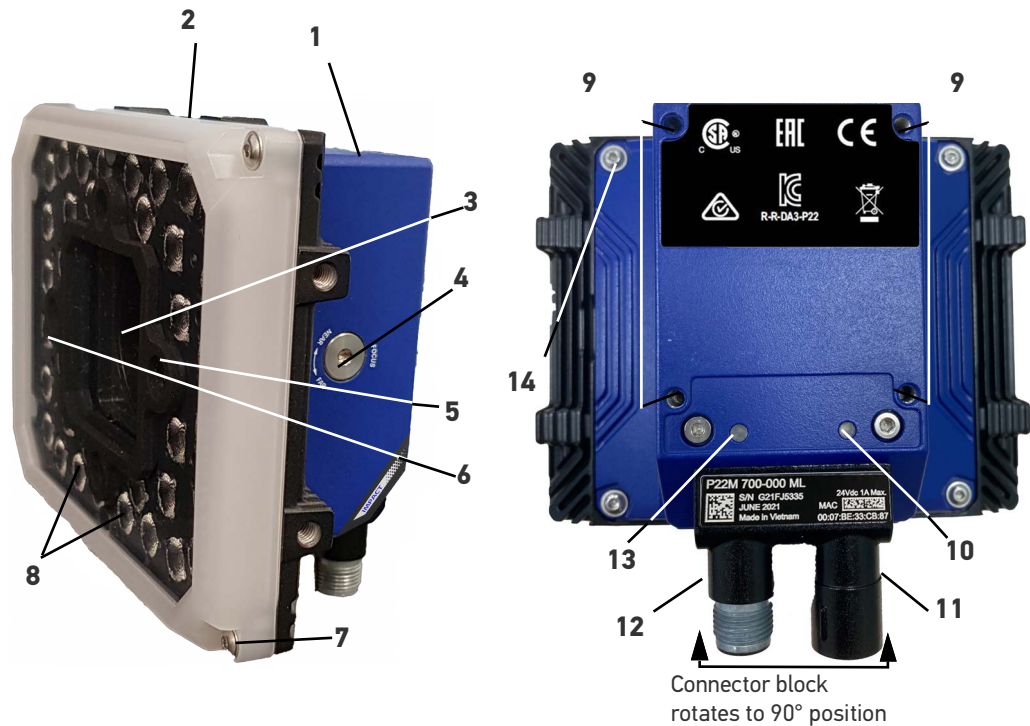
### Micro-Lens Base (14 LEDs ILLUMINATOR)



1	Lens cover	8	Lens
2	Button (Camera Reset - Loader)	9	Heat sink Mounting Holes (4)
3	Focus Adjustment Screw	10	Gigabit Ethernet Connection LED
4	Red Spot <sup>1</sup>	11	Gigabit Ethernet Connector
5	Green Spot <sup>1</sup>	12	Power - Serial Interfaces - I/O Connector
6	Internal Illuminator <sup>1</sup>	13	Power On LED
7	Lens Cover Screws (4)	14	Certification label*

1. Not included in Configuration A - External Lighting.  
\*Certification labels are different between P2x Series devices and P3x devices.

## Micro-Lens Base (36 LEDs ILLUMINATOR)



1	Button (Camera Reset - Loader)	8	Internal Illuminator
2	Lens Cover	9	Heat sink Mounting Holes (4)
3	Lens	10	Gigabit Ethernet Connection LED
4	Focus Adjustment Screw (on side)	11	Gigabit Ethernet Connector
5	Red Spot	12	Power - Serial Interfaces - I/O Connector
6	Green Spot	13	Power On LED
7	Lens Cover Screws	14	Illuminator screws
15	Certification label*		

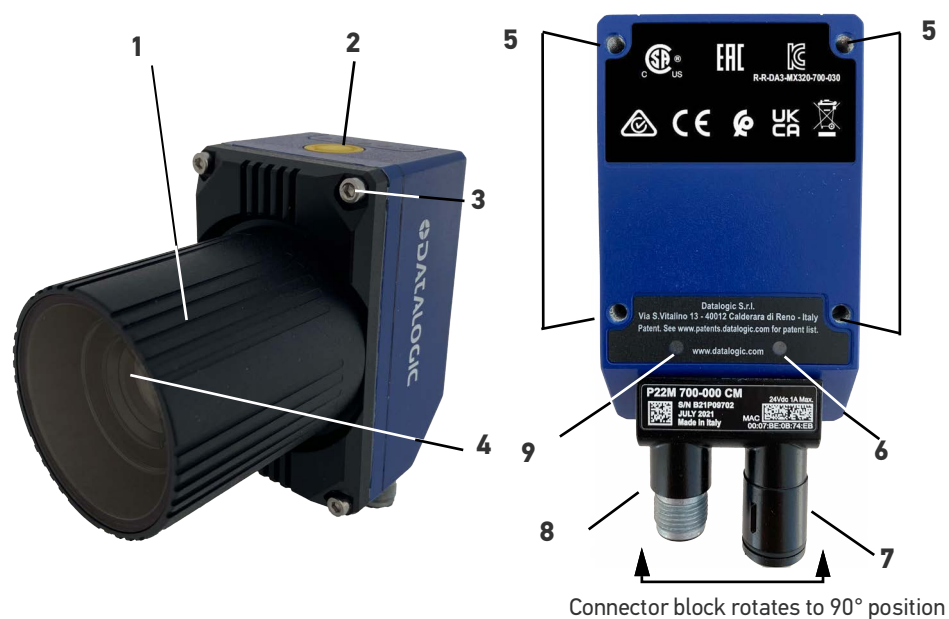
\* Certification labels are different between P2x Series devices and P3x devices



**Note: The 36 LEDs illuminator can be mounted horizontally and vertically.**



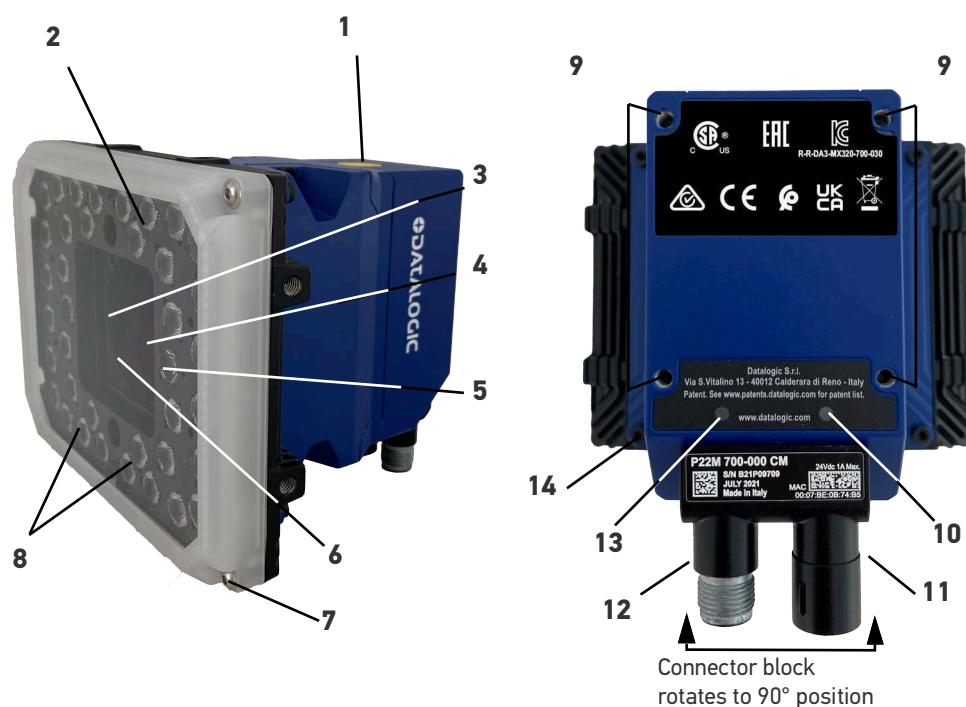
## C-Mount Lens Base (External Lighting)



1	C-Mount Lens cover	6	Gigabit Ethernet Connection LED
2	Button (Camera Reset - Loader)	7	Gigabit Ethernet Connector
3	Base Cover Screws	8	Power - Serial Interfaces - I/O Connector
4	Lens	9	Power On LED
5	Heat sink Mounting Holes (4)	10	Certification label*

\* Certification labels are different between P2x Series devices and P3x devices

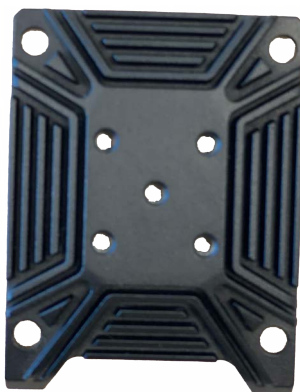
## C-Mount Lens Base (36 LEDs ILLUMINATOR)



1	Button (Camera Reset - Loader)	8	Internal Illuminator
2	Lens Cover	9	Heat sink Mounting Holes (4)
3	Lens	10	Gigabit Ethernet Connection LED
4	Adapter Side Cover	11	Gigabit Ethernet Connector
5	Red Spot	12	Power - Serial Interfaces - I/O Connector
6	Green Spot	13	Power On LED
7	Lens Cover Screws	14	Illuminator screws
15	Certification label*		

\* Certification labels are different between P2x Series devices and P3x devices

## Heat sink



The heat sink is mounted on the backside of the camera case.



**Caution: Do not remove the heat sink from the camera body to avoid overheating.**

## Product Description

The P2x-P3x Series™ cameras are Datalogic industrial compact 2D cameras produced to be a high performance affordable solution for all machine vision applications.

The P2x-P3x Series™ cameras are designed to be flexibly assembled for all machine vision applications. Users can choose between:

- Micro-Lens or C-Mount compatible Smart Cameras.
- two different resolutions (qHD or 2MP)
- monochrome or color cameras

Cameras are licensed to connect to VPM. The Basic level is included on all the cameras. The camera is contained in an aluminum housing. Mechanical dimensions are:

- P2x-P3x Series Micro-Lens with 14LEDs illuminator

108.7 x 54 x 62.5 mm and it weighs about 380 g including the internal illuminator, lens and protective cover

- P2x-P3x Series Micro-Lens with 36LEDs illuminator

115.5 x 126 x 124.8 mm and it weighs about 640 g, including the internal illuminator, lens and protective cover.

- P2x-P3x Series C-Mount with External Lighting

108.7 x 54 x 108.3 mm and it weighs about 300 g including the lens and protective cover.

- P2x-P3x Series C-Mount with 36LEDs illuminator

115.5 x 126 x 124.8 mm and it weighs about 900 g, including the internal illuminator, lens and protective cover.

Electrical connection of Power and I/O signals is provided through an M12 (IP67) 17-pin connector. A standard M12 (IP67) Gigabit Ethernet connector is also present. Rugged construction, IP67 and IP65 protection and max 50°C operative temperature make the P2x-P3x Series™ the ideal product for industrial environments where protection against harsh external conditions is required.

- Compact Industrial Smart Camera Series
- Right-angle IP67 and IP65 rated enclosure with rotating, sealed connectors
- Embedded interchangeable lenses and illuminators
- Built-in digital I/Os, Serial, and Gigabit Ethernet interfaces
- A variety of powerful Internal Lighting Systems
- Frame Rate up to 120 frames/sec for qHD P3x-Series models, up to 60 frames/sec for qHD and 2MP P2x-Series models, up to 25 frames/sec for 5MP P3x-Series models
- Supply voltage 24 Vdc  $\pm$  10%

### Applications include:

Automotive

- Component verification
- Part Gauging
- Robot Guidance
- Laser Guidance
- Automotive Part Color

- Assembly Traceability

#### Electronics

- Measurements
- Positioning/Guidance
- Plating (Color)
- Assembly Traceability

#### Medical & Pharmaceutical

- Pharmaceutical Traceability
- Cap/Sealing inspection
- Medical instruments

#### Intralogistics

- Print and Apply

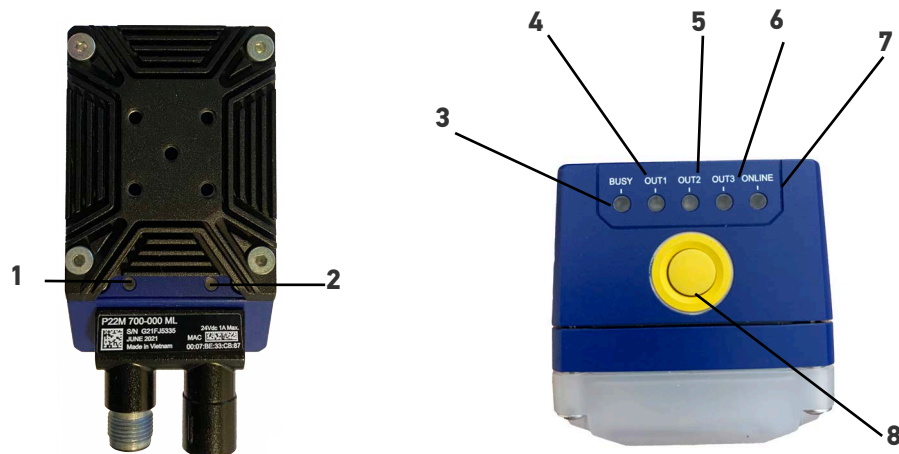
#### Food & Beverage

- Label inspection
- Expiration Date/Lot number

#### T&L

- Object detection

## Indicators and Keypad Button



**Figure 1- Indicators**

The following button and LED indicators are located on the camera.

1	<b>Power</b>	On – camera is connected to power
2	<b>ETH</b>	On – Gigabit Ethernet link is established. Blinking - data transmission
3	<b>Busy</b>	LED blinks during task execution and flash memory access
4	<b>Out 1</b>	On – Output 1 is on
5	<b>Out 2</b>	On – Output 2 is on
6	<b>Out 3</b>	On – Output 3 is on
7	<b>Online</b>	On – Loaded tasks will be executed based on their trigger parameters

8	Button	<p>Camera Reset: restores the camera settings deleting the .xml settings file and resetting the camera's Mask and IP Address to the factory default (192.168.0.128).</p> <p>Loader: the device will enter the Loader program sequence and the LEDs will begin to cycle through various patterns. Camera Button Event: Press and release the button (Internal software event only)</p>
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### To Reset the Camera

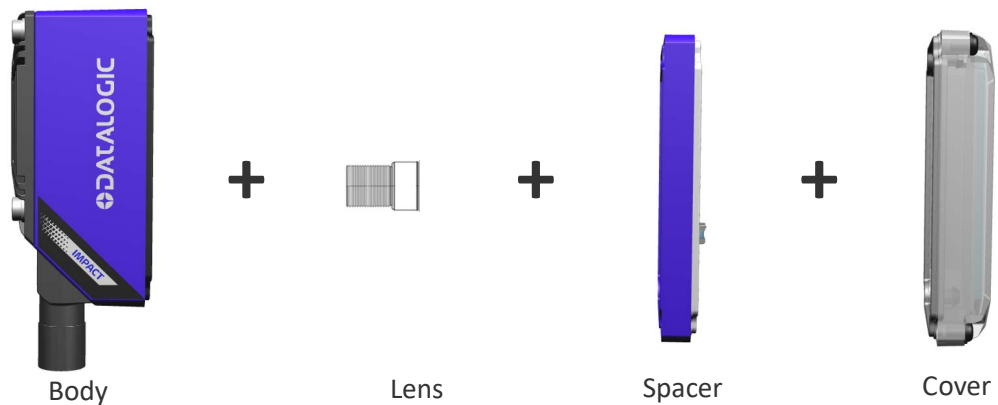
1. Turn on camera power while keeping pressed the Camera reset button (yellow).
2. When the five LEDs are blinking, release the Camera Reset button.
3. Within two seconds press and release the button again.
4. The device will beep and restart automatically.
5. The IP address will be reset to 192.168.0.128 and all settings will be reset to default. Vision programs are preserved, but no longer loaded on startup.

### To enter the Loader program sequence

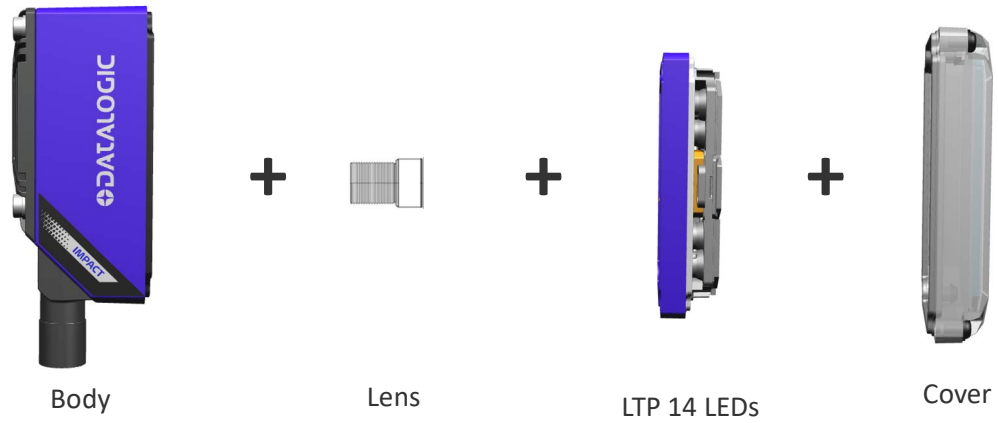
1. Turn on camera power while keeping pressed the Loader button (yellow).
2. When the five LEDs stop blinking, release the Loader button.
3. The device restarts automatically.

## Micro-Lens Necessary Components

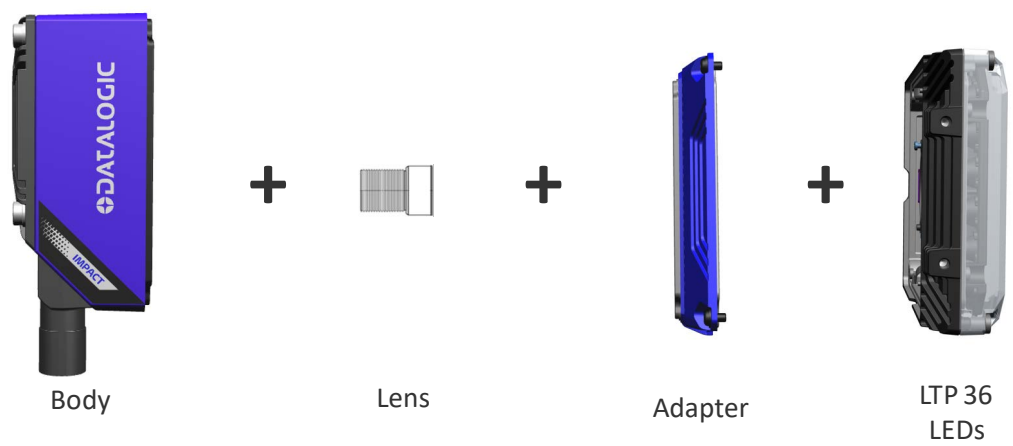
### Configuration A - External Lighting



### Configuration B1 - 14 LEDs Illuminator

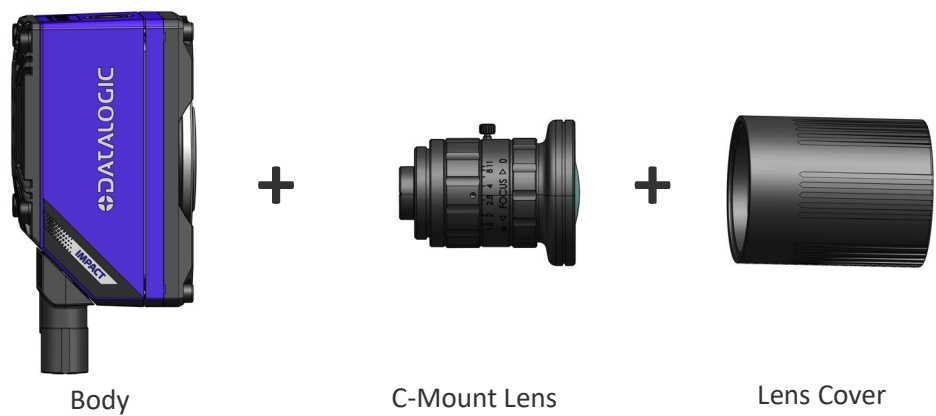


### Configuration B2 - 36 LEDs Illuminator

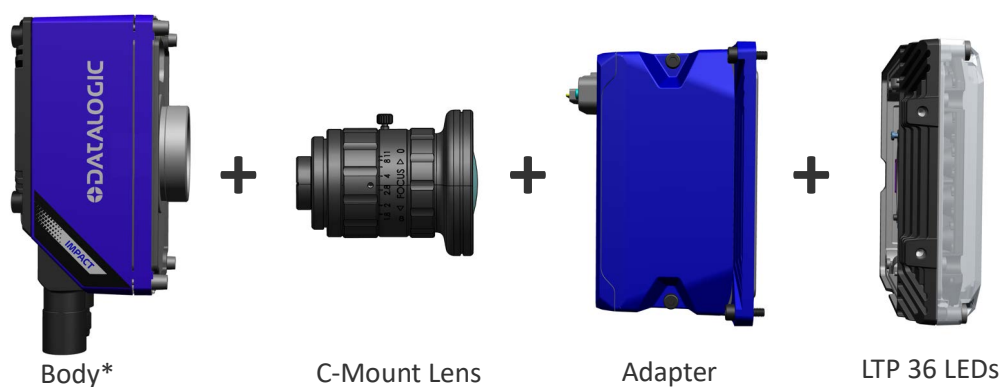


## C-Mount Necessary Components

### Configuration A - External Lighting



## Configuration B - 36 LEDs Illuminator



\*In this configuration, the Base Cover needs to be removed from the P2x/P3x Smart Camera Bases.

## P2x-Series Bases

PART NUMBER	DESCRIPTION	CHARACTERISTICS
937710021	P20M 100-000 ML	Micro lens, qHD, Monochrome
937710022	P20C 000-000 ML	Micro lens, qHD, Color
937710023	P22M 700-000 ML	Micro lens, 2MP, Monochrome
937710024	P22C 600-000 ML	Micro lens, 2 MP, Color
937710005	P20M 100-000 CM	C-Mount, qHD, Monochrome
937710006	P20C 000-000 CM	C-Mount, qHD, Color
937710007	P22M 700-000 CM	C-Mount, 2MP, Monochrome
937710008	P22C 600-000 CM	C-Mount, 2 MP, Color

## P3x-Series Bases

PART NUMBER	DESCRIPTION	CHARACTERISTICS
937710034	P30M 100-000 ML	Micro lens, qHD, Monochrome
937710035	P30C 000-000 ML	Micro lens, qHD, Color
937710038	P30M 100-000 CM	C-Mount, qHD, Monochrome
937710039	P30C 000-000 CM	C-Mount, qHD, Color
937710036	P32M 700-000 ML	Micro lens, 2MP, Monochrome
937710037	P32C 600-000 ML	Micro lens, 2MP, Monochrome
937710040	P32M 700-000 CM	C-Mount, 2MP, Monochrome
937710041	P32C 600-000 CM	C-Mount, 2 MP, Color
937710032	P35M 800-000 CM	C-Mount, 5MP, Monochrome
937710033	P35C 900-000 CM	C-Mount, 5MP, Color



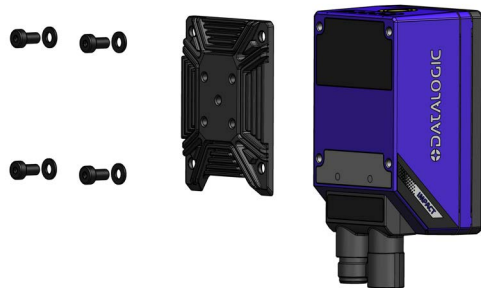
# CHAPTER 2

## MOUNTING INSTRUCTIONS

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### HEAT SINK INSTALLATION

The heat sink provided in the package is to be used as an adapter for rotating brackets and for heat dissipation. Its use is mandatory.



The P2x-P3x Series package contains the following materials to mount the heat sink:

- 1 heat sink
- 4 black screws
- 4 black washers

To install the heat sink on the Smart Camera, please follow this procedure:

1. Insert the screws and washers through the heat sink and thread them loosely into the P2x-P3x Series Smart Camera, as shown in the figure below.
2. Tighten the screws.

# MICRO-LENS MOUNTING INSTRUCTIONS

## Micro-Lens with 14 LEDs Illuminator



**Note:** Continue with this step if you want to use a lens or illuminator with different characteristics (See "C-Mount Mounting Instructions" on page 16.)

If the camera already contains the correct lens and illuminator, continue with "Camera Focus" on page 21.



**Caution:** Disconnect power before removing the cover.

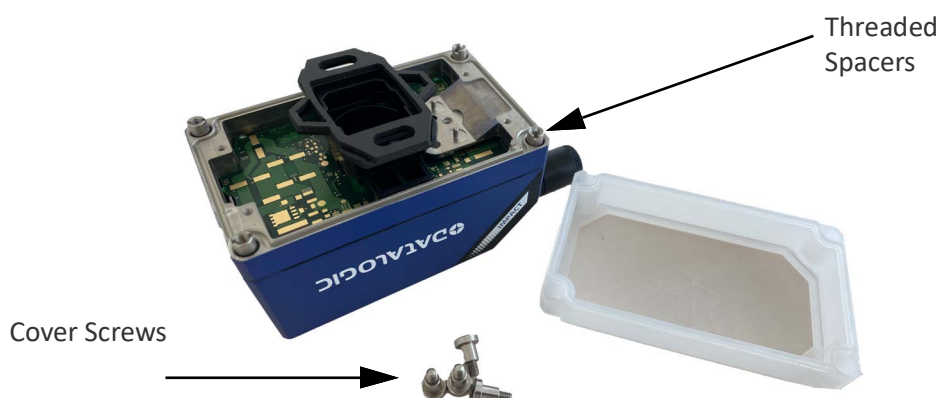


**Caution:** Observe ESD precautions when installing or removing a filter, cover, illuminator or other accessories.

### Toolset required

- 2.5 mm Allen Wrench Spacer
- Flat-blade screwdriver (maximum width 1.2 mm)

1. Using the 2.5 mm Allen Wrench remove the Lens cover screws and carefully remove the cover. Be sure the sealing gasket stays with the cover. To unmount the cover properly, it is recommended to gently lever the cover from its corners using a flat blade screwdriver between the cover and the body of the device.



**Note:** When removing the cover, the Lens cover screws might stick to the threaded spacers. Reassemble the cover screws increasing slightly the tightening torque (maximum 0.8 N m) then, unscrew them again. Repeat the operation until the Lens cover screws are unblocked.

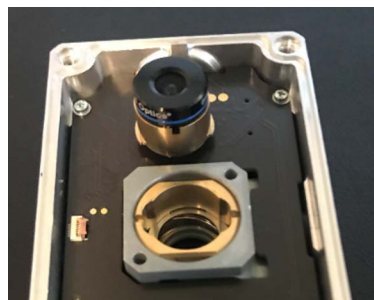
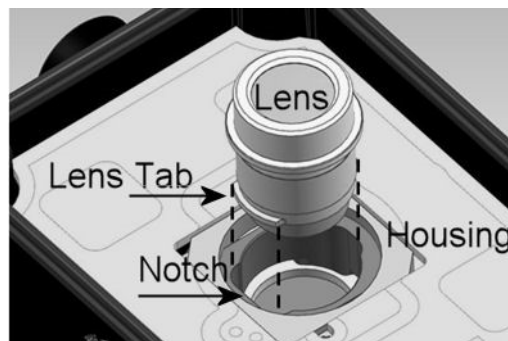


Figure 1 - Removing the cover

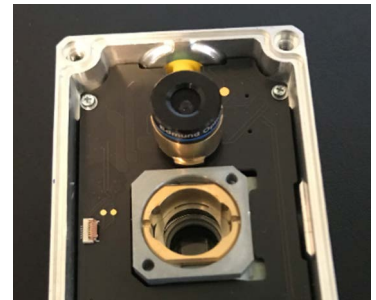
2. Unscrew the four threaded spacers using the flat-blade screwdriver, then remove the spacer.
3. In a dust-free environment, remove the lens protection label by pulling it off the base.



4. Insert the Micro Lens. Be sure to align the tabs on the lens with the notches in the lens housing.
5. Grasp the lens firmly, then press until the lens stops moving.
6. Turn the lens 90° counter-clockwise then release it. When the lens is mounted, it should not turn in the housing.



Lens release position



Lens lock position

**Figure 2 - Removing the camera Micro-Lens**

- Align the 14 LEDs illuminator with the camera case and gently press down until the illuminator is tight to the case.

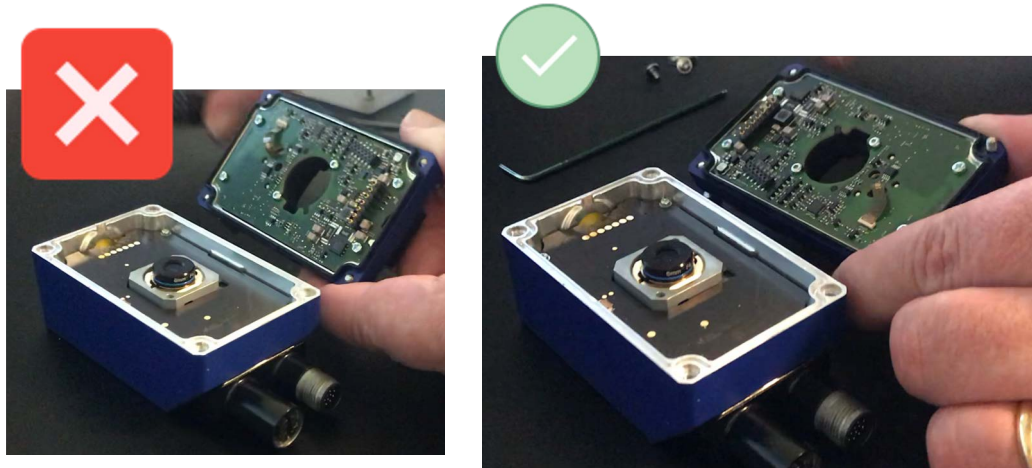


Figure 3 - Removing and replacing the internal illuminator



**Note:** Adjust the focus to “NEAR” to easily handle the Micro-Lens.



**Caution:** Keep the connector aligned to the contact.

- Tighten the four illuminator new threaded spacers. Maximum tightening torque 1.2 N m.
- Place the cover on the device and press gently the cover frame edges.



**Note:** Make sure the cover is free of dust, dirt and fingerprints. If necessary, wipe it clean using soft material and alcohol. Avoid any abrasive substances.

- Insert the four screws and loosely tighten them in a clockwise direction. The maximum tightening torque is 0.8 Nm

## Micro-Lens with External Lighting

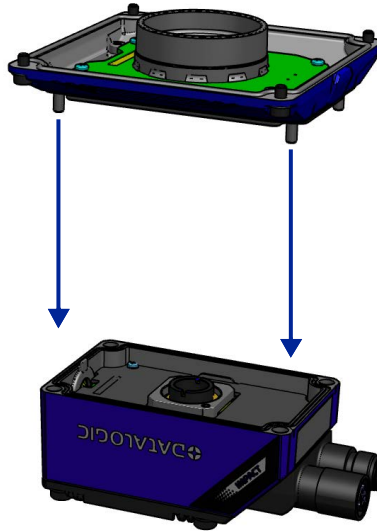
Follow the procedure under "[Micro-Lens with 14 LEDs Illuminator](#)" on page 12 until STEP 6, then proceed as follows.

- Align the spacer with the camera case and gently press down until it is tight to the case.
- Tighten the four spacer threaded spacers. Maximum tightening torque 1.2 N m.
- Place the cover on the device and press gently the cover frame edges.
- Insert the four screws and loosely tighten the, in a clockwise direction. The maximum tightening torque is 0.8 Nm

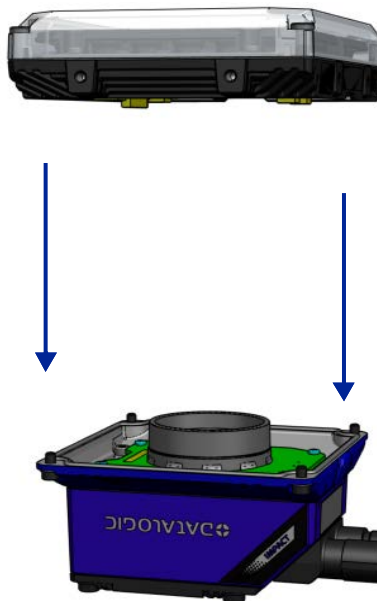
## Micro-Lens with 36 LEDs Illuminator

Two mounting options are available for the 36 LEDs Illuminator: vertical or horizontal. Follow the procedure under "[Micro-Lens with 14 LEDs Illuminator](#)" on page 12 until STEP 6, then proceed as follows.

7. Place the adapter on the device and tighten the four screws. Make sure to align the adapter pins with the camera body pad.



8. Place the 36 LEDs Illuminator on a flat-surface, then align the camera facing upwards, with it. Finally tighten the screws to a maximum torque of 0.8 Nm.



**Caution:** To avoid damage, do not press on the window.



**Note:** Configure an Internal Illuminator in VPM - Camera Setup (See "Startup" on page 83.)



**Note:** When removing the cover to replace it, the Poron filter holder might stick to the removed window. Make sure to reassemble it.

# C-MOUNT MOUNTING INSTRUCTIONS



**Note:** Continue with this step, or read "Micro-lens Mounting Instructions" on page 12 if you want to use a lens or illuminator with different characteristics.

If the camera already contains the correct lens and illuminator, continue with "Camera Focus" on page 21.



**Caution:** Before starting the procedure, make sure the Smart Camera is powered off.



**Caution:** Do not touch the sensor aperture lens glass, or lens cover glass. These areas must be kept clean. Avoid any abrasive substances that might damage these surfaces during cleaning.



**Caution:** Observe ESD precautions when installing or removing a filter, cover, illuminator or other accessories.

## Toolset required

- 2.5 mm Allen Wrench Spacer

## C-Mount Lens with External Lighting

1. Install the anti-vibration O-ring onto the threaded base of the lens.



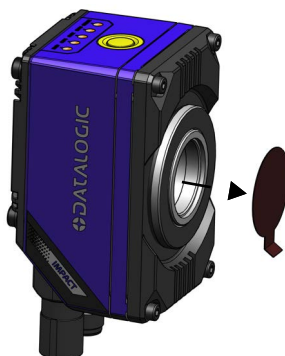
**Note:** Ring Characteristics:

**Internal Ø= 23mm**

**Cross-section Ø= 1.5mm**

**Material: NBR 70 Shore A**

2. In a dust-free environment, remove the lens protection label by pulling it off the base.



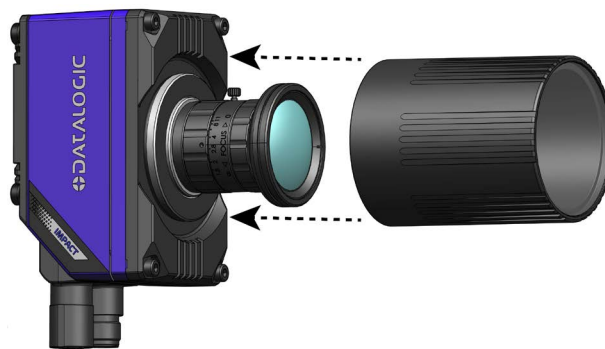
3. Mount the lens by screwing it lightly onto the base.



4. Optional step for enhanced IP Protection (IP67). Mount the lens cover onto the base cover.

C-Mount Lens Standard Cover Ø 54, length 58 mm

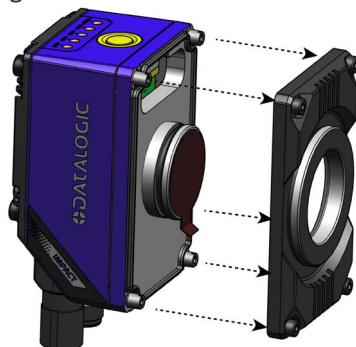
C-Mount Lens Long Cover Ø 54, length 68 mm



## C-Mount Lens with 36 LEDs illuminator

Follow STEP 1 under [C-Mount Lens with External Lighting, starting on page 16](#), then proceed as follows:

3. Remove the Base Cover and in a dust-free environment, remove the lens protection label by pulling it off the base.



4. Mount the lens by screwing it tightly onto the base and set the lens aperture.



C-Mount maximum lens dimensions:

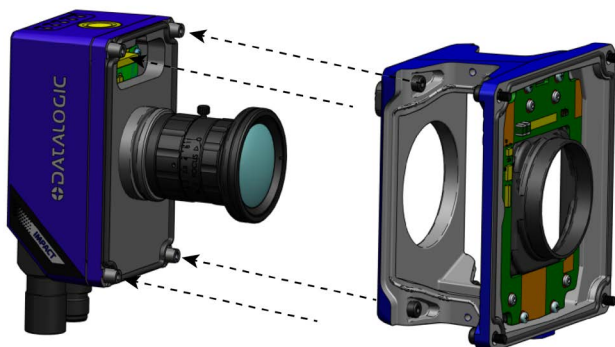
Lens maximum height: 60 mm

Lens maximum diameter (knobs not included):

Lens height  $\leq 42$  mm: max  $\varnothing = 40$ mm

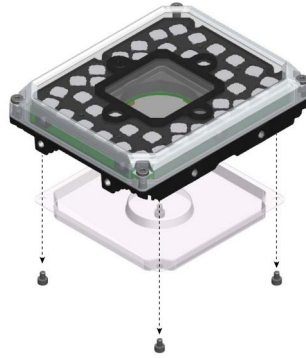
Lens height between 42 and 60 mm: max  $\varnothing = 38$ mm

5. Mount the adapter onto the base by tightening the four captive screws.





6. Remove the protective blister from the illuminator.

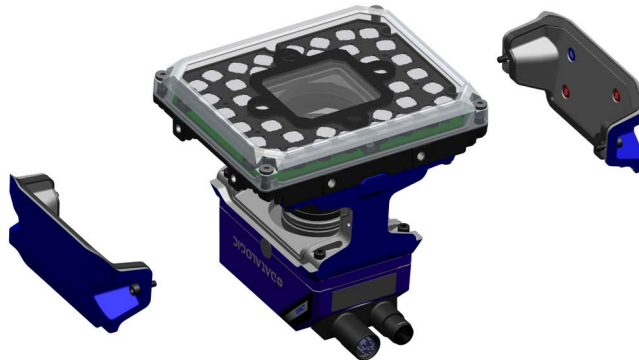


**Caution: Do not touch the illuminator electrical components.**

7. Mount the illuminator onto the adapter by tightening the four captive screws. The Smart Camera can now be powered on.



8. Mount the adapter side covers. These come with magnets, so they can be attached to a metal board or to each other to keep your hands free during installation.

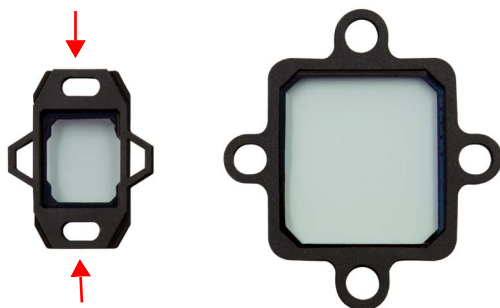


## LENS FILTERS REPLACEMENT (OPTIONAL)

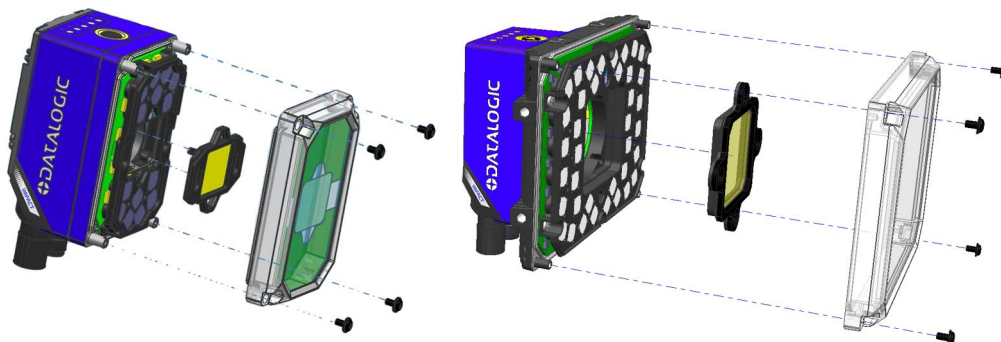


**Caution: Make sure to operate in a dust-free environment during the cover replacement procedure.**

1. Remove the four cover screws and carefully remove the cover.
2. Gently squeeze the clips on each side of the filter holder while you gently pull straight up from the illuminator.
3. Align the Poron filter holder to the lens. Gently squeeze the clips on each side of the filter while you gently press straight down on the filter. The filter is equipped with two pins at the bottom that guide its insertion into the product.



Poron Filter for 14 and 36 LEDs models



**Note: You can mount the filter in two equivalent directions by rotating it 180°.**



**Caution: Make sure that the filter is correctly placed without any tilt before mounting the cover back on the Smart Camera body.**

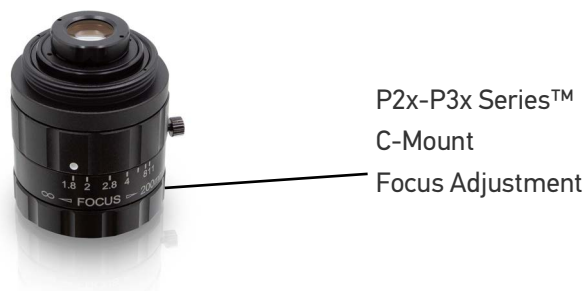
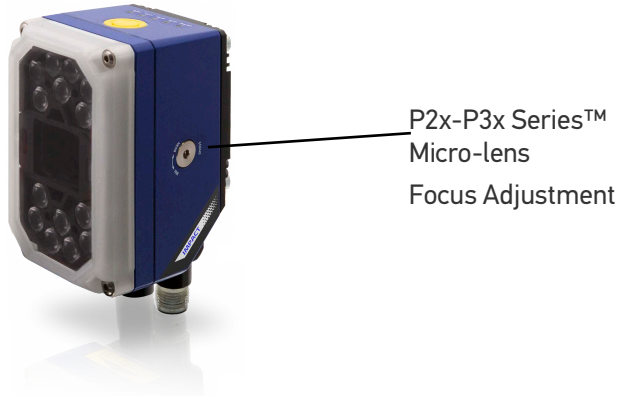
4. Finally, mount the cover back on the Smart Camera body.

## CAMERA FOCUS

To adjust the Micro-lens, use VPM to continuously snap and display an image. Use the camera Focus adjustment on the side of the camera to adjust the focus.

To adjust the C-Mount focus, simply use the focus knob on the C-Mount lens.

For more information about this topic, see [Software Configuration, starting on page 83](#).



**Caution!** Once the end stroke is reached, we recommend that you do not lever on the Allen key to force the mechanism to avoid breaking or blocking it.

# CHAPTER 3

## INSTALLATION

### PACKAGE CONTENTS

Verify that the P2x-P3x Series™ camera and all the parts supplied with the equipment are present and intact when opening the packaging; the list of parts includes:

P2X-P3X SERIES™ MICRO-LENS	P2X-P3X SERIES™ C-MOUNT
P2x-P3x Series™ Micro-Lens camera (base + spacer + camera)	P2x-P3x Series™ C-Mount camera (base + base cover)
Quick Reference Guide + Micro-Lens Mounting Instructions	Quick Reference Guide + C-Mount Mounting Instructions
Mounting Kit (Mounting Screws (4 + 3) and washers, Heat sink , STD Fix Bracket)	Mounting Kit (Mounting Screws (4 + 3) and washers, Heat sink , STD Fix Bracket)

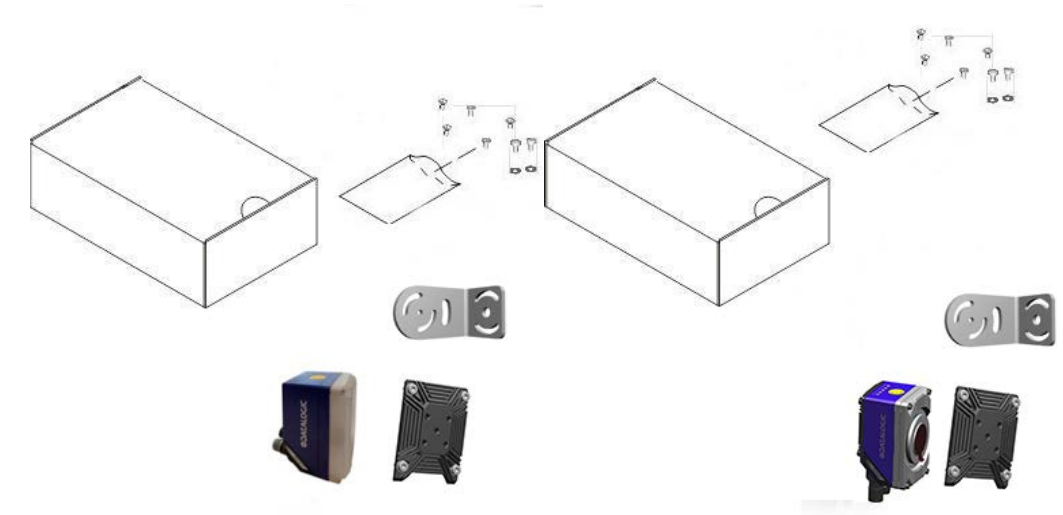


Figure 1- Package Contents

## MECHANICAL DIMENSIONS

The P2x-P3x Series™ cameras can be installed to operate in different positions. The four screw holes (M4 x 6) on the body of the camera are for mounting the heatsink to the camera and this latter to the provided brackets. The diagram below gives the overall dimensions of the camera and may be used for its installation.

### Micro-Lens

#### 14 LEDs ILLUMINATOR

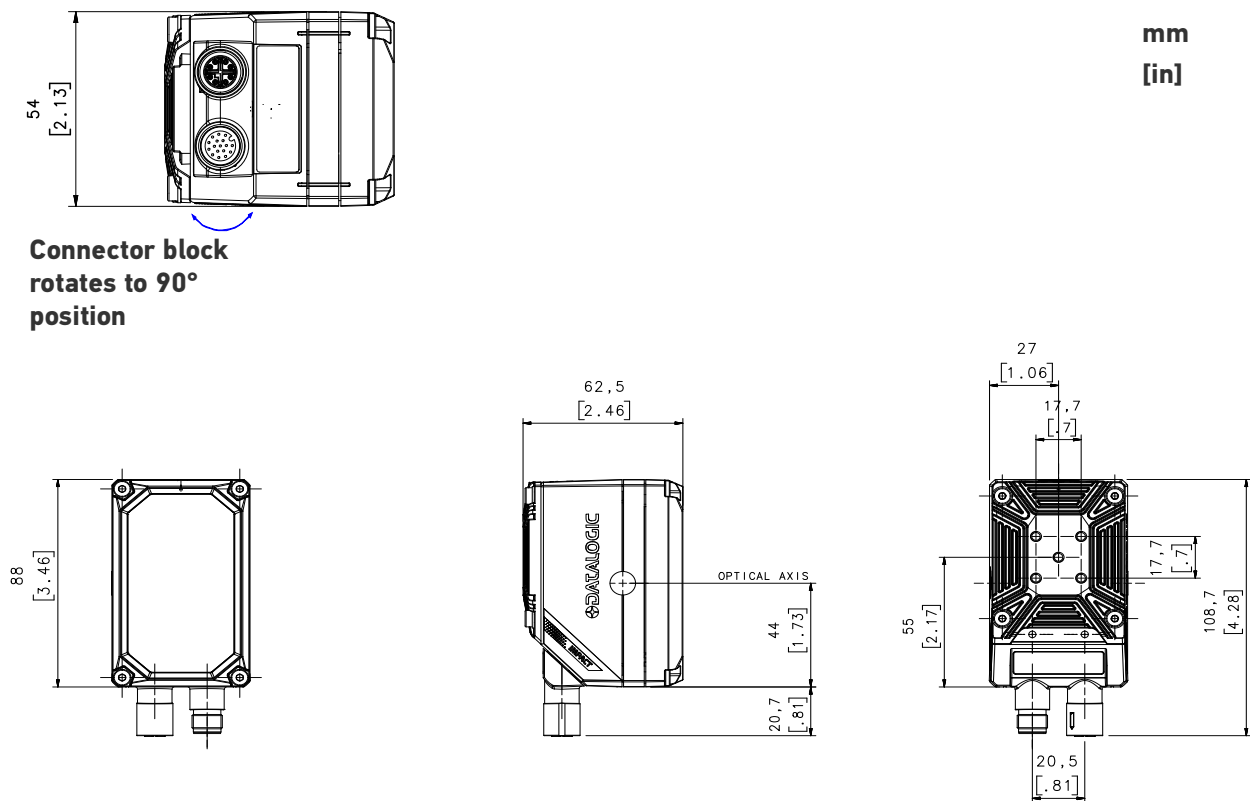


Figure 2 - Overall Dimensions with Connector at 0°

mm  
[in]

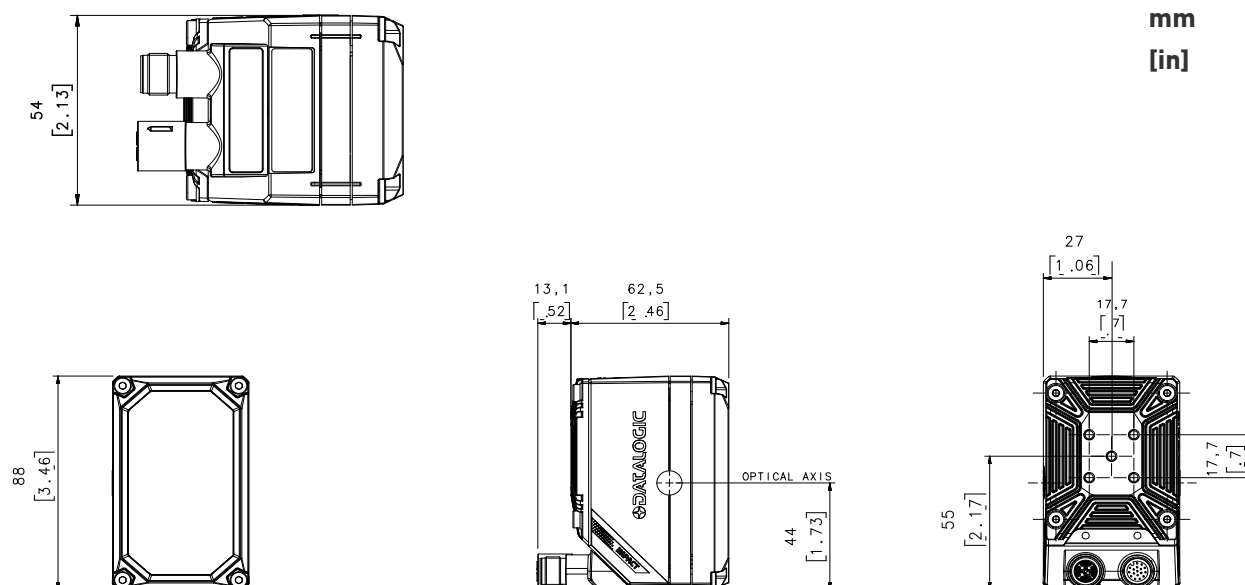


Figure 3 - Overall Dimensions with Connector at 90°

## 36 LEDs ILLUMINATOR

The P2x-P3x Series™ cameras 36 LEDs can be mounted horizontally and vertically.

mm  
[in]

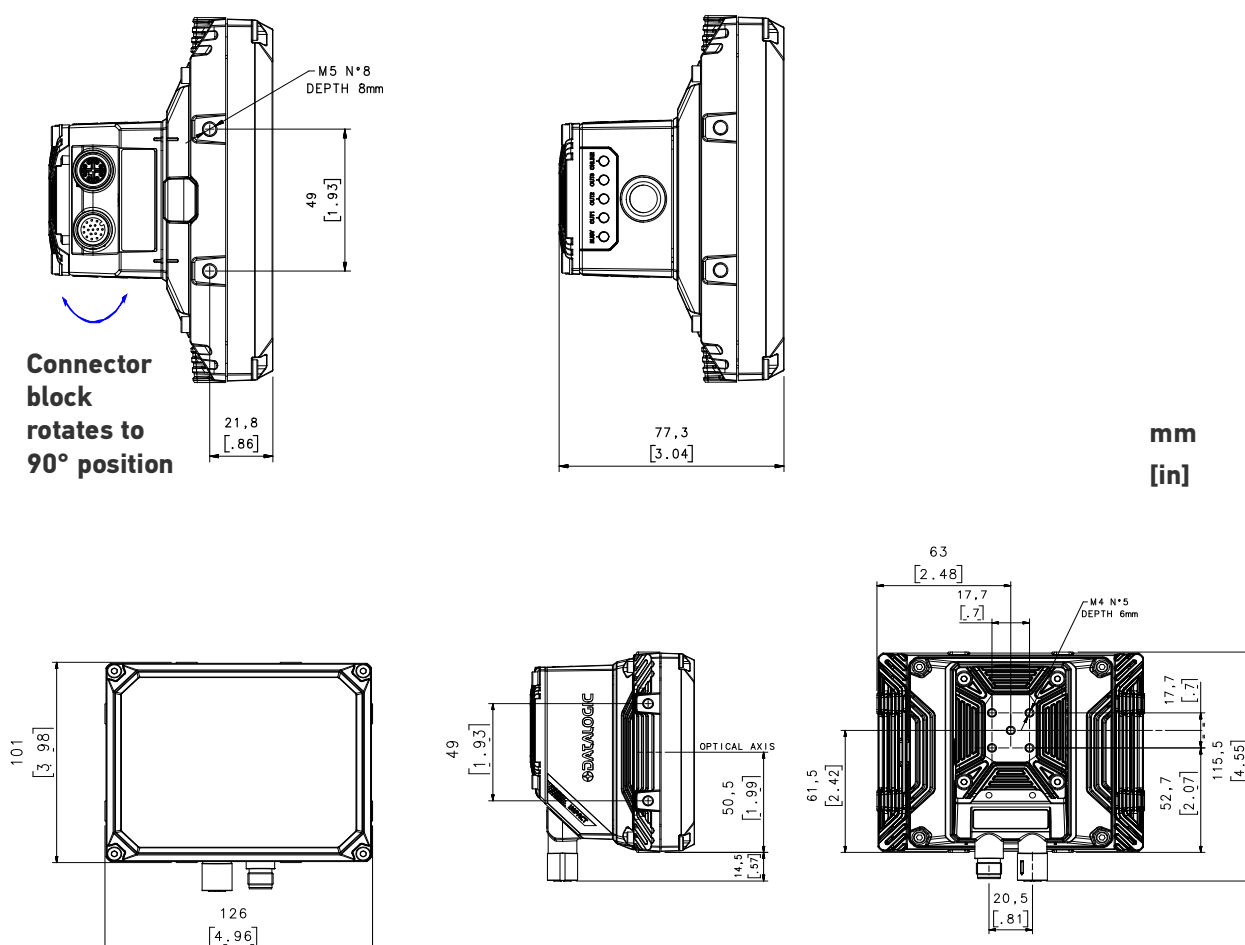


Figure 4 - Overall Dimensions with Connector at 0°

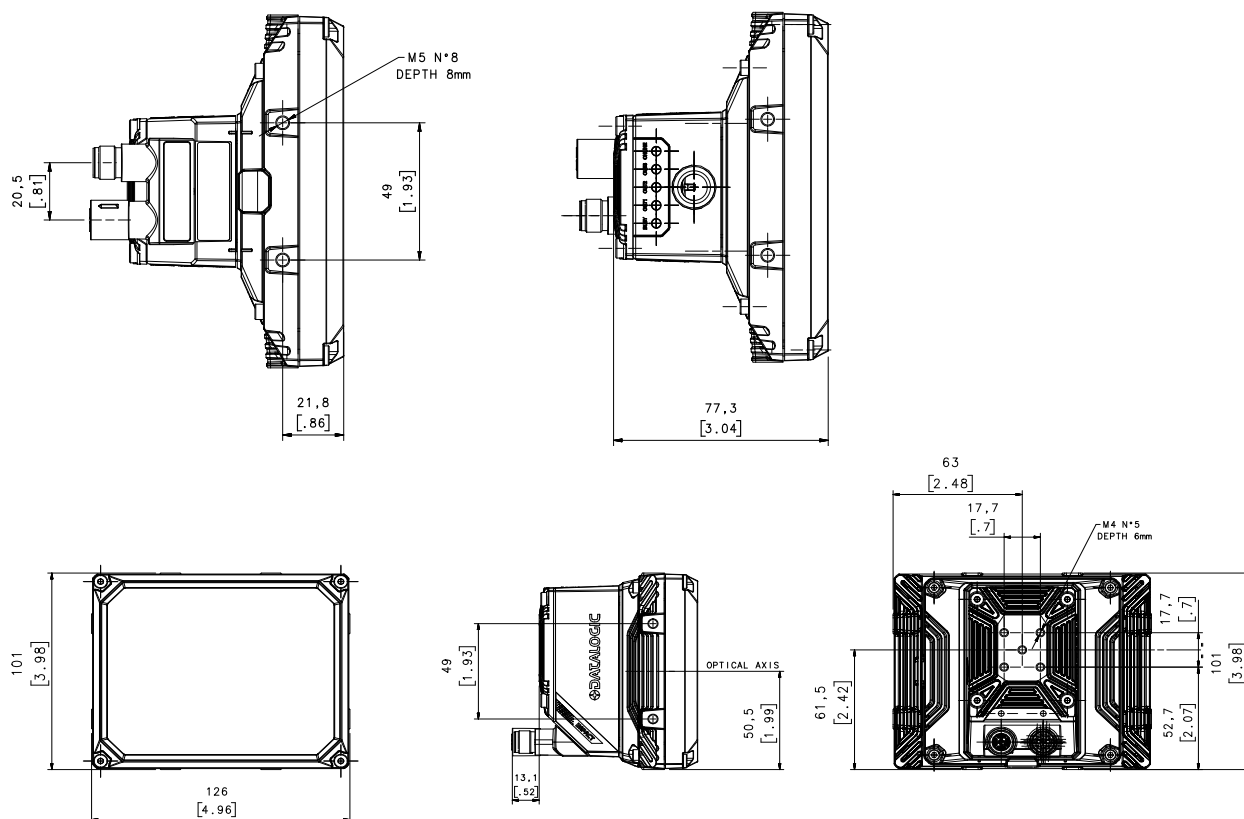


Figure 5 - Overall Dimensions with Connector at 90°

## C-Mount

### External Lighting with Lens Standard Cover

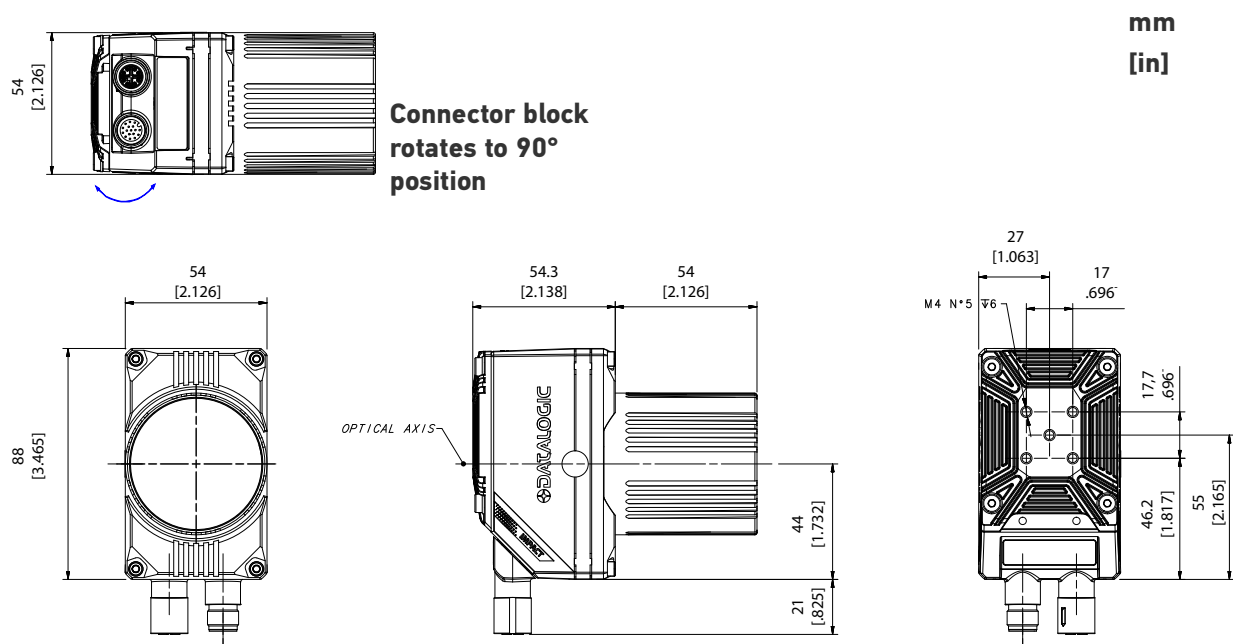


Figure 6 - Overall Dimensions with Connector at 0°

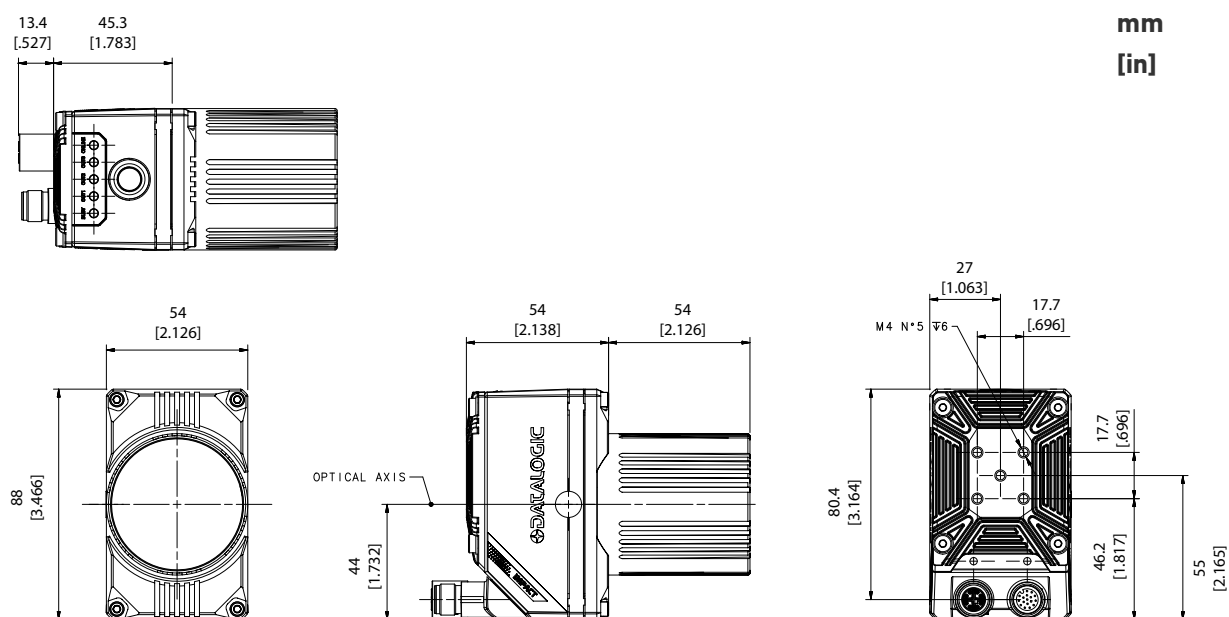


Figure 7 - Overall Dimensions with Connector at 90°

## External Lighting with Lens Long Cover

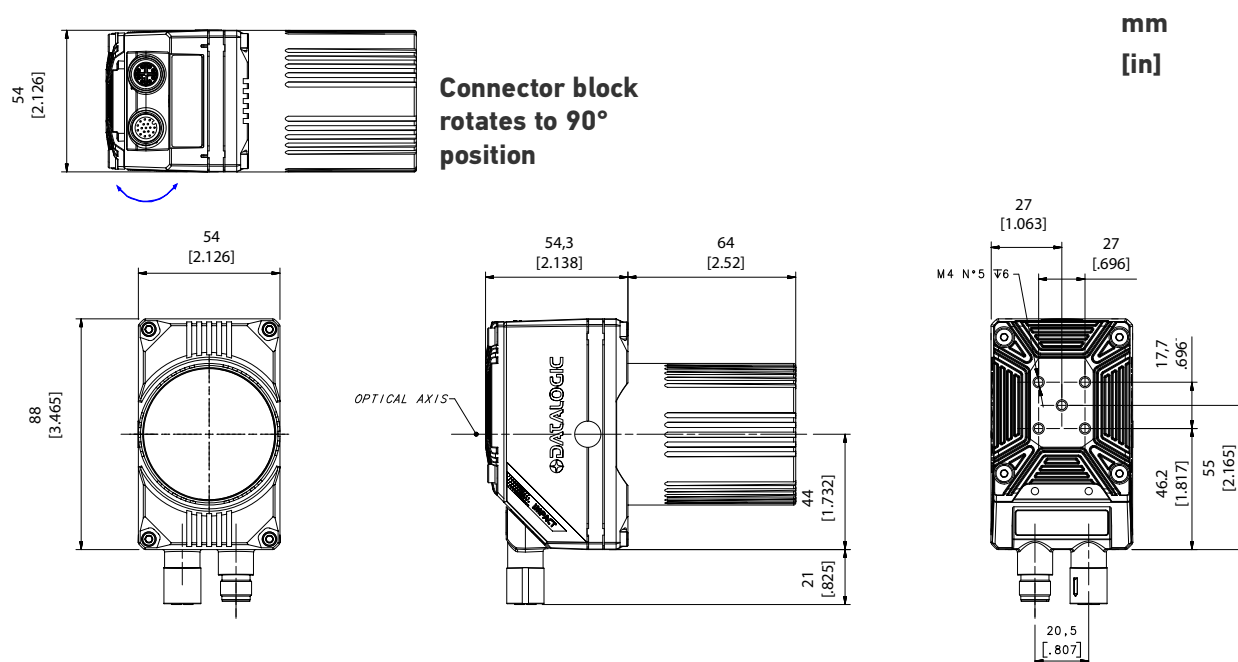
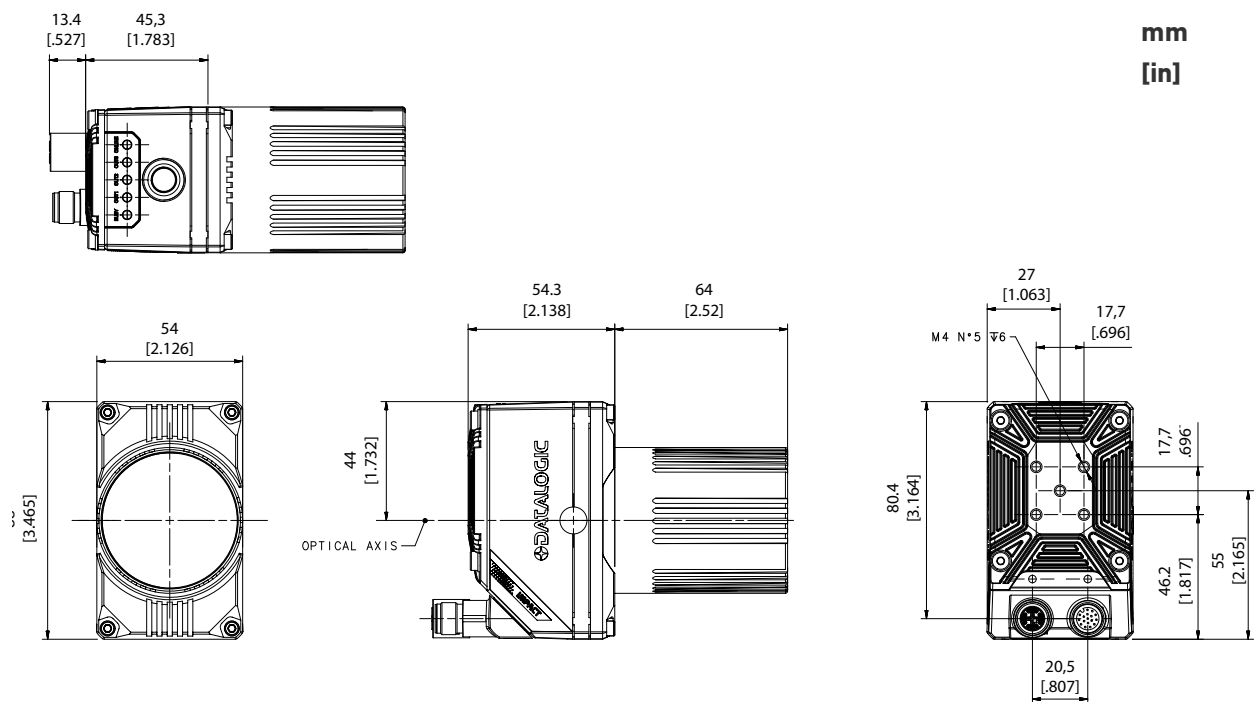
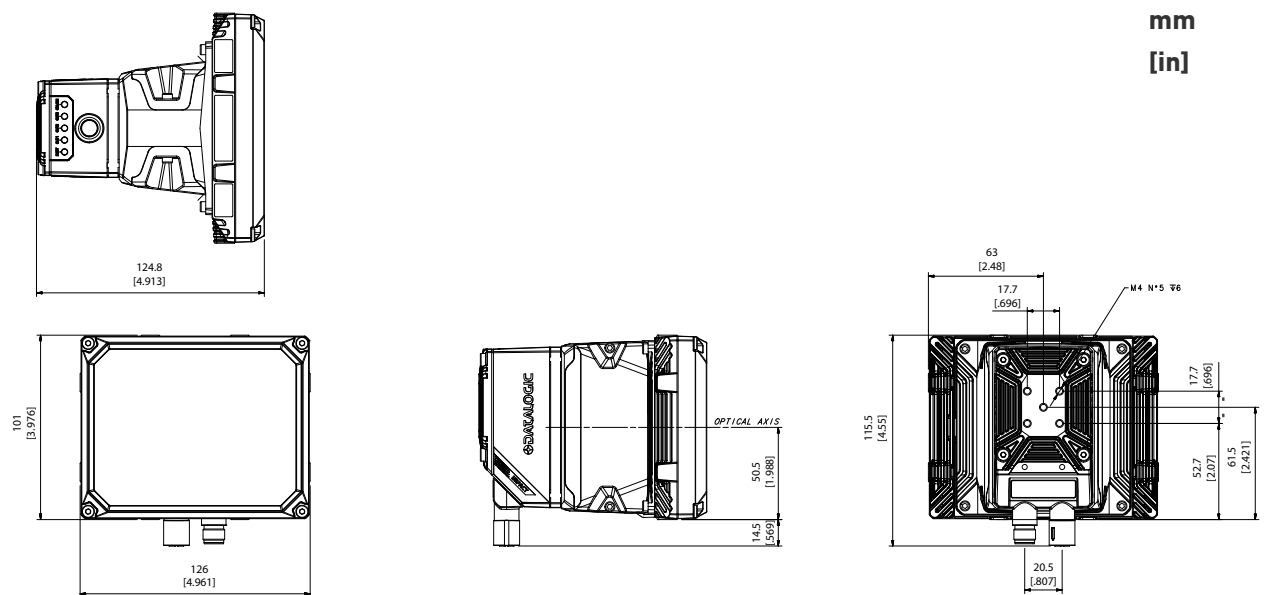


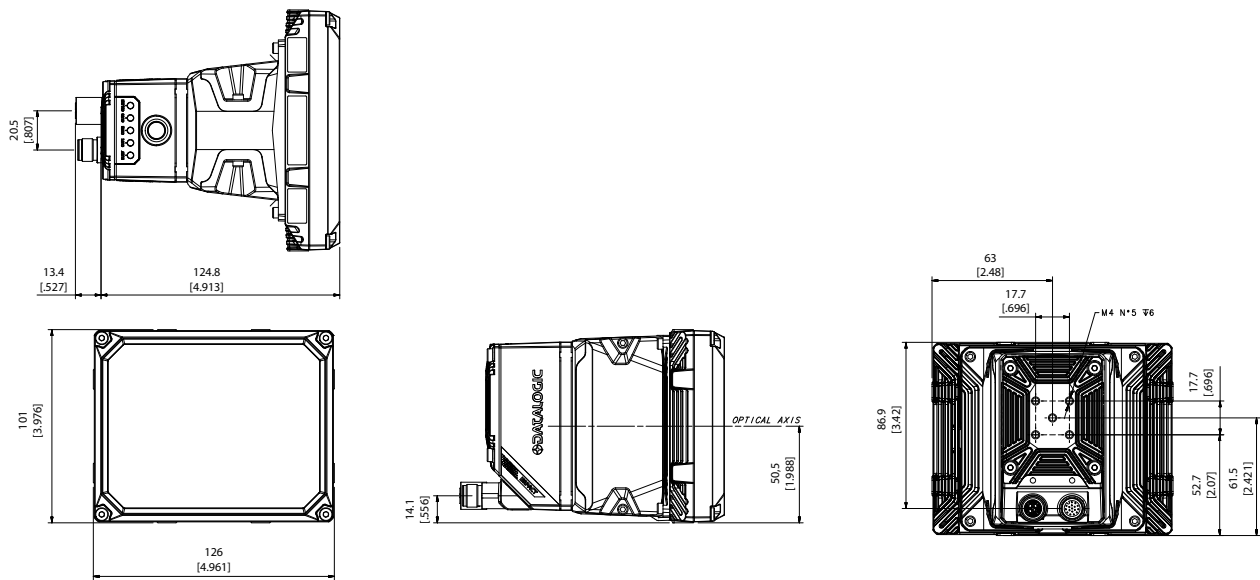
Figure 8 - Overall Dimensions with Connector at 0°





### 36 LEDs Illuminator





**Figure 11 - Overall Dimensions with Connector at 90°**

## Mounting Brackets

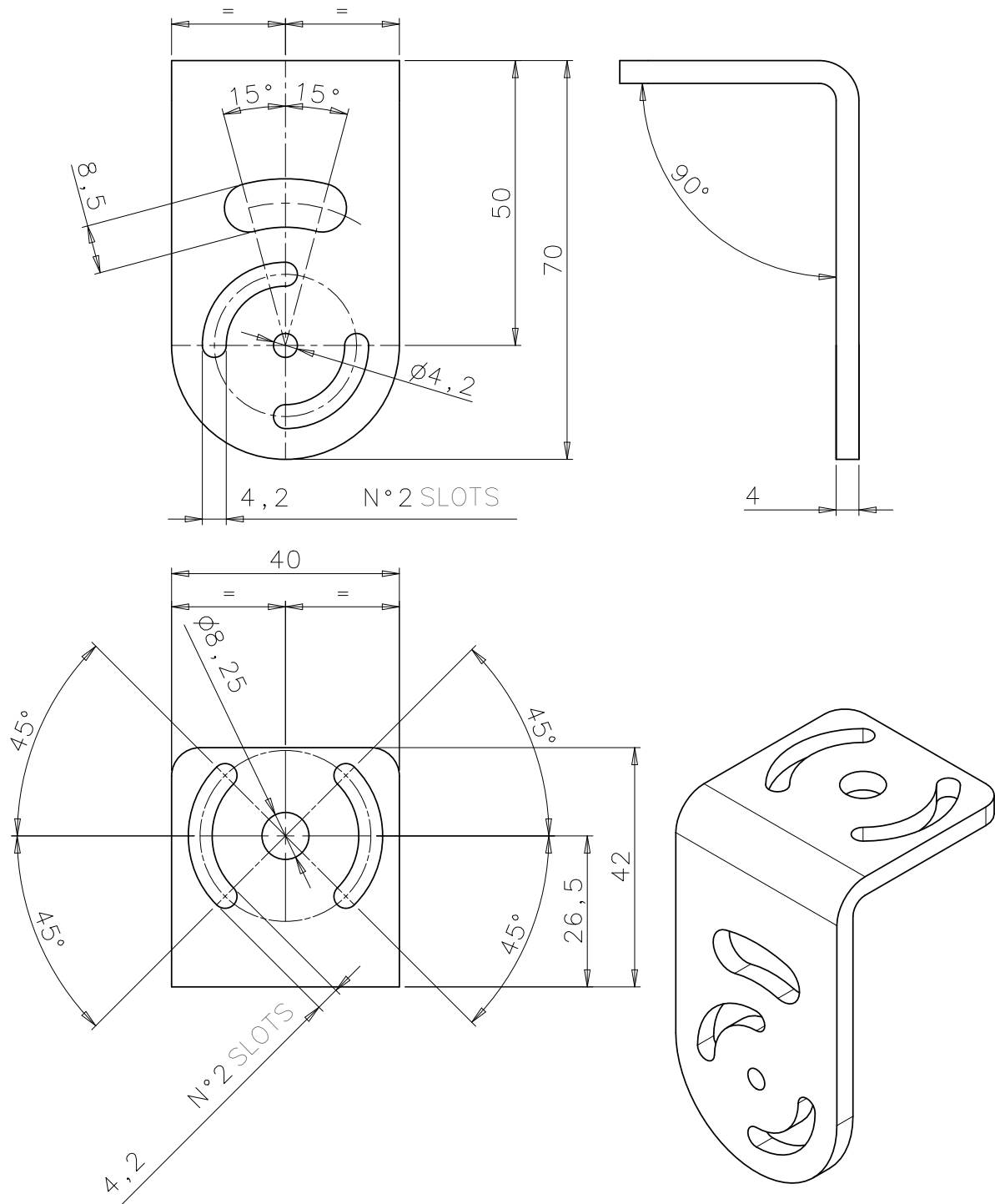


Figure 12- STD Fix Bracket Overall Dimensions

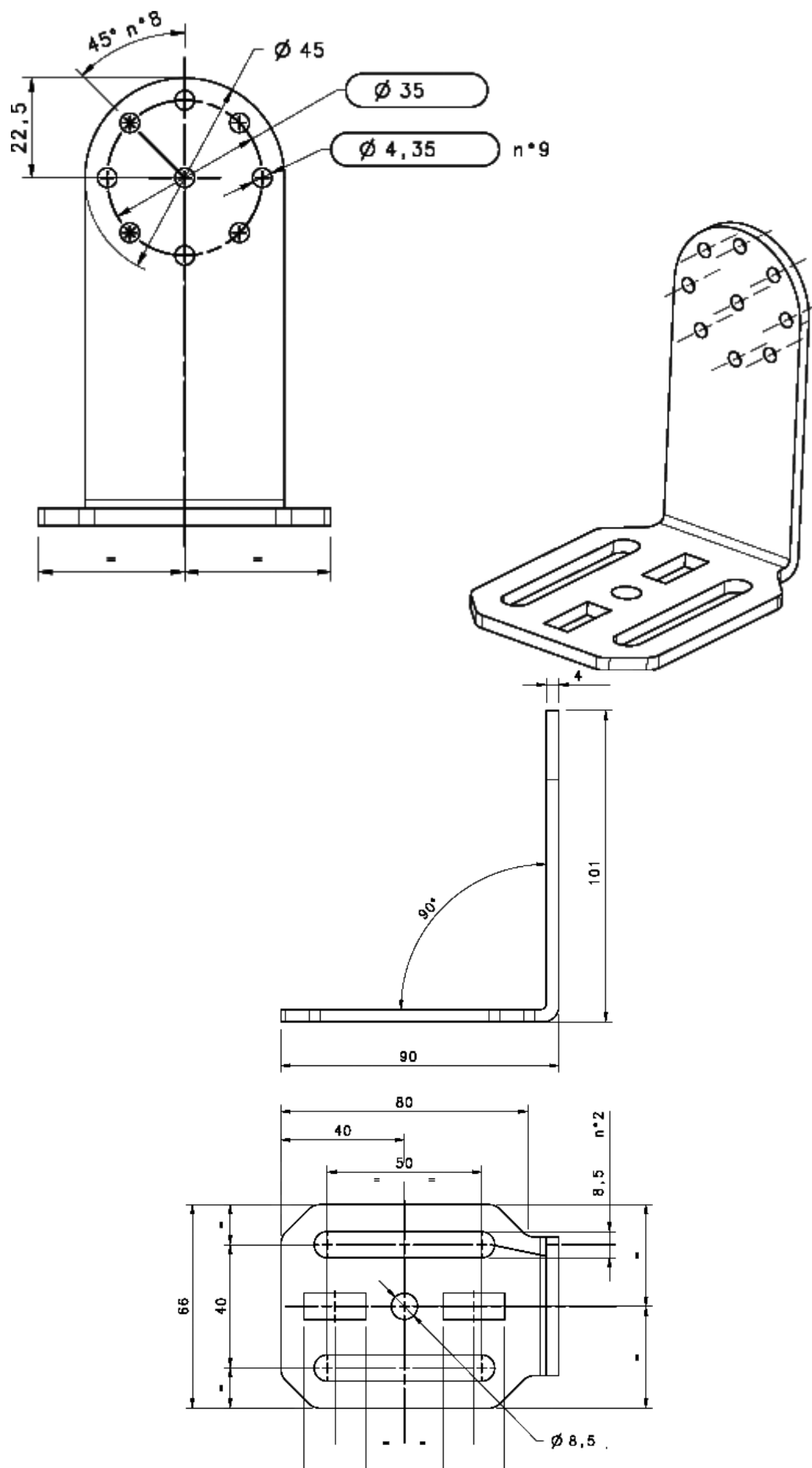
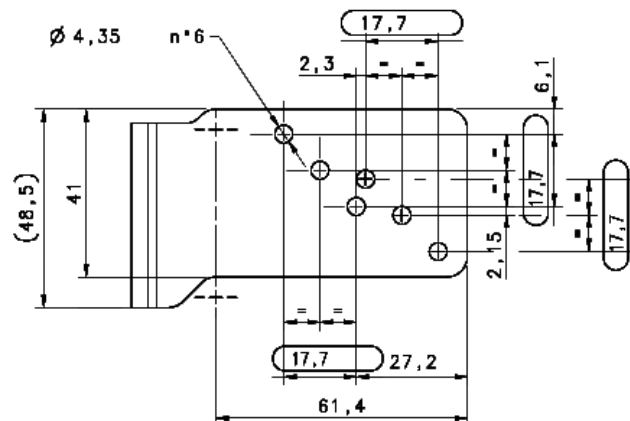
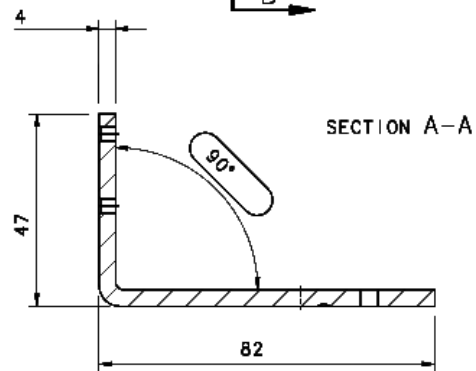
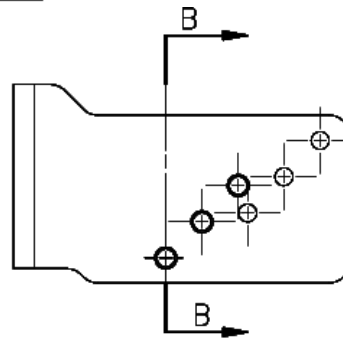
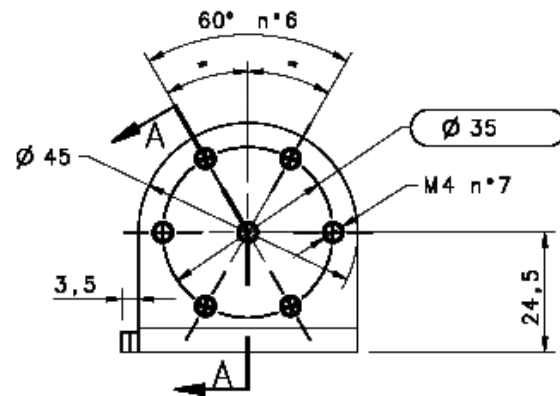
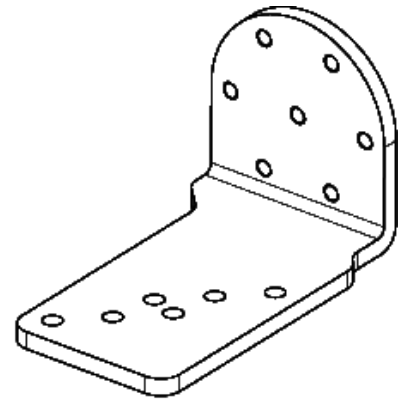


Figure 13 - Pivot Fix Bracket for 36 LEDs Illuminator - large (BK-32-010)



## MOUNTING AND POSITIONING THE P2X-P3X SERIES™



**Note:** The position of the device can be monitored in Impact Software. The device alerts the user in case of orientation changes and mechanical shocks. (E.g. The frame where the P2x-P3x Series is mounted is subject to bumps and high vibrations).

### Mounting Brackets



Figure 15 - STD Fix Bracket



Figure 16 - Pivot Fix Bracket for the 36 LEDs Illuminator



**Note:** The Pivot Fix Bracket is a stand alone accessory or it is included in the Adapter CM LT 36L P2 box.

Use the P2x-P3x Series™ mounting brackets to obtain rotation on the various axes of the camera as shown below:

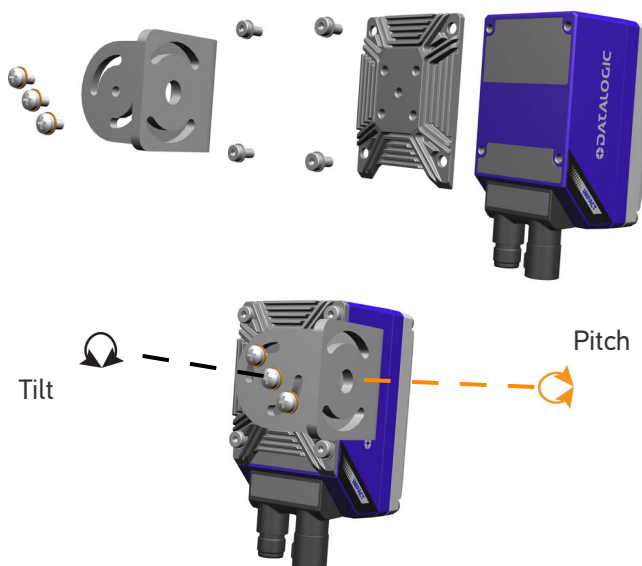


Figure 17- 14 LEDs Illuminator with STD Fix Bracket

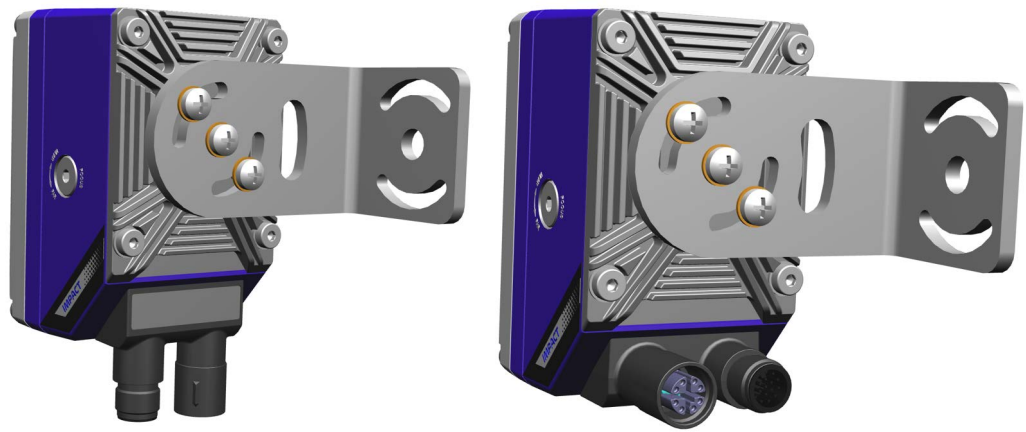


Figure 18 - 14 LEDs Illuminator with STD Fix Bracket (connectors at 0° and 90°)



**Note:** This mounting position is valid also for Configuration A - External Lighting. See "Configuration A - External Lighting" on page 7

#### Position 1

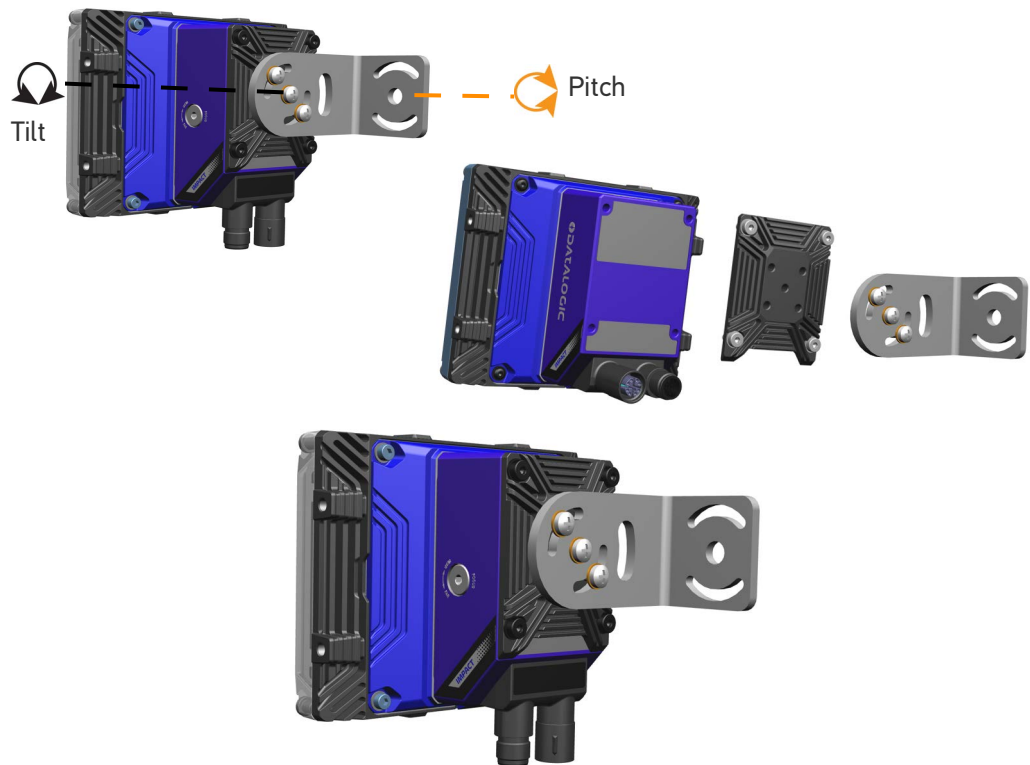


Figure 19 - 36 LEDs Illuminator with STD Fix Bracket

## Position 2

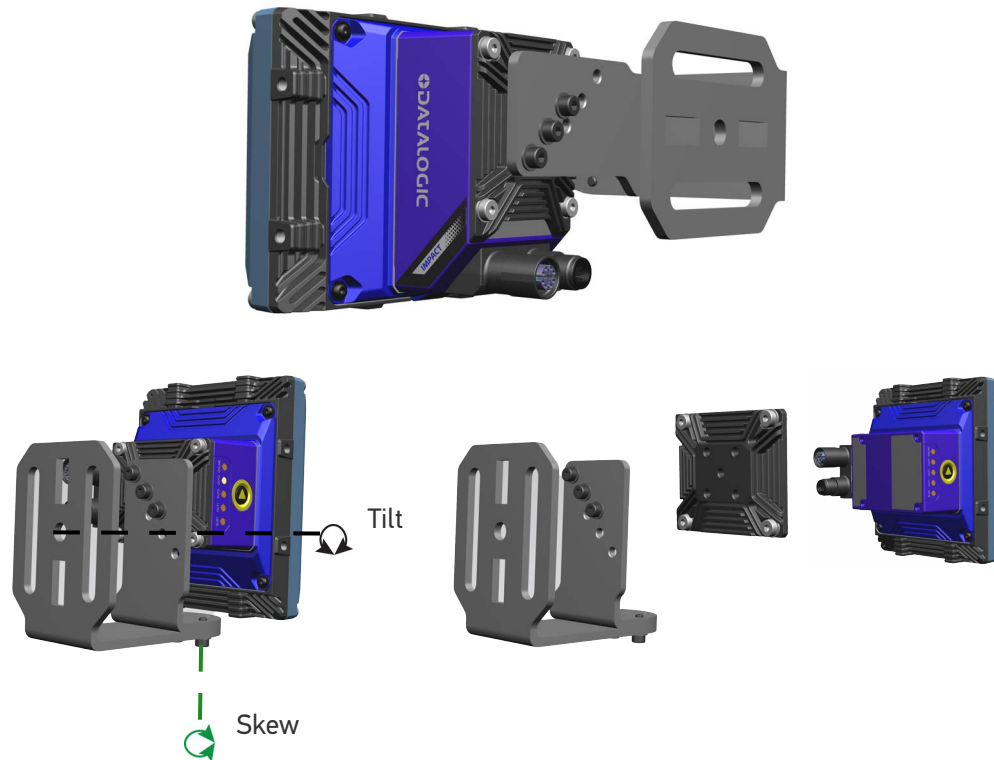


Figure 20 - 36 LEDs Illuminator, compact positioning with Pivot Fix Bracket

## Position 3

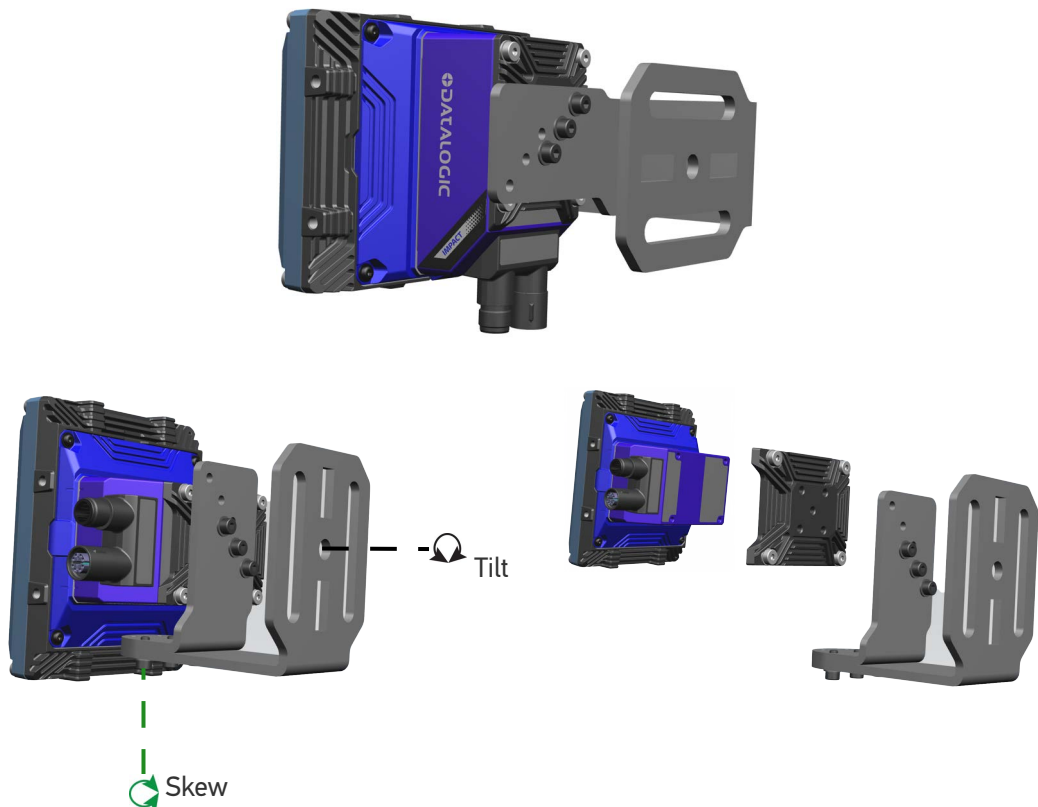
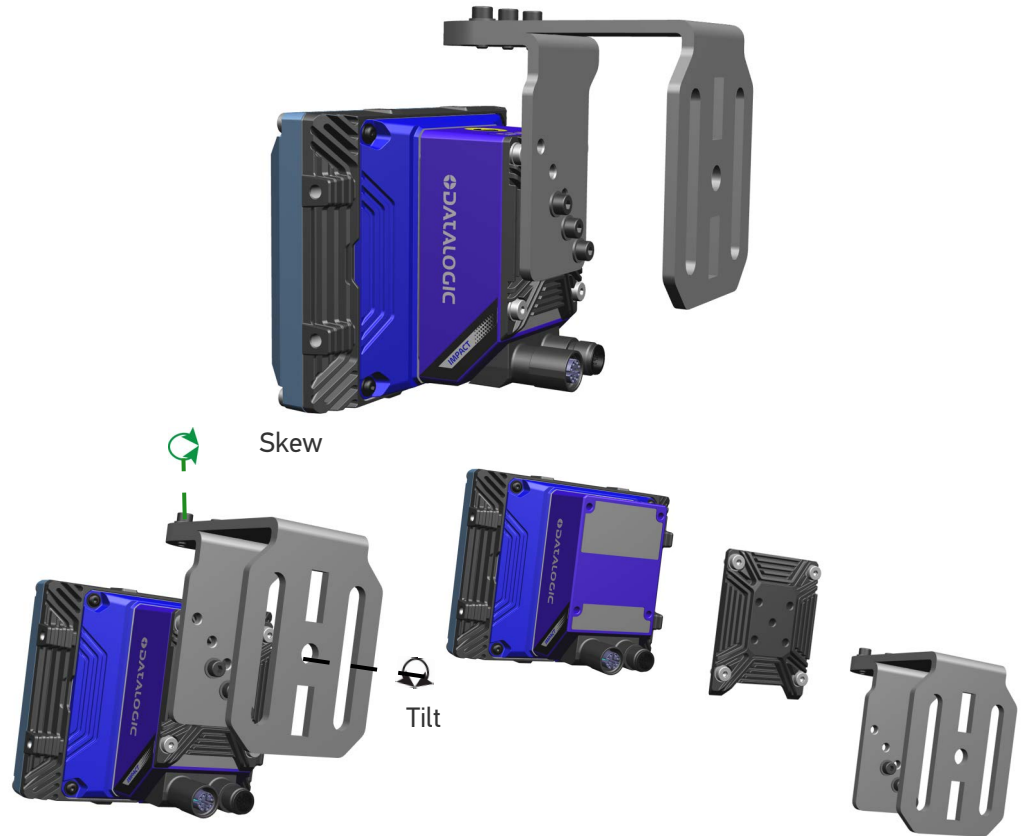


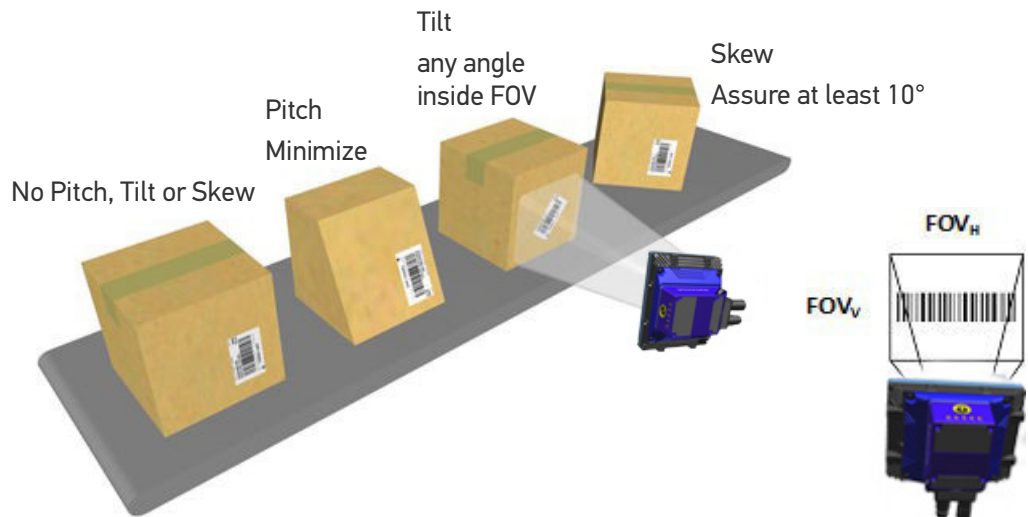
Figure 21 - 36 LEDs Illuminator, side extended positioning with Pivot Fix Bracket





**Figure 22 - 36 LEDs Illuminator, front extended positioning with Pivot Fix Bracket  
(illuminator horizontally mounted)**

When mounting the camera, take into consideration that significant pitch, skew, or tilt may degrade accuracy.



**Figure 23 - Pitch, Tilt and Skew Angles**

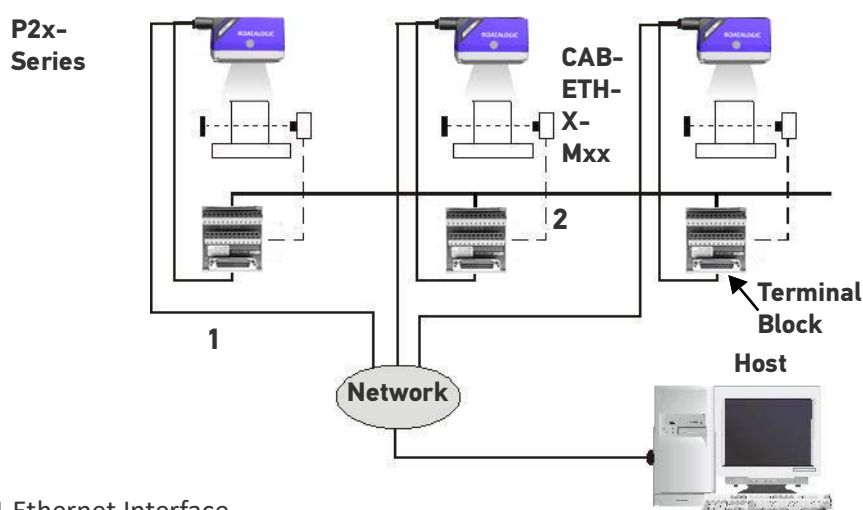
# CHAPTER 4

## CONNECTIONS

### SYSTEM CONNECTION

In the typical layout shown in the figure below, an Ethernet host is connected to three cameras. Before proceeding with the connection, it is necessary to configure the camera Ethernet parameters in VPM. For more information, see Impact Reference Guide. The camera can use an external trigger or internal software trigger to signal image acquisition. If an external trigger is used, the Ethernet host connection is needed only for camera and program configuration and inspection monitoring.

The Terminal Block is used to facilitate the connection between the camera, external trigger, and optional input and output devices.



1 Ethernet Interface

2 External Trigger\*

**Figure 1- P2x-P3x Series™ Stand Alone Layout to Ethernet Host**

\* The external trigger is not needed when a software trigger is supplied by the host.

- Power Supply Connection  
Use the PG600x AC/DC Power Supply Unit (3 versions for European, UK or US plug).
- Terminal Block Connection  
Use CAB-DSxx-S between the P2x-P3x Series™ camera and the Terminal Block for power, external trigger device (photocell), and additional I/O connections.

Use the CAB-ETH-X-Mxx for the Ethernet connection to the host.



**Note: The P2x-P3x Series™ does not support sourcing power towards the CBX in order to power I/O devices. These devices must be powered through the CBX or from an external source.**

## ON BOARD GIGABIT ETHERNET INTERFACE

The on-board Gigabit Ethernet Interface can be used for TCP/IP communication with a remote or local host computer by connecting the camera to either a LAN or directly to a host PC.

### On-board Gigabit Ethernet Connector

A Standard M12 X-Coded female connector is provided for the on-board Gigabit Ethernet connection. This interface is IEEE 802.3 10 BaseT and IEEE 802.3u 100 BaseTx compliant.

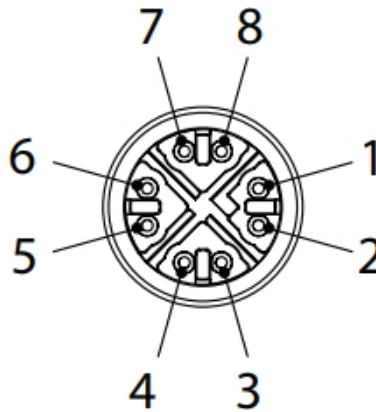


Figure 2 - M-12 X-Coded Female Ethernet Network Connector

ON-BOARD GIGABIT ETHERNET NETWORK CONNECTOR PINOUT		
Pin	Name	Function
1	DA+	Bidirectional data DA+
2	DA-	Bidirectional data DA-
3	DB+	Bidirectional data DB+
4	DB-	Bidirectional data DB-
5	DD+	Bidirectional data DD+
6	DD-	Bidirectional data DD-
7	DC-	Bidirectional data DC+
8	DC+	Bidirectional data DC-

## RS232 INTERFACE

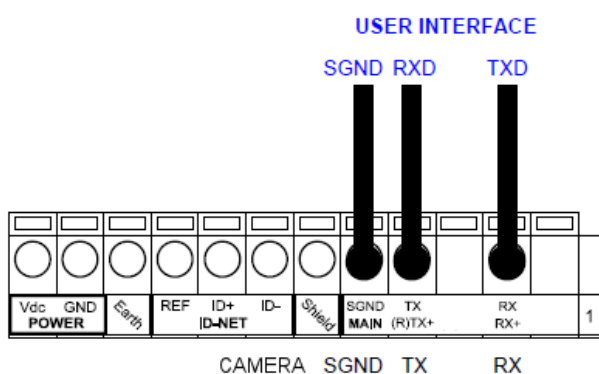
The signals relative to the following serial interface types are available on the CBX spring clamp terminal blocks.

The serial interface parameters (baud rate, data bits, etc.) are defined in VPM software. Refer to the Serial Port section of the Impact Reference Guide.

The following pins are used for RS232 interface connection:

CBX500/800	FUNCTION
TX	Transmit Data
RX	Receive Data
SGND	Signal Ground

It is always advisable to use shielded cables. The overall maximum cable length must be less than 15 m (49.2 ft.).



The following table contains the pinout for standard RS232 Serial interface.

RS232 PC-SIDE CONNECTIONS			
<p>9-pin male connector</p>		<p>25-pin male connector</p>	
Pin	Name	Pin	Name
2	RX	3	RX
3	TX	2	TX
5	GND	7	GND

## RS485 Full-Duplex Interface

The Impact software does not support RS485 protocol.

## Auxiliary RS232 Interface

The 9-pin female Auxiliary Interface connector inside the CBX is to be used by Factory and Support personnel only.



**Do not make any connections to the Aux Interface.**

# TERMINAL BLOCK CONNECTIONS

The connector pinouts and notes given in this chapter are for custom cabling applications.

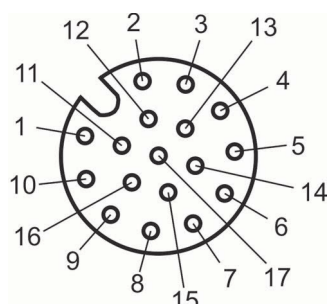
## Power, COM and I/O Connector

The CAB-DSxx-S cable has an M12 17-pin connector on the camera end and a 25-pin male D-sub connector on the other end.

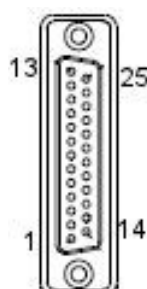


**Caution: Do not disconnect the cable while power is on.**

The details of the connector pins and terminal block are indicated in the following table.



M12 17-pin COM (female end),  
I/O and Power Connector



D-sub 25-pin (pin end)



I/O Terminal Block (95A906346)

17-PIN M12	D-SUB/ TERMINAL BLOCK PIN	NAME: FUNCTION
1 Red	9 & 13	Vdc: Power Supply Input voltage +
2 Blk	7 & 25	GND: Power Supply Input voltage -
Connector Case	1 (Shield)	CHASSIS: Connector case - electrical connection to chassis
6 Org	18	I1A: External Trigger + or - (Polarity Insensitive)
5 Grn-Blk	19	I1B: External Trigger + or - (Polarity Insensitive)
13 Gry	6	I2A: Input 2 + or - (Polarity Insensitive)
3 Grn-Red	10	I2B: Input 2 + or - (Polarity Insensitive)
9 Pur	8	O1: Output 1 (Note 1; Opto-isolated only when connected to CBX500 or CBX800 connection box)
8 Wht-Red	11	O2: Output 2 (Note 1; Opto-isolated only when connected to CBX500 or CBX800 connection box)
16 Blk-Wht	14 & 16	O3: Output 3 (Notes 1, 2; Opto-isolated only when connected to CBX800 connection box)
14 Yel-Blu	20	Reserved
4 Yel-Wht	21	Reserved
17 Yel	2	TX: RS232 Transmit
11 Bm	3	RS: RS232 Receive
12 Pnk	4	Reserved
10 Gm	5	Reserved

17-PIN M12	D-SUB/ TERMINAL BLOCK PIN	NAME: FUNCTION
		NOTES: 1: Short-circuit protected; NPN or PNP (configure in VPM – Camera Setup) 2: Strobe signal connection shared with Output 3. Output 3 is active only if the External Strobe is disabled (Configure in VPM – Settings – Camera – General)

In order to meet EMC requirements:

- connect the camera chassis to the plant earth ground by means of a flat copper braid shorter than 100 mm; connect your cable shield to the locking ring nut of the connector.

## FREE WIRE CONNECTIONS

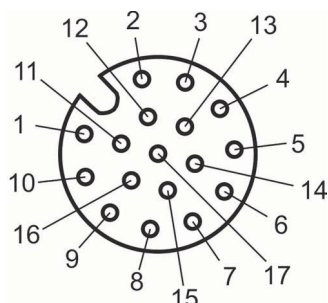
### Power, COM and I/O Standard Connector

The CAB-GDxx M12 F/L cable has an M12 17-pin connector on the camera end and a free wire connector on the other end. The details of the connector pins are indicated in



**Caution: Do not disconnect the cable while power is on.**

the following table.



M12 17-pin COM (female end),  
I/O and Power Connector



Free Wire (male end)

17-PIN M12	COLOR	NAME: FUNCTION
1	Brown	Vdc: Power Supply Input voltage +
2	Blue	GND: Power Supply Input voltage -
Connector Case		CHASSIS: Connector case - electrical connection to chassis
6	Yellow	I1A: External Trigger + or - (Polarity Insensitive)
5	Pink	I1B: External Trigger + or - (Polarity Insensitive)
13	White/Green	I2A: Input 2 + or - (Polarity Insensitive)
3	White	I2B: Input 2 + or - (Polarity Insensitive)
9	Red	O1: Output 1 (Note 1; Opto-isolated only when connected to CBX500 or CBX800 connection box)

17-PIN M12	COLOR	NAME: FUNCTION
8	Gray	O2: Output 2 (Note 1; Opto-isolated only when connected to CBX500 or CBX800 connection box)
16	Yellow/Brown	O3: Output 3 (Notes 1, 2; Opto-isolated only when connected to CBX800 connection box)
14	Brown/Green	Reserved
4	Green	Reserved
17	White/Gray	TX: RS232 Transmit
11	Gray/Pink	RS: RS232 Receive
12	Red/Blue	Reserved
10	Violet	Reserved
		NOTES: 1: Short-circuit protected; NPN or PNP (configure in VPM – Camera Setup) 2: Strobe signal connection shared with Output 3. Output 3 is active only if the External Strobe is disabled (Configure in VPM – Settings – Camera – General)

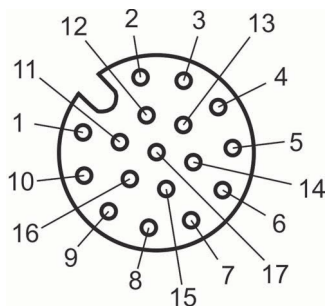
## Power, COM and I/O High-Flex Connector

The CV-A1-30-F-xx cable has an M12 17-pin connector on the camera end and a free wire connector on the other end. The details of the connector pins are indicated in the



**Caution: Do not disconnect the cable while power is on.**

following table.



M12 17-pin COM (female end),  
I/O and Power Connector



17-PIN M12	COLOR	NAME: FUNCTION
1	Brown	Vdc: Power Supply Input voltage +
2	Blue	GND: Power Supply Input voltage -
3	White	I2B: Input 2 + or - (Polarity Insensitive)
5	Pink	I1B: External Trigger + or - (Polarity Insensitive)
6	Yellow	I1A: External Trigger + or - (Polarity Insensitive)
8	Gray	O2: Output 2 (Note 1; Opto-isolated only when connected to CBX500 or CBX800 connection box)

17-PIN M12	COLOR	NAME: FUNCTION
9	Red	O1: Output 1 (Note 1; Opto-isolated only when connected to CBX500 or CBX800 connection box)
11	Gray/Pink	RS: RS232 Receive
13	Green	I2A: Input 2 + or - (Polarity Insensitive)
16	Black	O3: Output 3 (Notes 1, 2; Opto-isolated only when connected to CBX800 connection box)
17	Red/Blue	TX: RS232 Transmit

## CBX ELECTRICAL CONNECTIONS

All P2x-P3x Series™ configurations can be connected to a CBX500 or CBX800 connection box through one of the available CAB-DSxx-S accessory cables. These accessory cables terminate in an M12 17-pin connector on the camera side and in a 25-pin male D-sub connector on the CBX side.

We recommend making system connections through one of the CBX connection boxes since they offer the advantages of easy connection, easy device replacement, opto-isolated outputs (Outputs 1 and 2), and filtered reference signals.




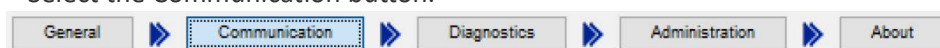
**Note: If you require direct wiring to the camera, See “Outputs” on page 52.**



**Note: When Outputs 1 and 2 are connected through the CBX connection box, you must set the Output Type configuration parameters to NPN.**

The outputs are programmed using VPM.

1. Start VPM
2. Select the General icon. 
3. Select the Communication button.
4. Select NPN for the output type.



The following table gives the terminal block connections on the CBX500/800.

CBX500/800 TERMINAL BLOCK CONNECTORS	
<b>Input Power</b>	
Vdc	Power Supply Input Voltage +
GND	Power Supply Input Voltage -
Earth	Protection Earth Ground
<b>Inputs</b>	
+V	Power Source - External Trigger
I1A	External Trigger + or - (polarity insensitive)



## CBX500/800 TERMINAL BLOCK CONNECTORS

I1B	External Trigger + or - (polarity insensitive)
-V	Power Reference - External Trigger
+V	Power Source - Inputs
I2A	Input 2 + or - (polarity insensitive)
I2B	Input 2 + or - (polarity insensitive)
-V	Power Reference - Inputs
<b>Outputs</b>	
+V	Power Source - Outputs
-V	Power Reference - Outputs
O1+	Output 1 + opto-isolated and polarity sensitive
O1-	Output 1 - opto-isolated and polarity sensitive
O2+	Output 2 + opto-isolated and polarity sensitive
O2-	Output 2 - opto-isolated and polarity sensitive
CBX500: O3A	Strobe / Output 3 (Single pin connection)
CBX500: O3B	Not Used
CBX800: O3A	Strobe + /Output 3 +(Opto-isolated; See Note)
CBX800: O3B	Strobe -/Output 3 -
<b>RS232 Interface</b>	
TX	Auxiliary Interface TX
RX	Auxiliary Interface RX
SGND	Auxiliary Interface Reference



**Note:** The strobe signal connection is shared with Output 3. Output 3 is active only if the External Strobe is disabled. (Configure in VPM – Settings – Camera – General)



**Caution:** Do not connect GND and SGND to different (external) ground references. GND and SGND are internally connected through filtering circuitry which can be permanently damaged if subjected to voltage drops over 0.8 Vdc.

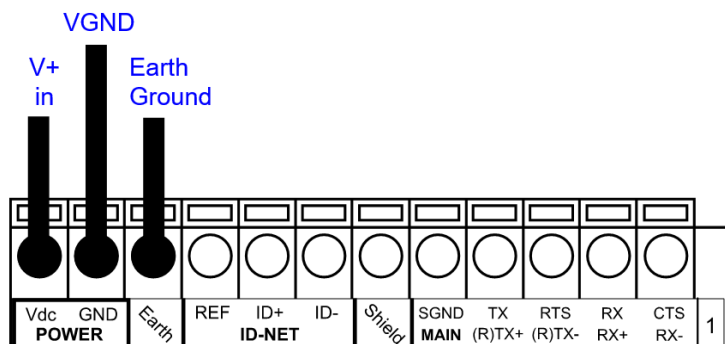


**Note:** To avoid electromagnetic interference when the camera is connected to a CBX connection box, verify the jumper positions in the CBX as indicated in its Installation Manual.

## POWER SUPPLY

To power the camera and/or I/O devices through the CBX, power must be supplied to the CBX500/800 spring clamp terminal pins as shown in Figure 3.

### Power Supply



### Figure 3- Power Supply Connections

The power must be between 10 and 30 Vdc only.

It is recommended to connect the device CHASSIS to earth ground (Earth) by setting the appropriate jumper in the CBX connection box. See the CBX Installation Manual for details.

## INPUTS

There are two optocoupled polarity insensitive inputs available on the camera: Input 1 (Trigger) and Input 2, a generic input:

The Trigger is used to trigger the camera so it will acquire an image.

Input 2 can be used as a signal to a software task to perform an action.

The electrical features of both inputs are:

$V_{AB} = 30 \text{ Vdc max.}$

$I_{IN} = 10 \text{ mA (camera) + 12 mA (CBX) max.}$

The active state of these inputs are selected in software. Refer to the Camera Setup tab and Discrete Input tool sections of the Impact Reference Guide.

An anti-disturbance filter is implemented in software on both inputs so that the default minimum pulse duration is  $\cong 0.5$  milliseconds. This value can be increased or decreased through the software parameter Debounce Filter. Refer to the Camera Setup tab section in the Impact Reference Guide for further details.

These inputs are optocoupled and can be driven by both NPN and PNP type commands.



**Note: Polarity insensitive inputs are full functionality even if pins A and B are exchanged.**

The connections are indicated in the following diagrams:

CBX500/800	FUNCTION
+V	Power Source - External Trigger
I1A	External Trigger A (polarity insensitive)
I1B	External Trigger B (polarity insensitive)
-V	Power Reference - External Trigger

## EXTERNAL TRIGGER INPUT CONNECTIONS USING P2x-P3x Series™ POWER



**Caution: Power from the Vdc/GND spring clamps is available directly to the Input Device on the +V/-V spring clamps, and does not pass through the Power Switch (ON/OFF) inside the CBX. Disconnect all power supplies when working inside the CBX.**

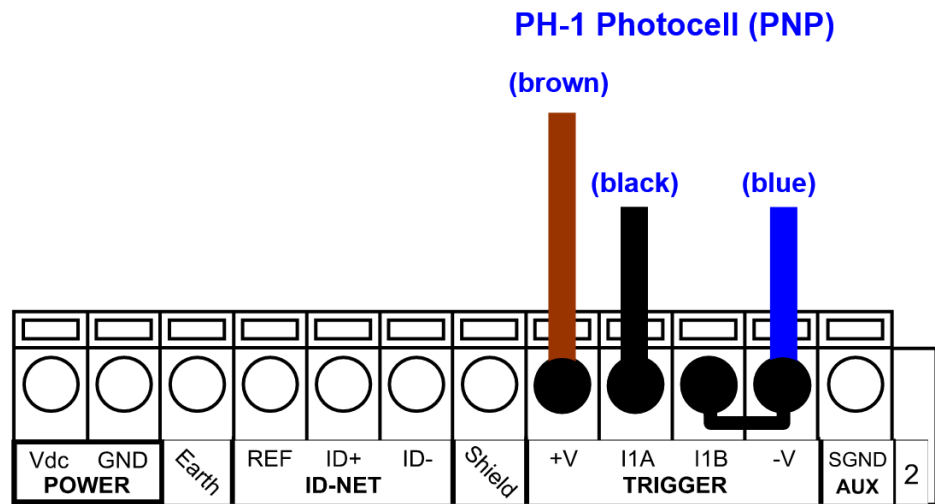


Figure 4 - PH-1 External Trigger Using P2x-P3x Series™ Power

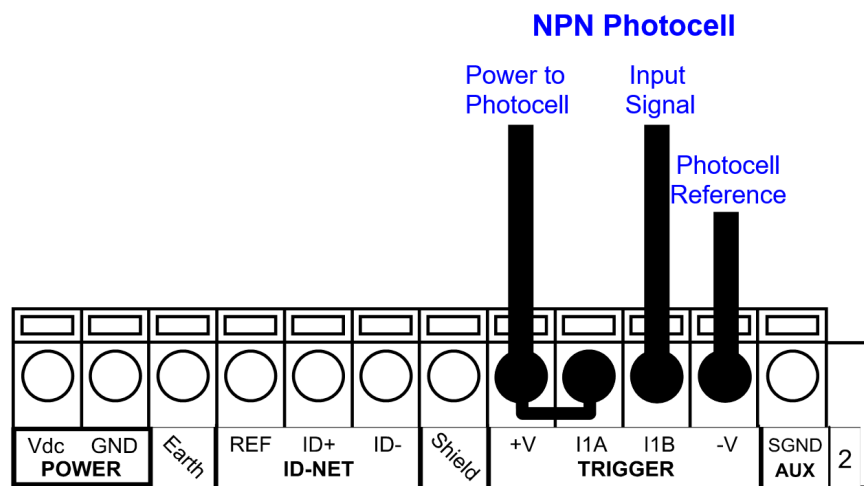


Figure 5 - NPN External Trigger Using P2x-P3x Series™ Power

## EXTERNAL TRIGGER INPUT CONNECTIONS USING EXTERNAL POWER

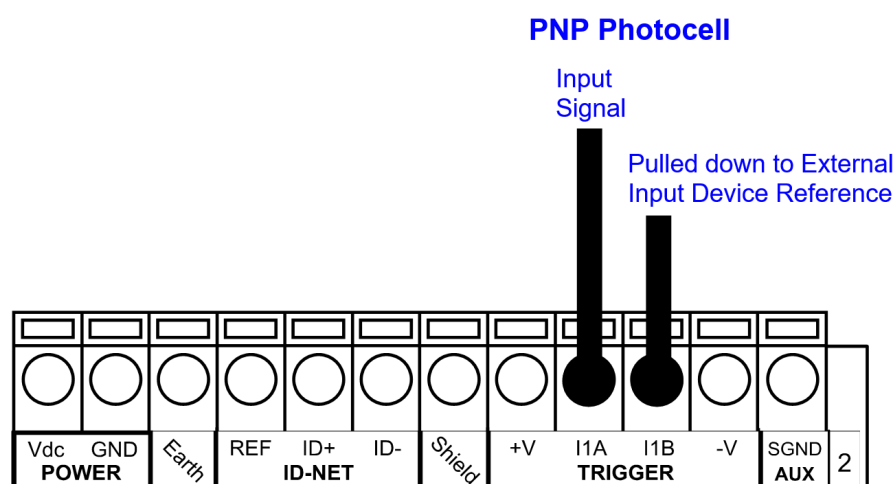


Figure 6 - PNP External Trigger Using External Power

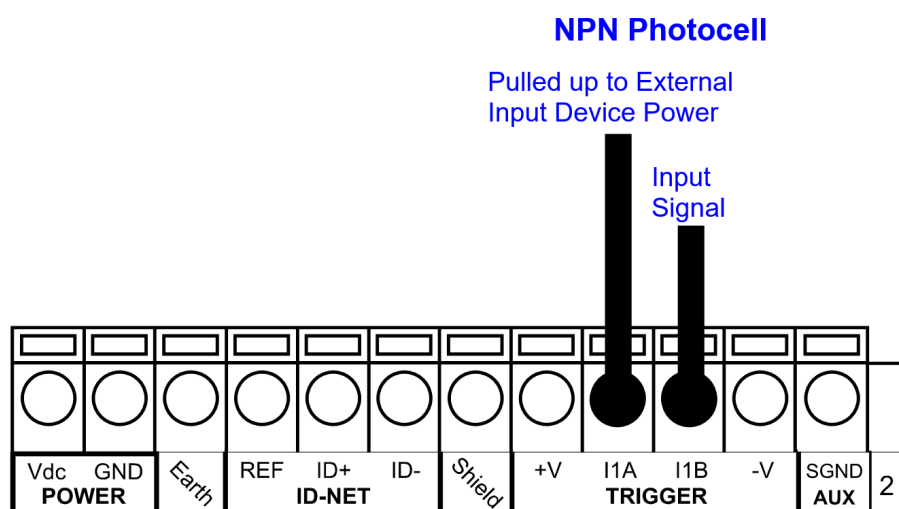


Figure 7 - NPN External Trigger Using External Power

CBX500/800	FUNCTION
+V	Power Source - Inputs
I2A	Input 2 + or - (polarity insensitive)
I2B	Input 2 + or - (polarity insensitive)
-V	Power Reference - Inputs

# INPUT 2 CONNECTIONS USING P2x-P3x Series™ POWER



Caution: Power from the Vdc/GND spring clamps is available directly to the Input Device on the +V/-V spring clamps, and does not pass through the Power Switch (ON/OFF) inside the CBX. Disconnect all power supplies when working inside the CBX.

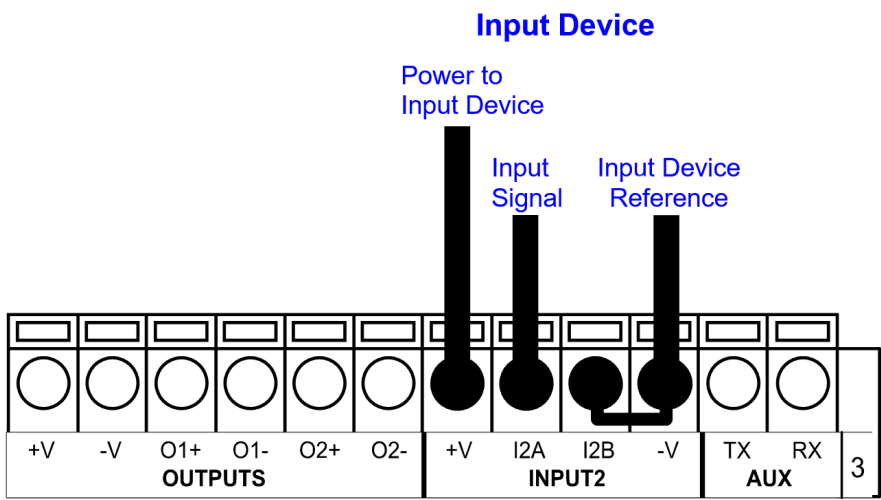


Figure 8 - PNP Input 2 Using P2x-P3x Series™ Power

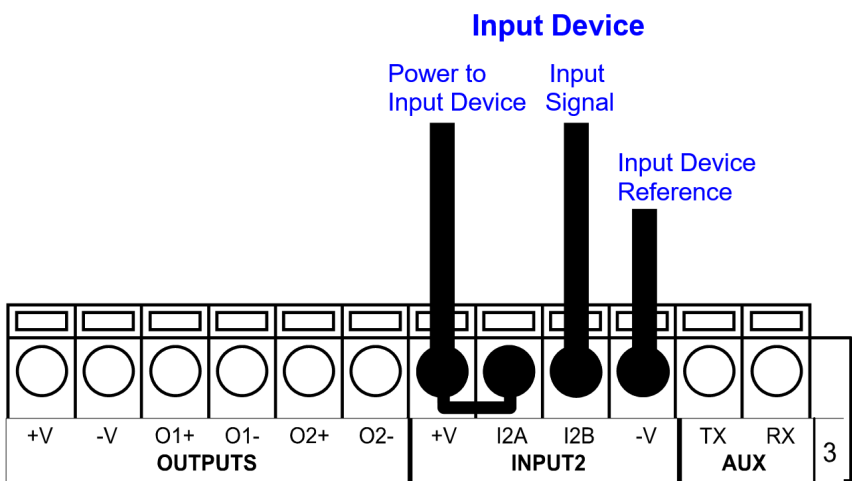


Figure 9 - NPN Input 2 Using P2x-P3x Series™ Power

## INPUT 2 CONNECTIONS USING EXTERNAL POWER

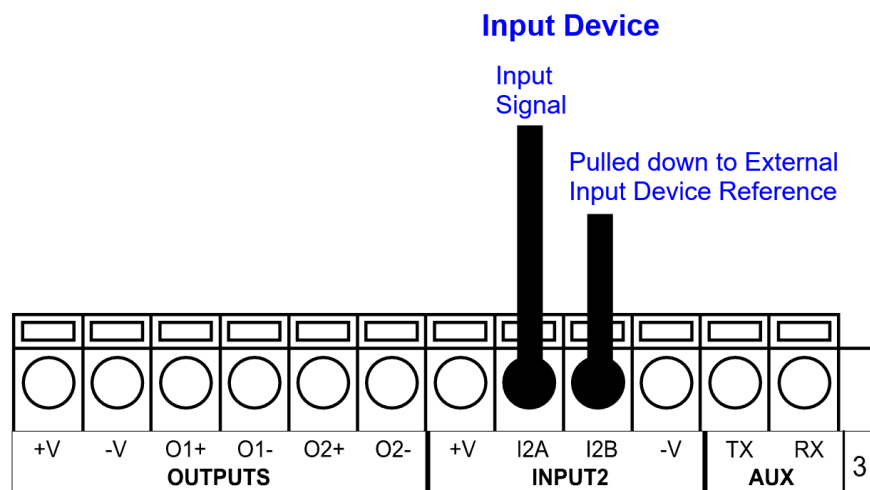


Figure 10 - PNP Input 2 Using External Power

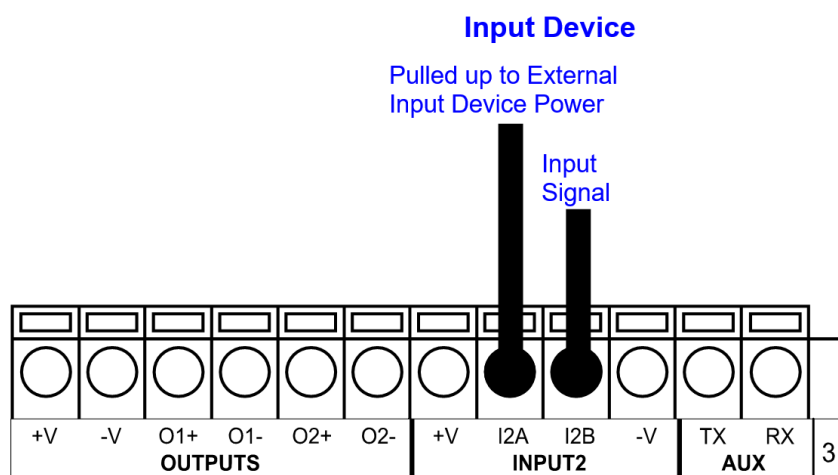



Figure 11 - NPN Input 2 Using External Power

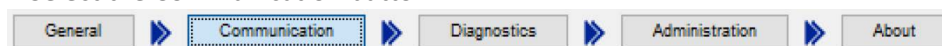
# OUTPUTS



**Note: When Outputs 1 and 2 are connected through the CBX connection box, you must set the Output Type configuration parameters to NPN.**

The outputs are programmed using VPM.

1. Start VPM
2. Select the General icon. 
3. Select the Communication button.



4. Select NPN for the output type.



Outputs are typically used either to signal the data collection result or to control an external lighting system.

CBX500/800	FUNCTION
+V	Power Source - Outputs
O1+	Output 1 + opto-isolated and polarity sensitive
O1-	Output 1 - opto-isolated and polarity sensitive
O2+	Output 2 + opto-isolated and polarity sensitive
O2-	Output 2 - opto-isolated and polarity sensitive
CBX500: 03A	Strobe /Output 3 (Single pin connection)
CBX500:03B	Not used
CBX800: 03A	Strobe + /Output 3 + (Opto-isolated; See Note)
CBX800: 03B	Strobe - /Output 3 -
-V	Power Reference Outputs



**Note: The strobe signal connection is shared with Output 3. Output 3 is active only if the External Strobe is disabled. (Configure in VPM – Settings – Camera – General)**

The electrical features of the outputs are the following:

OUTPUT 1 AND 2	OUTPUT 3
$V_{CE} = 30 \text{ Vdc max.}$	Reverse-Polarity and Short-Circuit Protected
$I_{CE} = 40 \text{ mA continuous max.; } 130 \text{ mA pulsed max.}$	$V_{OUT} (I_{LOAD} = 0 \text{ mA}) \text{ max} = 30 \text{ Vdc}$
$V_{CE \text{ saturation}} = 1 \text{ Vdc max. @ } 10 \text{ mA}$	$V_{OUT} (I_{LOAD} = 100 \text{ mA}) \text{ max} = 3 \text{ Vdc}$

OUTPUT 1 AND 2	OUTPUT 3
$P_D = 90 \text{ mW max. @ } 50^\circ\text{C ambient temp.}$	$I_{LOAD} \text{ max} = 100 \text{ mA}$

The output signal are fully programmable. Refer to the Discrete Output tool section in the Impact Reference Guide for further details.

## OUTPUT 1 AND 2 CONNECTIONS USING P2x-P3x Series™ POWER



**Note:** Power from the Vdc/GND spring clamps is available directly to the Output Device on the +V/-V spring clamps, and does not pass through the Power Switch (ON/OFF) inside the CBX. Disconnect all power supplies when working inside the CBX.

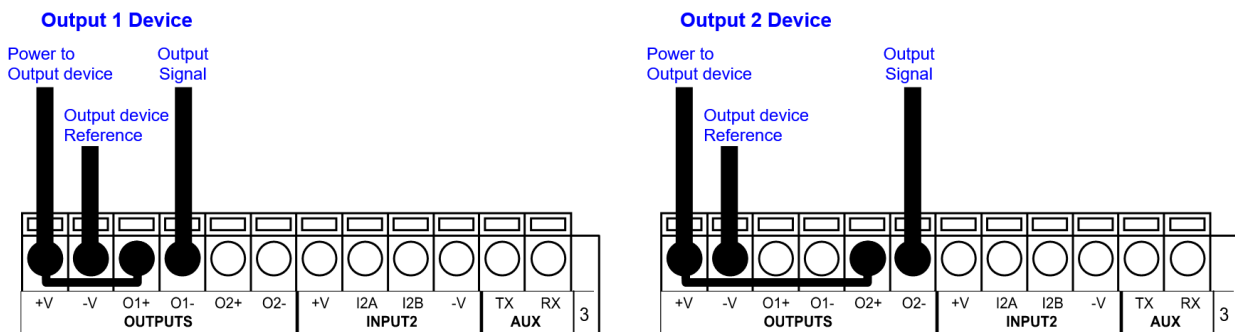


Figure 12 - PNP/Open Emitter Output Using P2x-P3x Series™ Power

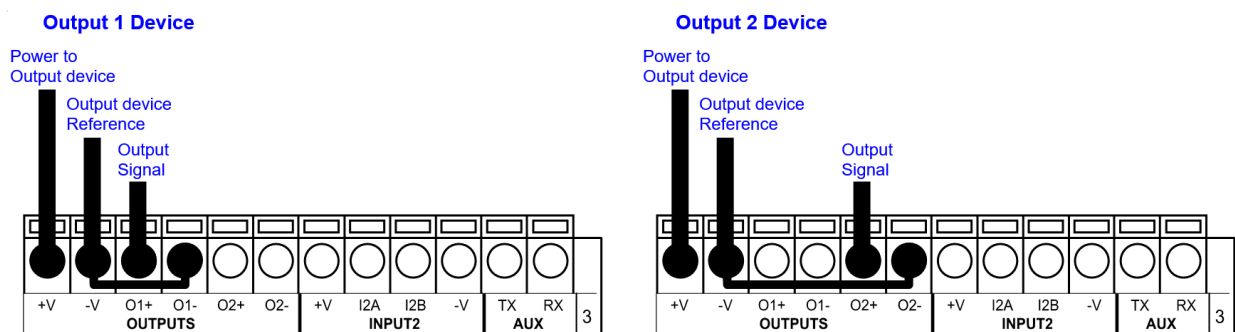


Figure 13 - NPN/Open Collector Output Using P2x-P3x Series™ Power

## OUTPUT 1 AND 2 CONNECTIONS USING EXTERNAL POWER

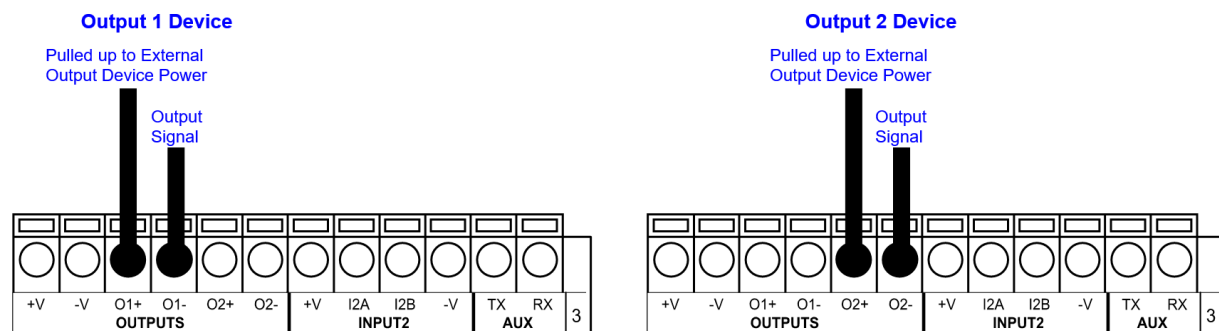


Figure 14 - PNP/Output Open Emitter Using External Power



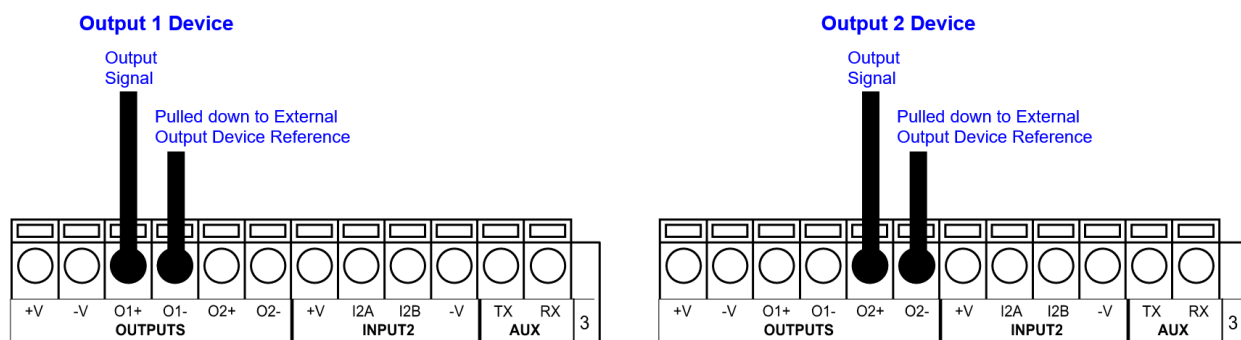


Figure 15 -NPN/Output Open Collector Using External Power

Output 3 is **not opto-isolated** but can be assigned to the same events. By default it is not assigned to any event. The CBX500 or CBX800 must be used to connect this output.

## OUTPUT 3 CONNECTIONS USING P2x-P3x Series™ POWER (CBX500 Only)

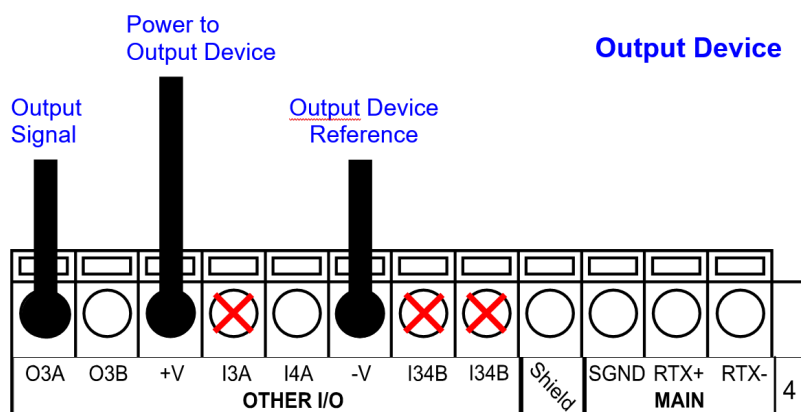


Figure 16 - Output 3 Using P2x-P3x Series™ Power

## OUTPUT 3 CONNECTIONS USING EXTERNAL POWER (CBX500 Only)

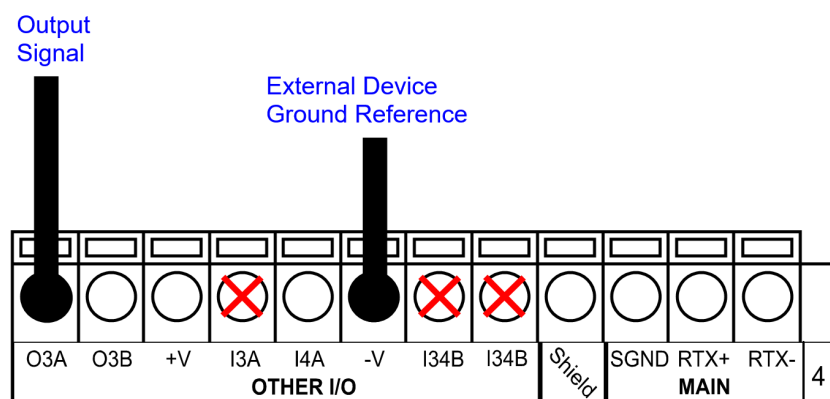


Figure 17 - Output 3 Using External Power



Do not connect to I3A or I34B Signals, they are reserved.

## OUTPUT 3 CONNECTIONS USING P2x-P3x Series™ POWER (CBX800 Only)

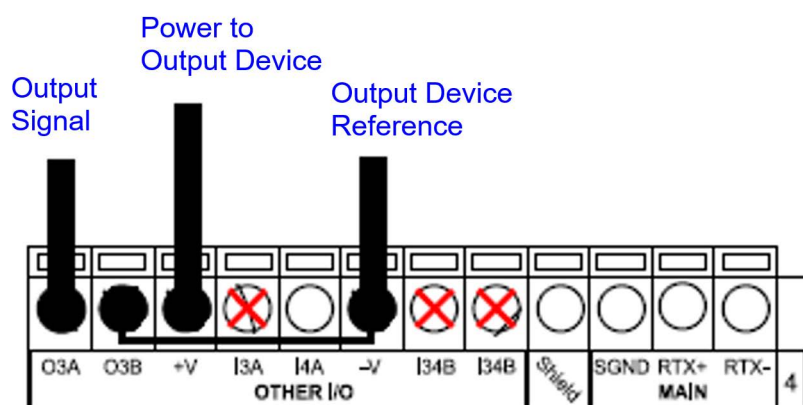


Figure 18 - Output 3 Using P2x-P3x Series™ Power

## OUTPUT 3 CONNECTIONS USING EXTERNAL POWER (CBX800 Only)

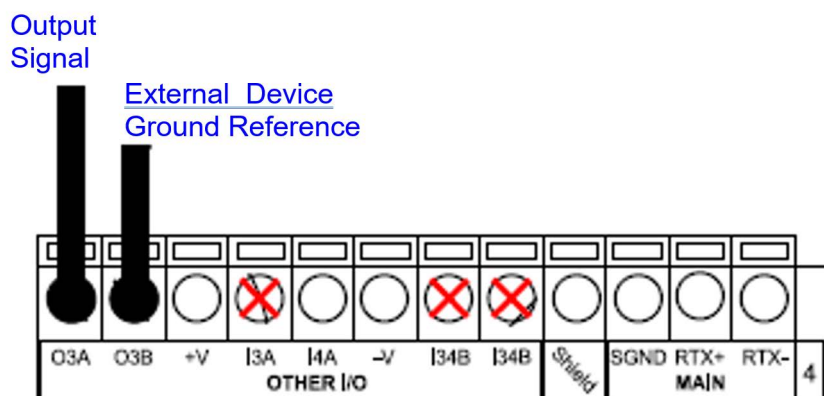


Figure 19 - Output 3 Using External Power

## Outputs

Three general purpose **non opto-isolated** but short circuit protected outputs are available on the M12 17-pin connector.

The pinout is the following:

Pin	Name	Function
9	O1	Configurable digital output 1
8	O2	Configurable digital output 2
16	O3	Configurable digital output 3
2	GND	Output reference signal

The electrical features of the three outputs are the following:

Reverse-Polarity and Short-Circuit Protected

$V_{OUT}$  ( $I_{LOAD} = 0$  mA) max = 30 Vdc

$V_{OUT}$  ( $I_{LOAD} = 100$  mA) max = 3 Vdc

$I_{LOAD}$  max = 100 mA

The output signals are fully programmable using the Discrete Output tool in VPM.

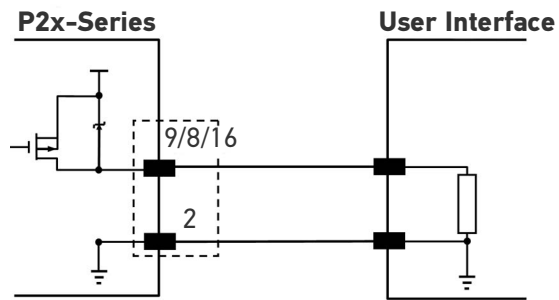


Figure 20 - PNP Output Connection

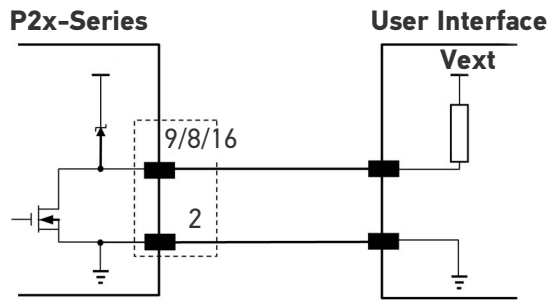


Figure 21 - NPN Output Connection



**Caution:** For NPN output connections, the external interface voltage ( $V_{ext}$ ) must not exceed the P2x-P3x Series™ power supply source voltage ( $V_{dc}$ ) otherwise correct output functioning cannot be guaranteed.

# CHAPTER 5

## ACCESSORIES

### ACCESSORIES

ACCESSORY	DESCRIPTION	PART NUMBER
<b>Covers</b>		
	Cover Standard LT 14L M320/P2/P3	93ACC0271
	Cover Standard LT 36L M320/P2/P3	93ACC0272
	Cover Polarizer LT 14L M320/P2/P3	93ACC0273
	Cover Polarizer LT 36L M320/P2/P3	93ACC0274
	Cover ESD LT 14L M320/P2/P3	93ACC0278
	Cover LT 14L STS320/ATS320/P2/P3 (For Harsh Environment)	93ACC0323
	Cover LT 36L STS320/ATS320/P2/P3 (For Harsh Environment)	93ACC0324
	C-Mount lens standard cover P2x/P3x	937710025
	C-Mount lens long cover P2x/P3x	937710026
<b>Filters</b>		
	Half Polarizer Filter LT 14L M320	93ACC0275
	Filter Yag Cut LT 14L M320/P2/P3	95A900018
	Filter Yag Cut LT 36L M320/P2/P3	95A900022
	Filter RED Bandpass 625nm LT 14L M320/P2/P3	95A900015
	Filter BLU Bandpass 475nm LT 14L M320/P2/P3	95A900016
	Filter IR Bandpass 850nm LT 14L M320/P2/P3	95A900017
	Filter UV Cut Longpass 415 LT 14L M320/P2/P3	95A900039
	Filter RED Bandpass 625nm LT 36L M320/P2/P3	95A900019
	Filter BLU Bandpass 475nm LT 36L M320/P2/P3	95A900020
	Filter IR Bandpass 850nm LT 36L M320/P2/P3	95A900021
	Filter UV Cut Longpass 415 LT 36L M320/P2/P3	95A900040
	Filter IR Cut LT 14L M320/P2/P3	95A900064
	Filter IR Cut LT 36L M320/P2/P3	95A900065
<b>Micro-Lenses</b>		
	LNP 601-010 ML 6MM FF4 1/3"	95A900010
	LNP 603-040 ML 8MM FF4 1/3"	95A900011
	LNP 606-040 ML 12.5MM FF4 1/3"	95A900012
	LNP 608-040 ML 17.5MM FF4 1/3"	95A900013
	LNP Micro Lens Kit M320/P2	95A900014

ACCESSORY	DESCRIPTION	PART NUMBER
C-Mount Lenses		
	LNM 000-021 CM 4MM VF1.8 1/2" ED	93ACC0285
	LNM 001-031 CM 6MM VF1.85 1/2" ED	93ACC0286
	LNM 003-021 CM 8MM VF1.8 1/2" ED	93ACC0287
	LNM 005 021 CM 12MM VF1.8 1/1.8" ED	93ACC0288
	LNM 007-021 CM 16MM VF1.8 1/1.8" ED	93ACC0289
	LNM 009-031 CM 25MM VF1.85 1/1.8" ED	93ACC0290
	LNM 010-031 CM 35MM VF1.85 1/1.8" ED	93ACC0292
	LNM 011-042 CM 50MM VF2 2/3 AZ	93ACC0343
Lights		
	LTP 110-350 SN14L 35D RED 625nm	95A900026
	LTP 110-351 SN14L 35D WHT white	95A900027
	LTP 110-352 SN14L 35D BLU 475nm	95A900028
	LTP 110-353 SN14L 35D IR 850nm	95A900044
	LTP 110-600 SN14L 60D RED 625nm	95A900023
	LTP 110-601 SN14L 60D WHT white	95A900024
	LTP 110-602 SN14L 60D BLU 475nm	95A900025
	LTP 110-003 SN14L 90D IR 850nm NL	95A900043
	LTP 112-350 SN36L 35D RED 625nm	95A900034
	LTP 112-351 SN36L 35D WHT white	95A900035
	LTP 112-352 SN36L 35D BLU 475nm	95A900036
	LTP 112-353 SN36L 35D IR 850nm	95A900049
	LTP 112-600 SN36L 60D RED 625nm	95A900031
	LTP 112-601 SN36L 60D WHT white	95A900032
	LTP 112-602 SN36L 60D BLU 475nm	95A900033
	LTP 112-003 SN36L 90D IR 850nm NL	95A900048
	LTP 112-000 SN36L 120D RED 625nm NL	95A900045
	LTP 112-001 SN36L 120D WHT white NL	95A900046
	LTP 112-002 SN36L 120D BLU 475nm NL	95A900047
Adapter		
	Adapter LL ML LT 36L M320/P2/P3 <sup>a</sup>	95A900038
	Adapter CM LT 36L P2 <sup>b</sup> /P3	95A900029
Cables		
	CAB-DS01-S M12-IP67 TO CBX 1M	93A050058
	CAB-DS01-S M12-IP67 TO CBX 3M	93A050059
	CAB-DS01-S M12-IP67 TO CBX 5M	93A050060
	CAB-DS10-S M12-IP67 TO CBX 10M	93A051390
	CAB-ETH-X-M01 M12-IP67 GETH-X CAB 1M	93A050122
	CAB-ETH-X-M01 M12-IP67 GETH-X CAB 3M	93A050123
	CAB-ETH-X-M01 M12-IP67 GETH-X CAB 5M	93A050124
	CAB-ETH-X-M10 M12-IP67 GETH-X CAB 10M	93A050140
	CAB-ETH-X-RJ ADAPTER CAB GETH-X to RJ45	93A050128
	CAB-ETH-X-D ADAPTER CAB GETH-X to ETH-D	93A050129
	CAB-GD03 M12 F/L 3M	93A050076
	CAB-GD05 M12 F/L 5M	93A050077
	CAB-GD10 M12 F/L 10M	93A050078
	CV-N1-48-F-05 GigETH-X, Drag chain, 5m <sup>c</sup>	95A900058
	CV-N1-48-F-10 GigETH-X, Drag chain, 10m <sup>c</sup>	95A900059
	CV-N1-48-F-15 GigETH-X, Drag chain, 15m <sup>c</sup>	95A900060

ACCESSORY	DESCRIPTION	PART NUMBER
	CV-A1-30-F-05 M12 12p, Drag chain, 5m <sup>d</sup>	95A900061
	CV-A1-30-F-10 M12 12p, Drag chain, 10m <sup>d</sup>	95A900062
	CV-A1-30-F-15 M12 12p, Drag chain, 15m <sup>d</sup>	95A900063
<b>Bracket</b>		
	BK-32-000 STD FIX BRACKET M320/P2 BODY	93ACC0282
	BK-32-010 PIVOT FIX BRACKET M320/P2 BODY	93ACC0283
<b>Connectivity</b>		
I/O BOARD	I/O Board, P/A/T-Series, Female DB25, DIN Rail Mountable	95A906346
CBX500	Modular Connection Box	93A301068
CBX800	Gateway	93A301077
Various Fieldbus and Non-Fieldbus Host Interface Modules and All-In-One Connection Box Kits are available		
BM300	Profibus Module	93ACC1810
BM310	Profibus IP65 Module	93ACC1811
BA100	DIN Rail Adapters	93ACC1821
BA200	Bosch Adapters	93ACC1822
Various M12 Panel Connectors for CBX Connection Boxes are available		
<b>Licenses</b>		
	License, Enhanced, Smart Camera	95A900008
	License, Pro, Smart Camera	95A900009
<b>Power Supplies</b>		
PG6002	AC/DC Power Supply Unit (US)	93ACC1718
PG6001	AC/DC Power Supply Unit (UK)	93ACC1719
PG6000	AC/DC Power Supply Unit (EU)	93ACC1720

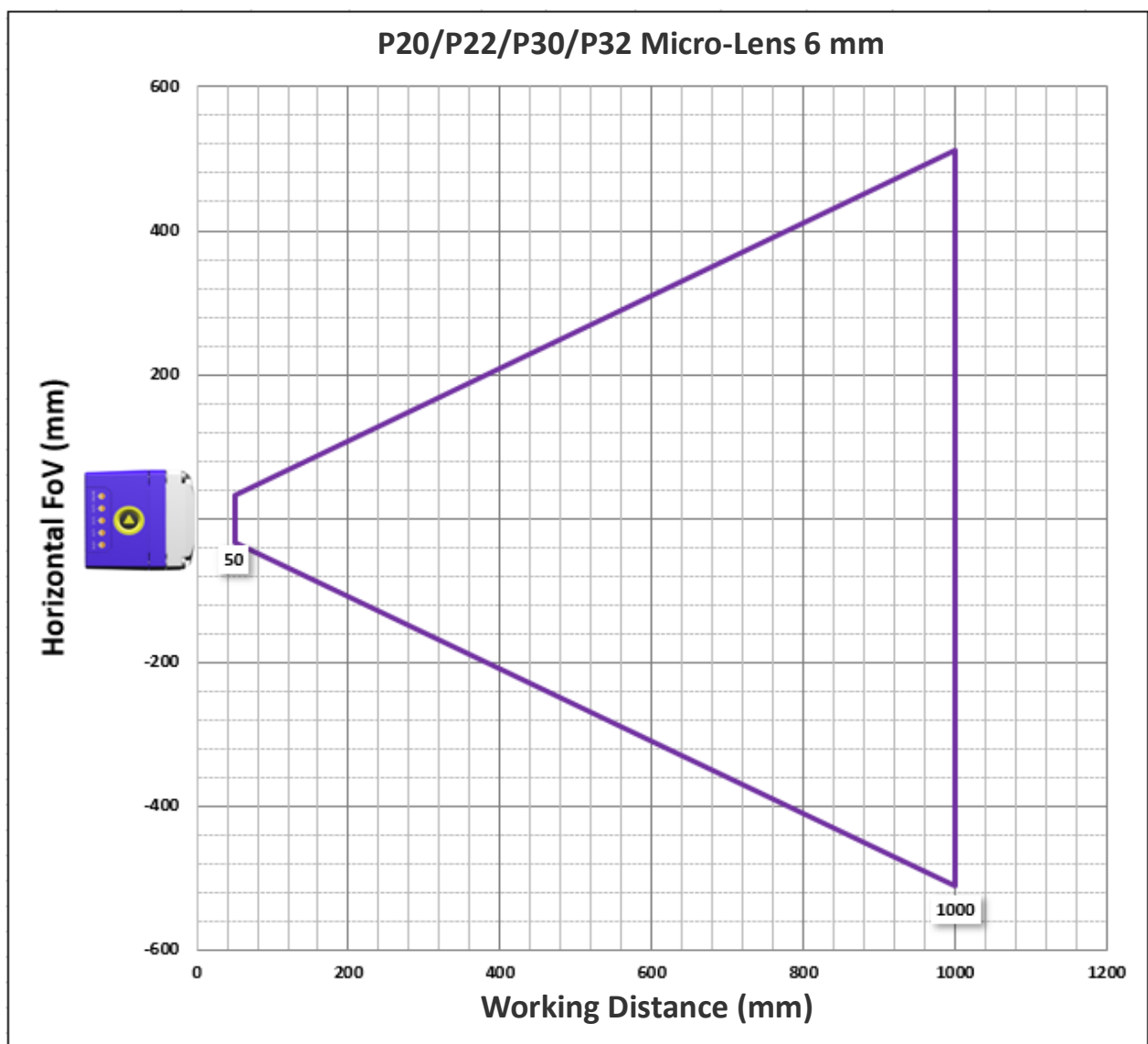
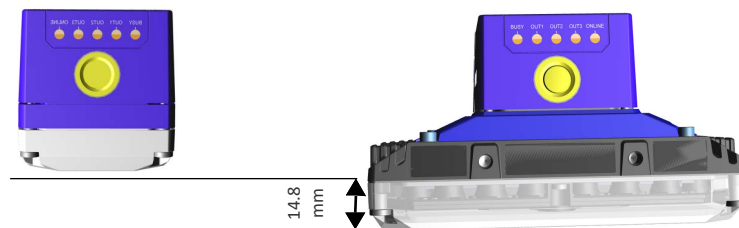
- a. This adapter is designed to be used with Micro-Lens bases to mount a 36 LEDs illuminator. The adapter package content includes the screws/washers to mount the adapter on the base. The screws/washers for the illuminator are included in the illuminator box.
- b. This adapter is designed to be used with C-Mount Lens bases to mount a 36 LEDs illuminator. The adapter package content also includes BK-32-010 PIVOT FIX BRACKET M320/P2 BODY bracket and its screws. The adapter screws are already inserted in the adapter body.
- c. Temperature range: -30° + 70°  
 Minimum bending radius: 6 times the diameter x fixed position (54 mm)/10 times the diameter x mobile position (90mm)  
 Number of cycles inside drag chain >> 5 Million
- d. Temperature range: -40° + 80°  
 Minimum bending radius: 6 times the diameter x fixed position (42 mm)/ 10 times the diameter x mobile position (70 mm)  
 Number of cycles inside drag chain >> 5 Million

# LENSES

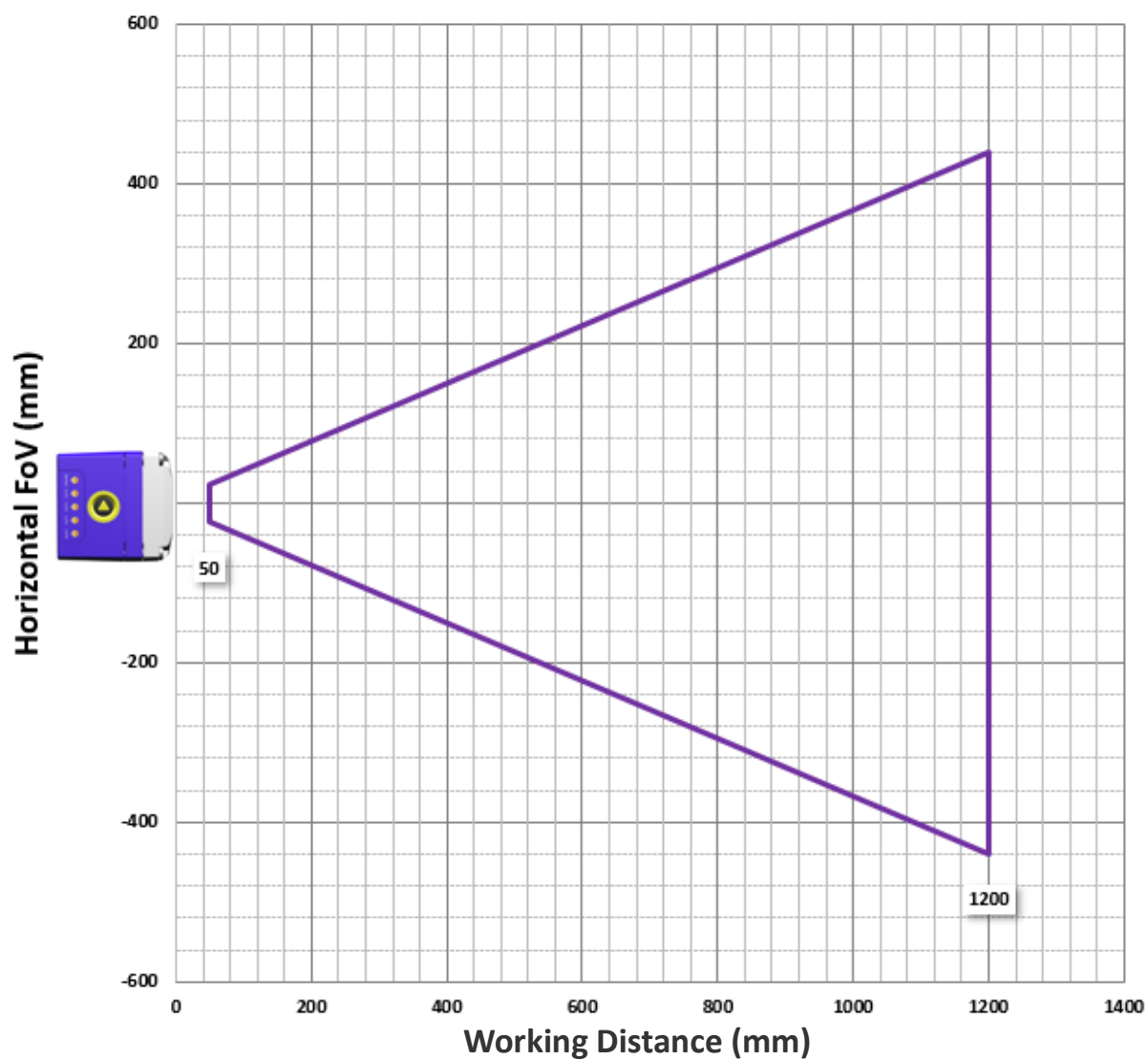
## qHD/2MP Micro-Lens Field of View

The following diagrams list the working distance for various cameras using a 14 LEDs illuminator or the spacer. The working distance using a 36 LEDs illuminator is 14.8 mm shorter. The working distance should be measured starting from the cover.

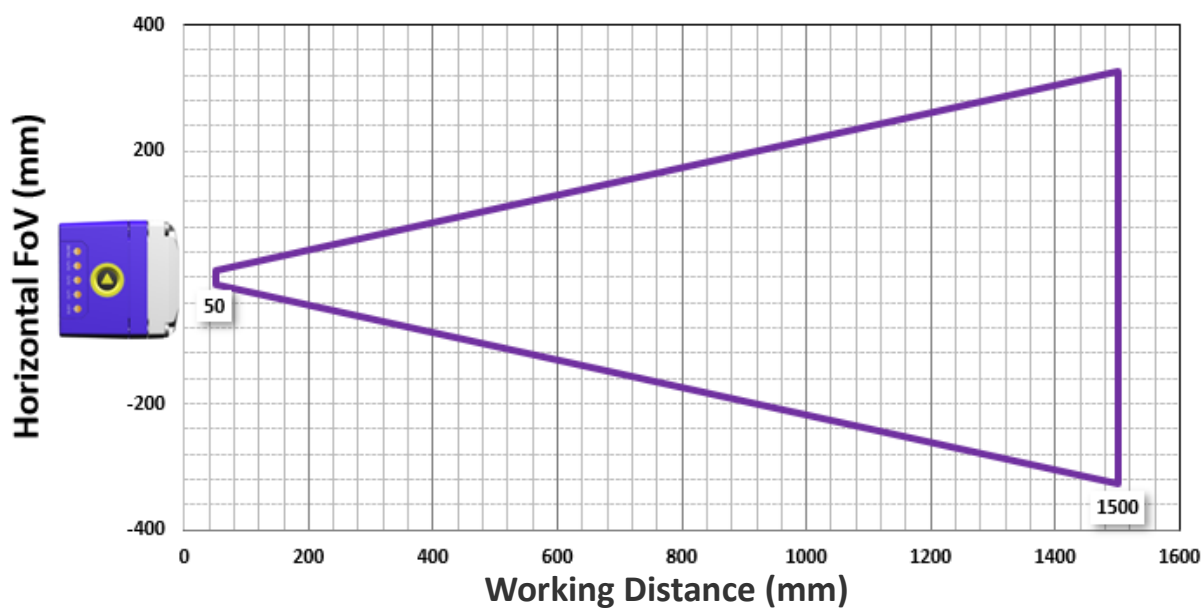
To calculate the Vertical Field of View use this formula:  $V_{fov} = H_{fov} * 9/16$ .



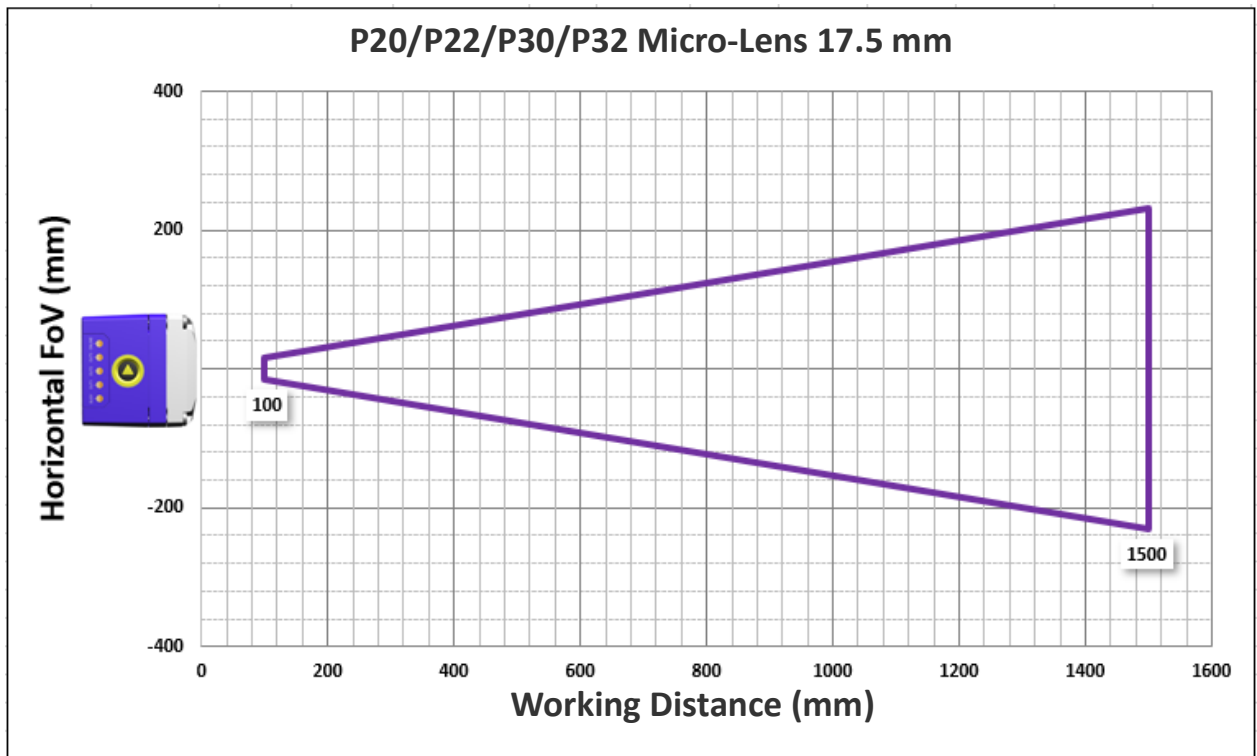
P20/P22/P30/P32 Micro-Lens 8 mm



P20/P22/P30/P32 Micro-Lens 12.5 mm



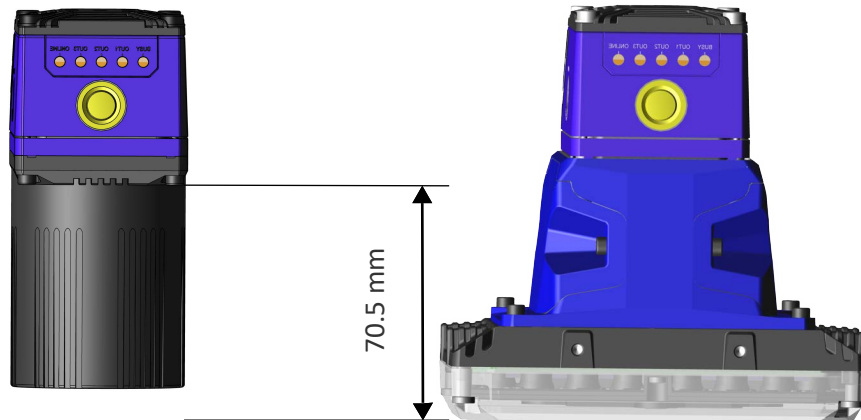


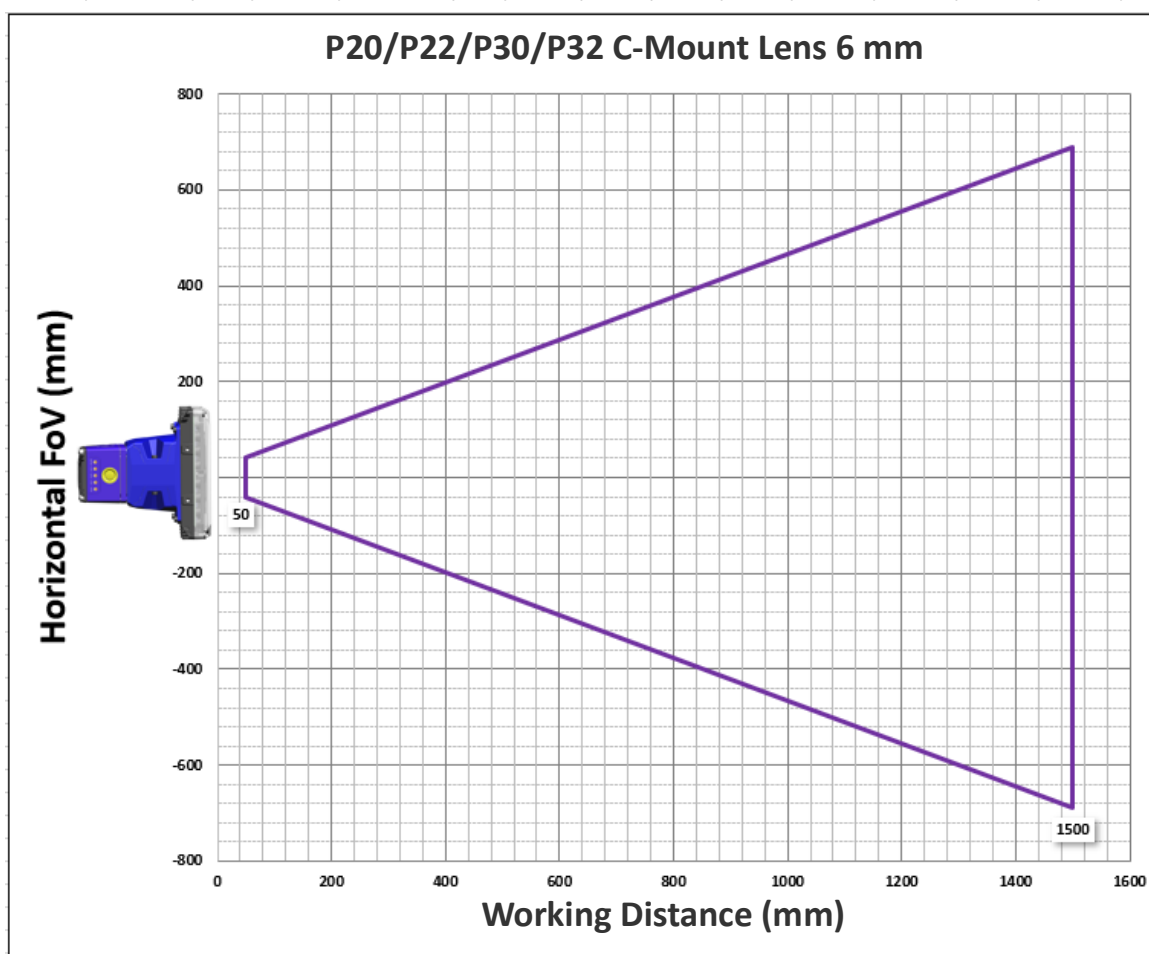
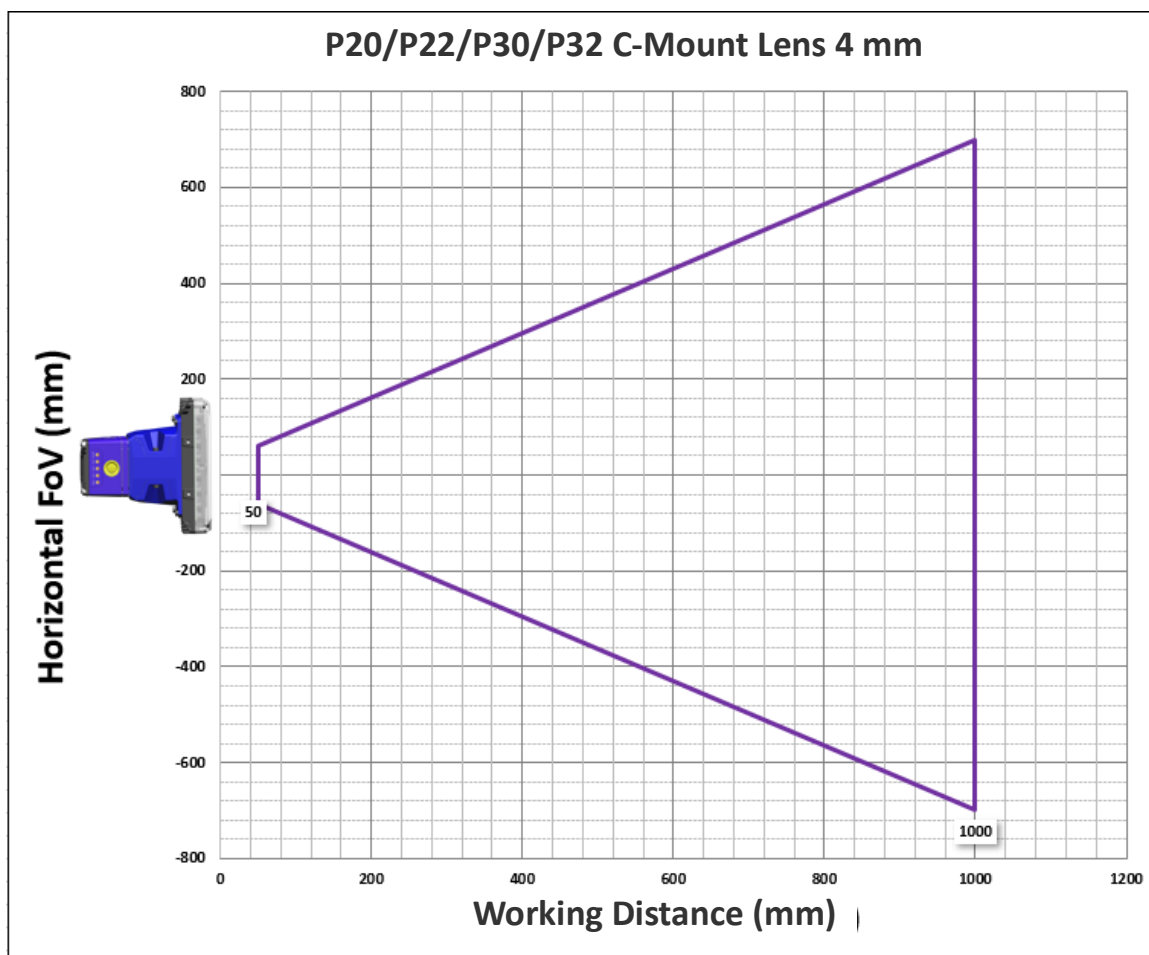


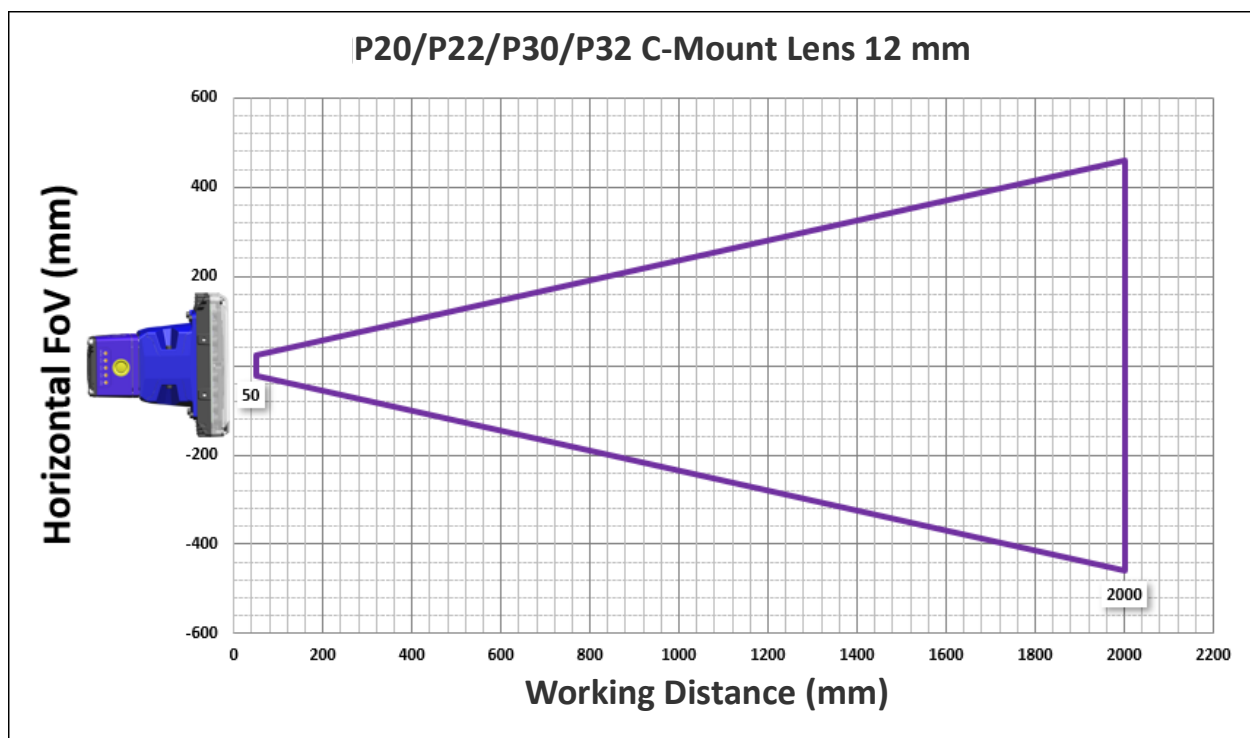
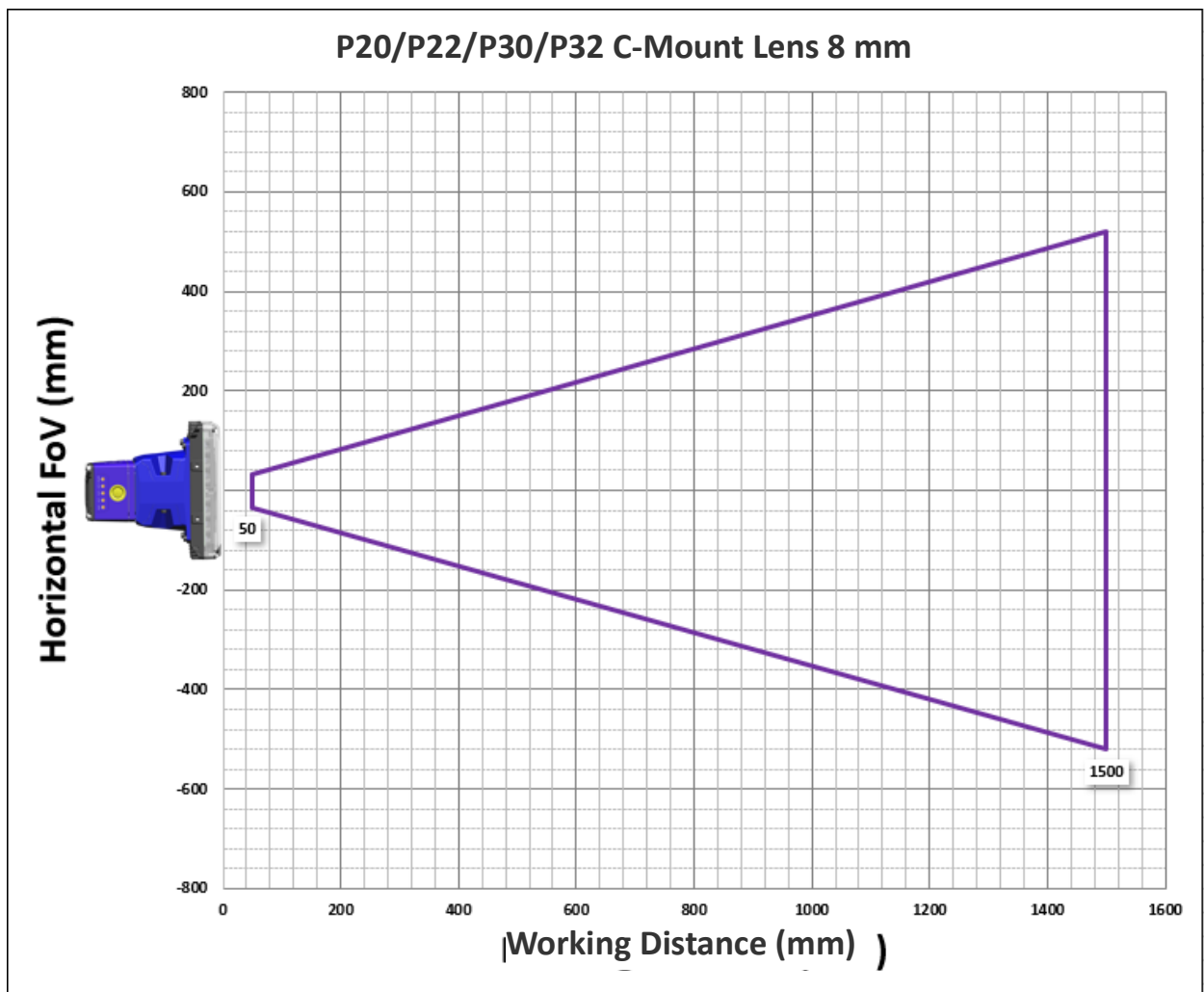
## C-Mount Lens Field of View

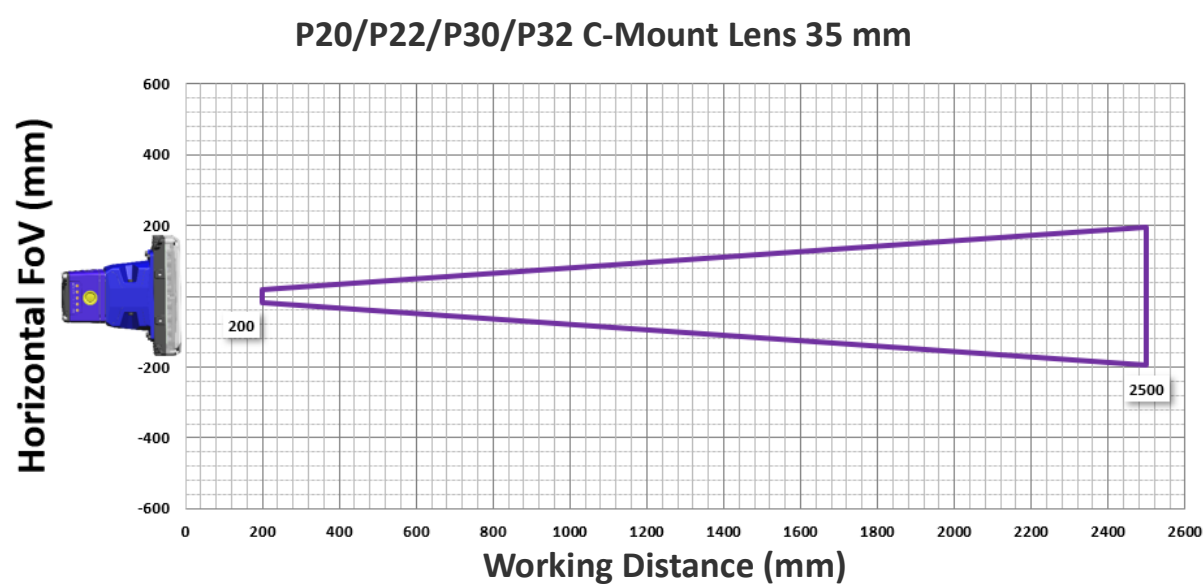
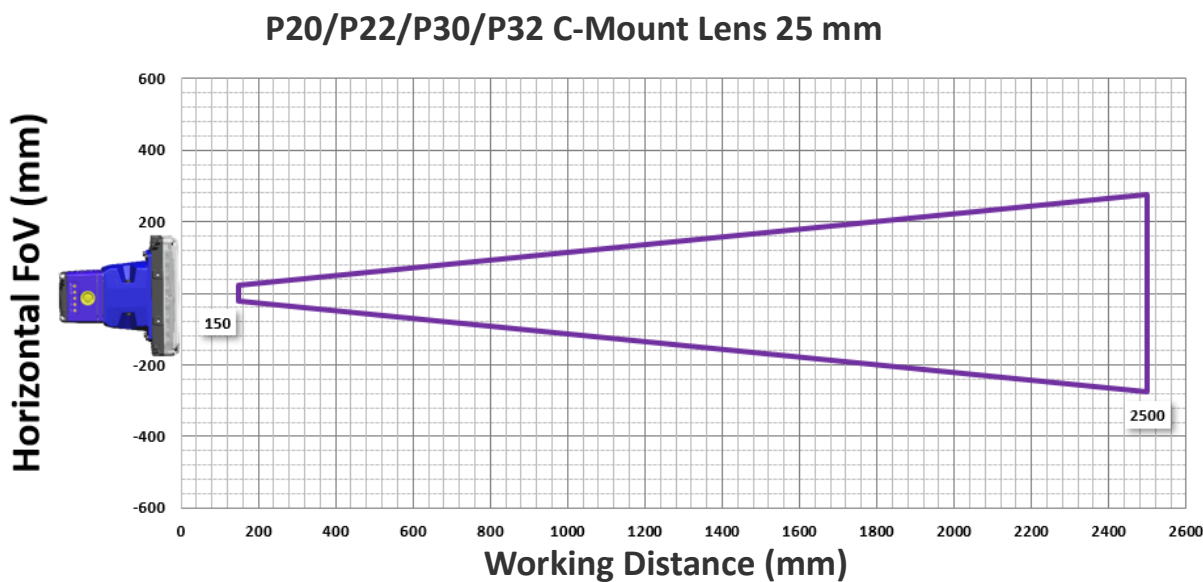
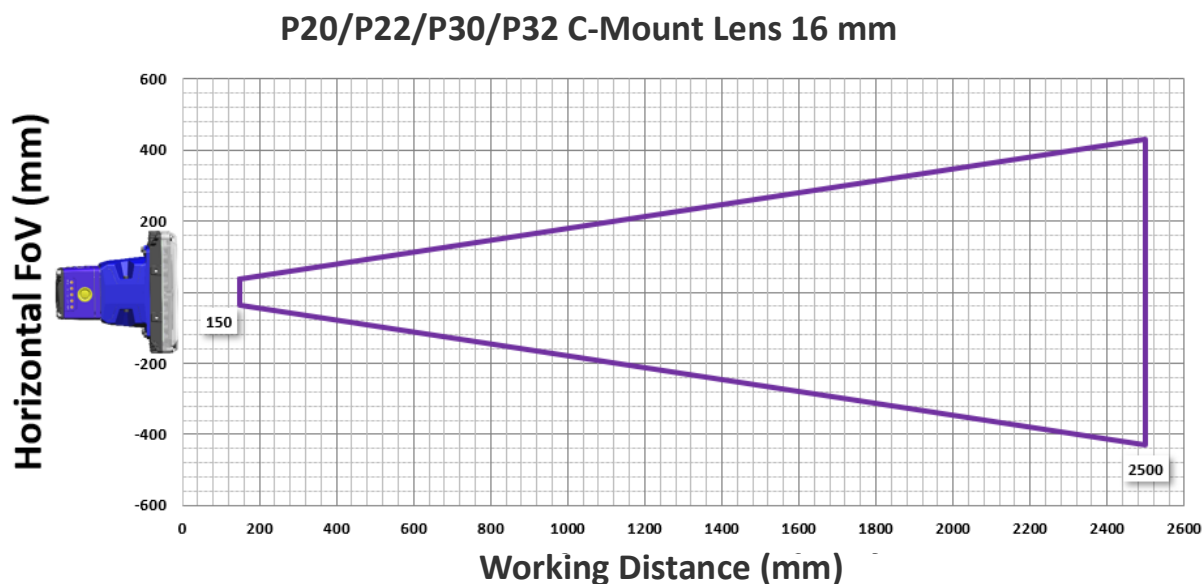
The following diagrams list the working distance for various cameras using a 36 LEDs illuminator. The working distance using an external illuminator is 70.5 mm longer. The working distance should be measured starting from the base cover.

To calculate the Vertical Field of View use this formula:  $V_{fov} = H_{fov} * 9/16$

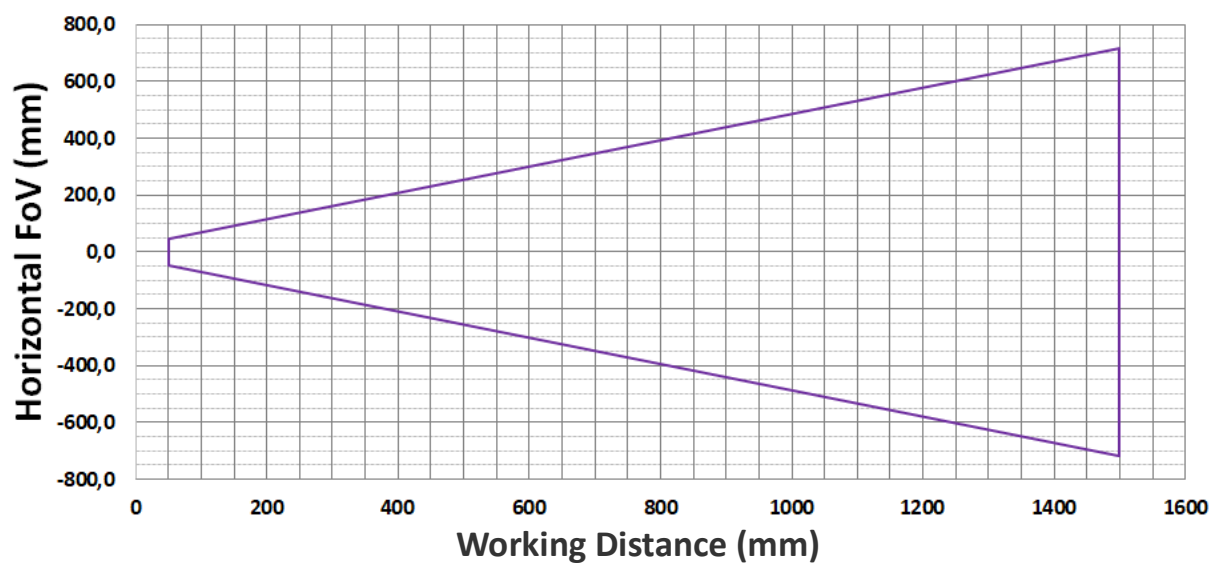




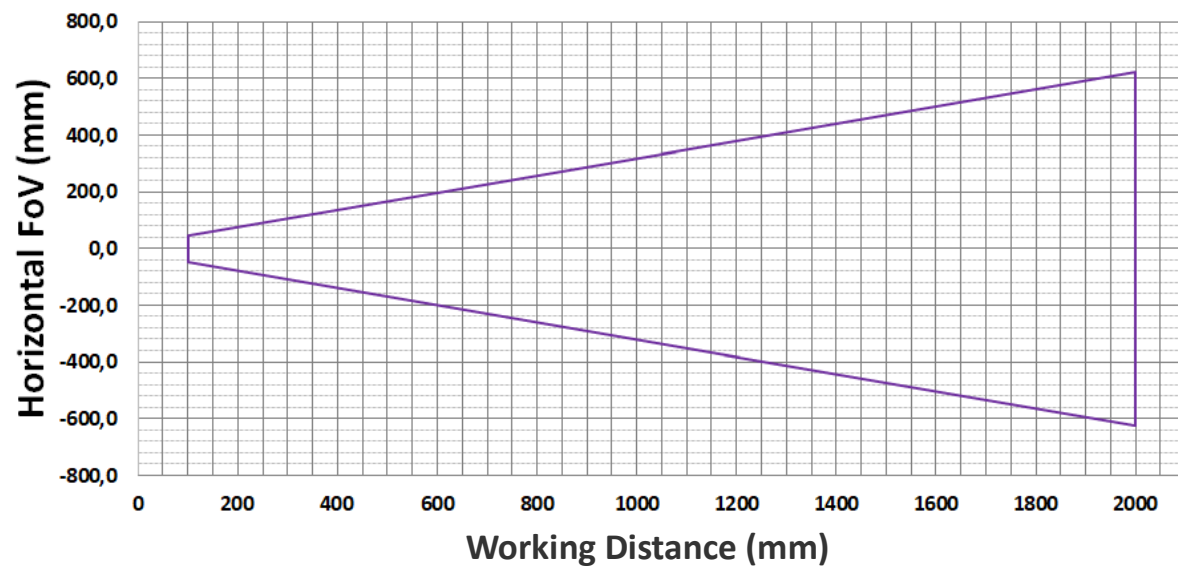




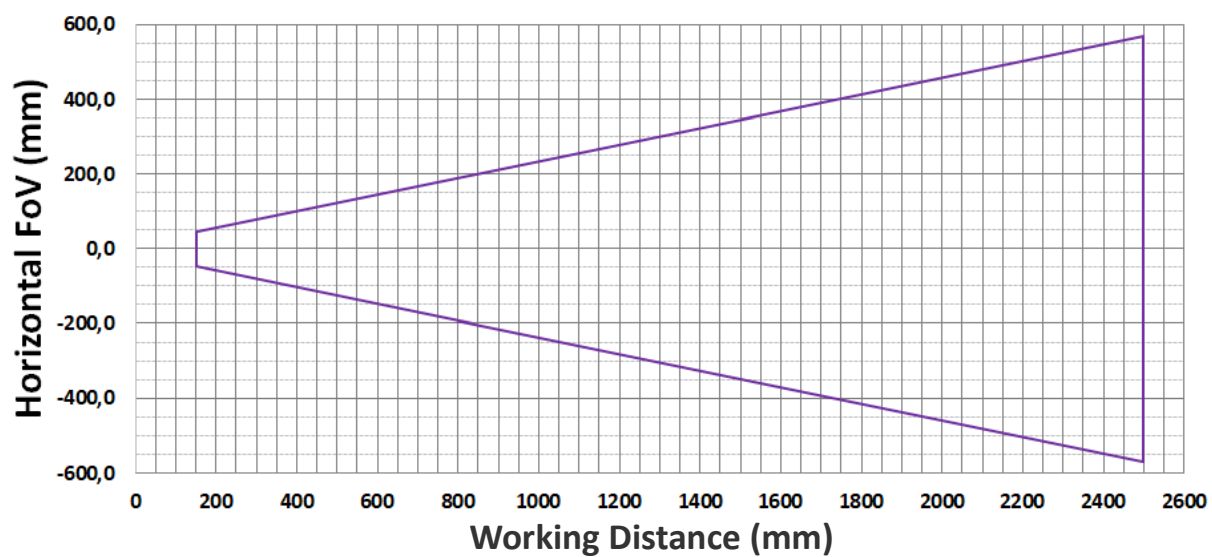
### P35 C-Mount Lens 8 mm



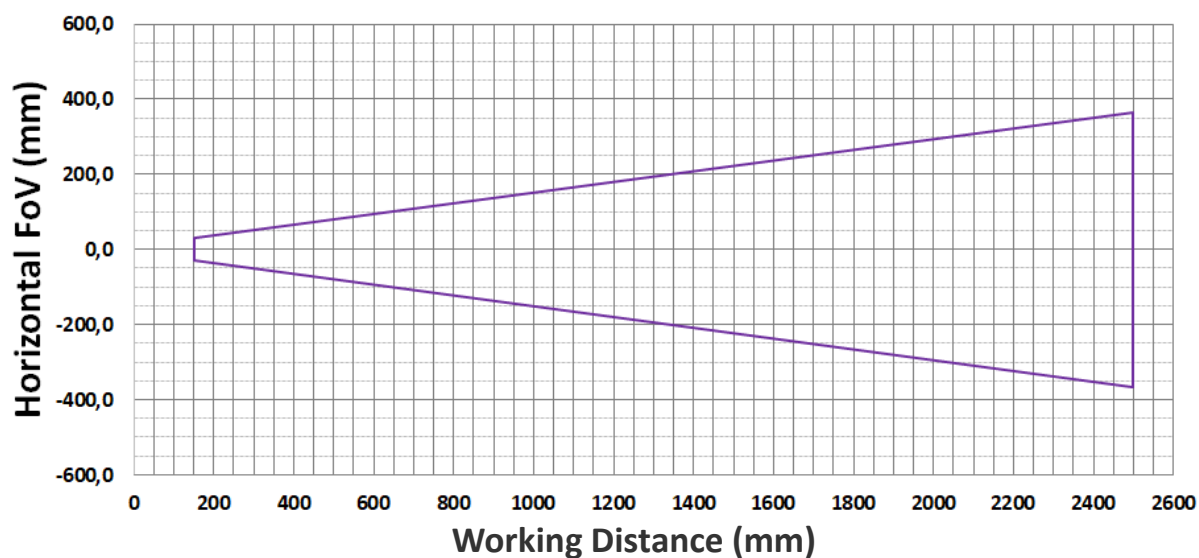
### P35 C-Mount Lens 12 mm



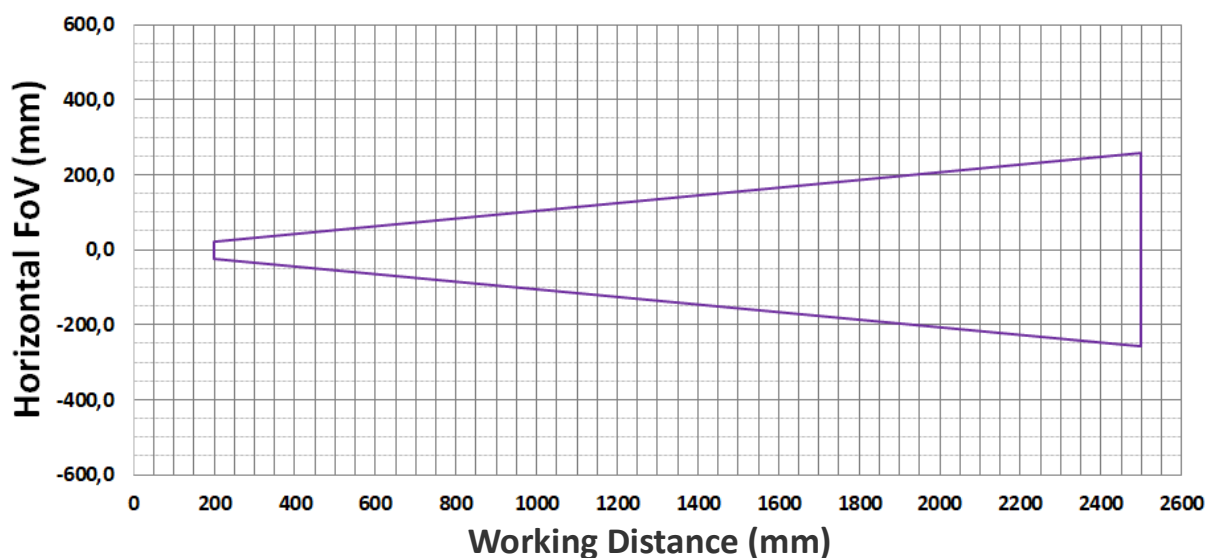
### P35 C-Mount Lens 16 mm



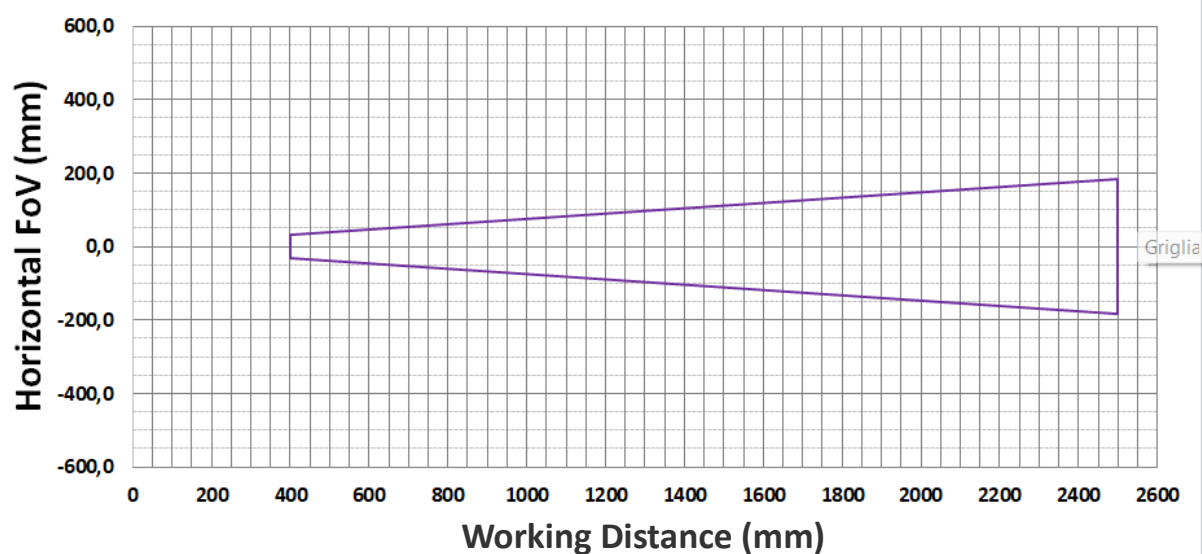
### P35 C-Mount Lens 25 mm



### P35 C-Mount Lens 35 mm



### 5MP 93ACC0343 LNM 011-042 CM 50MM VF2 2/3" AZ



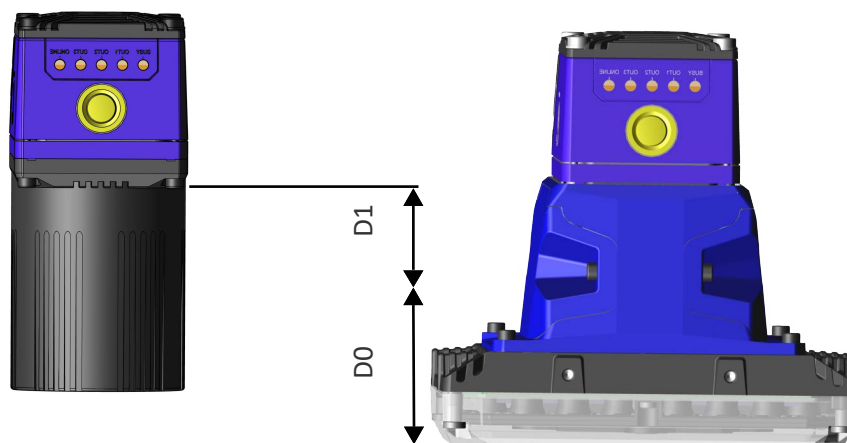
## Optics Center using Optics Calculator

Optics Calculator is a VPM add-on that helps the user to calculate the FOV.

To calculate the FOV it is necessary to insert the working distance considering the lens center.

D0 = offset (in mm) from the lens center to the 36 LEDs illuminator cover.

D1= offset (in mm) from lens center to the base cover.



FOCAL LENGTH	D0	D1
4mm	40.4	30.1
6mm	41.1	29.4
8mm	49.6	20.9
12mm	54.8	15.7
16mm	66	4.5
25mm	59	11.5
35mm	55	15.5

Example:

Consider a P2x-P3x Series Smart Camera mounting a 6mm lens and a 36 LED illuminator, if the distance from the cover to the object is 200mm the value to be used in the Optics Calculator is  $(200 + 41.1) \text{ mm} = 241.1 \text{ mm}$

Consider now the same P2x-P3x Series Smart Camera mounting a 6mm lens and an external illuminator, the same object is at a distance of 270,5 mm from the base cover, hence the value to be used in the Optics Calculator is  $(270,5 - 29.4) \text{ mm} = 241.1 \text{ mm}$

---

## LIGHTING

Illuminating the target properly and create contrast between the inspection object and the features to be detected is crucial for a good quality Machine Vision application.

The control of the lighting is critical for the test reproducibility and the robustness of the application (e.g .managing sample variation).

The illumination technique depends on the light source, its position and the interaction with the inspection object and the camera. Dealing with the parameters and selecting the best option is the result of the analysis of the possible combinations and their effects.

### Lighting Techniques

#### Backlighting Field Illumination

This technique is commonly used for parts presence/absence, gauging and orientation/location. The light is oriented behind a transparent object of interest to examine surface features.

#### Bright Field Illumination

Lighting of surfaces at high (narrow) angles used to provide maximum reflection of the light to the camera's lens. This is effective on surfaces that absorb light or are not highly reflective and also on low contrast codes.

#### Coaxial Field Illumination

When the light hits the surface, most of it will reflect away from the lens and produce a dark image. Coaxial lights hit the surface perpendicular to the object plane providing a diffuse illumination and reducing shadowing.

#### Dark Field Illumination

Lighting of surfaces at wide angles used to avoid direct reflection of the light into the camera's lens. Typically this type of lighting is used in solutions to enhance reflectance of the uneven surface. It is also used with very reflective surfaces.

#### Structured Field Illumination

The light is projected with a known shading pattern on the target. The purpose of this technique is calculating the shape, size or position of the desired object by measuring the displacement or distortion.



---

## Standard Illuminators

An application may have several stable but different lighting conditions which require different lighting options. One Image Acquisition Setting could enable and use an internal illuminator and another setting could enable and use an external lighting system. The P2x-P3x Series offers two Illuminators options (14 or 36 LEDs) and standard or polarized cover to remove LED reflection.

### 14 LEDs chains



#### LEDs Illumination Angle

- 35° Narrow
- 60° Wide

#### IR Illumination Angle

- 35° Narrow
- 90° Wide

#### Colors:

- White
- Blue
- Red

### 36 LEDs chains



#### LEDs Illumination Angle

- 35° Narrow
- 60° Wide
- 120° Ultra Wide

#### IR Illumination Angle

- 35° Narrow
- 90° Wide

#### Colors:

- White
- Blue
- Red

## Guide to Lighting System Selection

The following table shows the lenses and illuminators for the P2x-P3x Series. Illuminators are enabled in VPM – Camera Setup.

### Legend



Recommended



Compatible



Not Recommended

































### P2x and P3x Series 2MP/qHD models




































#### Ultra Wide Lighting

ILLUMINATORS	MICRO-LENSES			
	6 MM	8 MM	12.5 MM	17.5 MM
LTP 112-000 SN36L 120D RED 625nm NL	OK	OK	OK	OK
LTP 112-001 SN36L 120D WHT white NL	OK	OK	OK	OK
LTP 112-002 SN36L 120D BLU 475nm NL	OK	OK	OK	OK

































ILLUMINATORS	C-MOUNT LENSES				
	4 MM	6 MM	8 MM	25 MM	35 MM
LTP 112-000 SN36L 120D RED 625nm NL		OK	OK	OK	OK
LTP 112-001 SN36L 120D WHT white NL		OK	OK	OK	OK
LTP 112-002 SN36L 120D BLU 475nm NL		OK	OK	OK	OK





















## Wide Angle Lighting

ILLUMINATORS	MICRO-LENSES			
	6 MM	8 MM	12.5 MM	17.5 MM
LTP 110-003 SN14L 90D IR 850nm NL				
LTP 112-003 SN36L 90D IR 850nm NL				
LTP 110-600 SN14L 60D RED 625nm				
LTP 112-600 SN36L 60D RED 625nm				
LTP 110-601 SN14L 60D WHT white				
LTP 112-601 SN36L 60D WHT white				
LTP 110-602 SN14L 60D BLU 475nm				
LTP 112-602 SN36L 60D BLU 475nm				

ILLUMINATORS	C-MOUNT LENSES				
	4 MM	6 MM	8 MM	25 MM	35 MM
LTP 110-003 SN14L 90D IR 850nm NL					
LTP 112-003 SN36L 90D IR 850nm NL					
LTP 110-600 SN14L 60D RED 625nm					
LTP 112-600 SN36L 60D RED 625nm					
LTP 110-601 SN14L 60D WHT white					
LTP 112-601 SN36L 60D WHT white					
LTP 110-602 SN14L 60D BLU 475nm					
LTP 112-602 SN36L 60D BLU 475nm					
















## Narrow Angle Lighting

ILLUMINATORS	MICRO-LENSES			
	6 MM	8 MM	12.5 MM	17.5 MM
LTP 110-353 SN14L 35D IR 850nm				
LTP 112-353 SN36L 35D IR 850nm				
LTP 110-350 SN14L 35D RED 625nm				
LTP 112-350 SN36L 35D RED 625nm				
LTP 110-351 SN14L 35D WHT white				
LTP 112-351 SN36L 35D WHT white				
LTP 110-352 SN14L 35D BLU 475nm				
LTP 112-352 SN36L 35D BLU 475nm				



















ILLUMINATORS	C-MOUNT LENSES				
	4 MM	6 MM	8 MM	25 MM	35 MM
LTP 110-353 SN14L 35D IR 850nm					
LTP 112-353 SN36L 35D IR 850nm					
LTP 110-350 SN14L 35D RED 625nm					
LTP 112-350 SN36L 35D RED 625nm					
LTP 110-351 SN14L 35D WHT white					
LTP 112-351 SN36L 35D WHT white					
LTP 110-352 SN14L 35D BLU 475nm					
LTP 112-352 SN36L 35D BLU 475nm					

## P3x Series 5MP models














































### Ultra Wide Lighting

ILLUMINATORS	C-MOUNT LENSES				
	8 MM	12 MM	16 MM	25 MM	35 MM
LTP 112-000 SN36L 120D RED 625nm NL					
LTP 112-001 SN36L 120D WHT white NLLTP 112-352					
LTP 112-002 SN36L 120D BLU 475nm NL					

## Wide Lighting

ILLUMINATORS	C-MOUNT LENSES				
	8 MM	12 MM	16 MM	25 MM	35 MM
LTP 110-003 SN14L 90D IR 850nm NL			OK	OK	OK
LTP 112-003 SN36L 90D IR 850nm NL			OK	OK	OK
LTP 112-002 SN36L 120D BLU 475nm NL			OK	OK	OK
LTP 110-600 SN14L 60D RED 625nm			OK	OK	OK
LTP 112-600 SN36L 60D RED 625nm			OK	OK	OK
LTP 110-601 SN14L 60D WHT white			OK	OK	OK
LTP 112-601 SN36L 60D WHT white			OK	OK	OK
LTP 110-602 SN14L 60D BLU 475nm			OK	OK	OK
LTP 112-602 SN36L 60D BLU 475nm			OK	OK	OK

## Narrow Lighting

ILLUMINATORS	C-MOUNT LENSES				
	8 MM	12 MM	16 MM	25 MM	35 MM
LTP 110-353 SN14L 35D IR 850nm					
LTP 112-353 SN36L 35D IR 850nm					
LTP 110-350 SN14L 35D RED 625nm					
LTP 112-350 SN36L 35D RED 625nm					
LTP 110-351 SN14L 35D WHT white					
LTP 112-351 SN36L 35D WHT white					
LTP 112-601 SN36L 60D WHT white					
LTP 110-352 SN14L 35D BLU 475nm					
LTP 112-352 SN36L 35D BLU 475nm					

## Illuminance Power using White Light



**Note: Illuminator Mode = Normal**

**Working Distance = 500 mm**

**Grid Set to 55 mm x 55 mm**



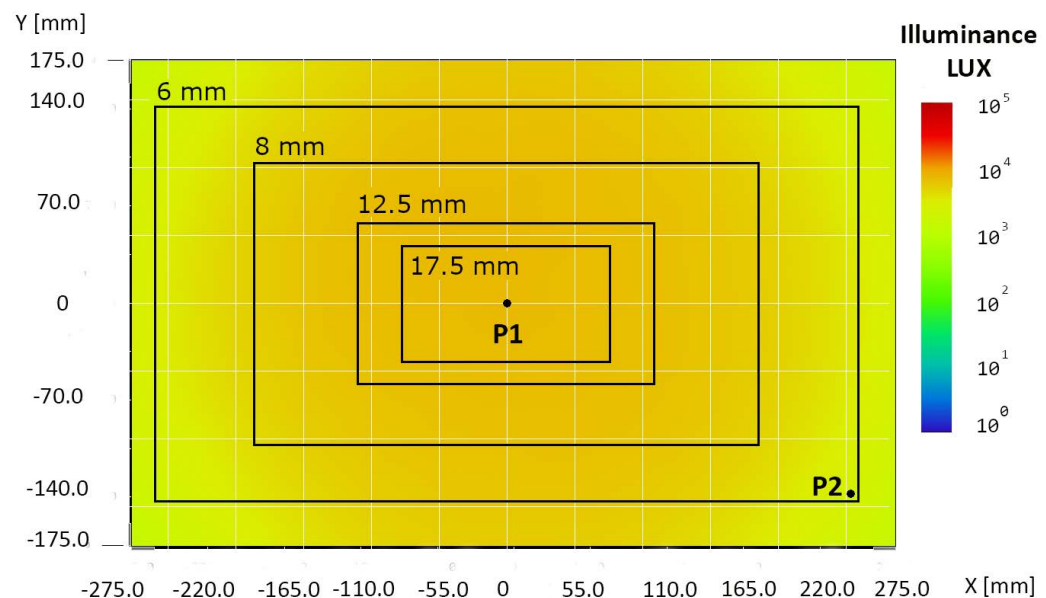
**Note: The light level of workplaces is in a common range between 500 and 1000 LUX.**



**Note: In Power Mode the Illuminance level is 3.3 times higher than in Normal Mode.**

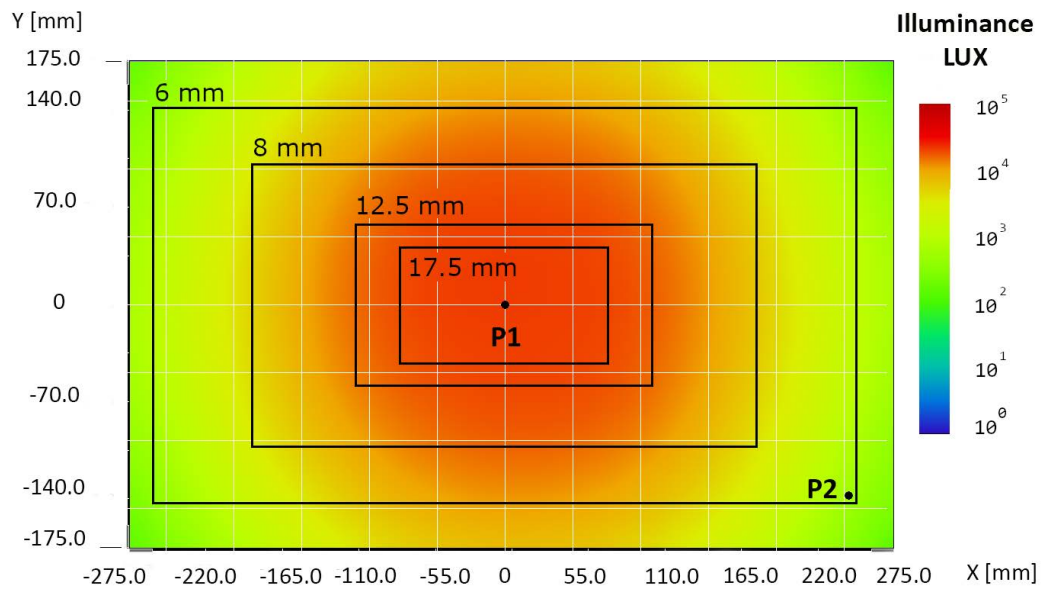
### qHD/2MP Diagrams

14 LEDs 60° Wide



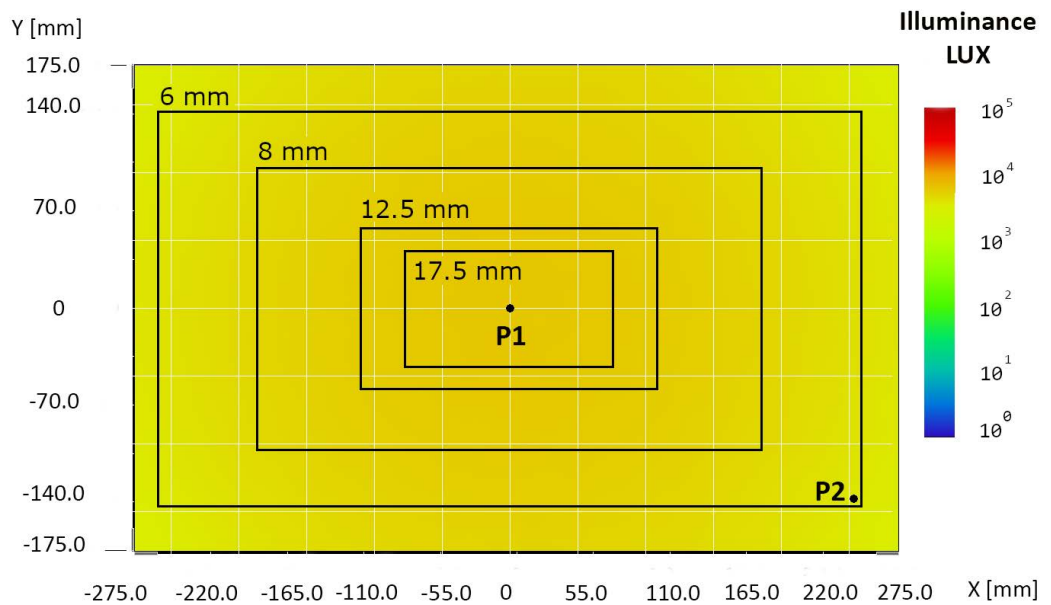
**P1 - Center Illuminance Power: 7000, P2 - 6mm FOV border value: 2800**

## 14 LEDs 35° Narrow



**P1** - Center Illuminance Power: 20000, **P2** - 6mm FOV border value: 850

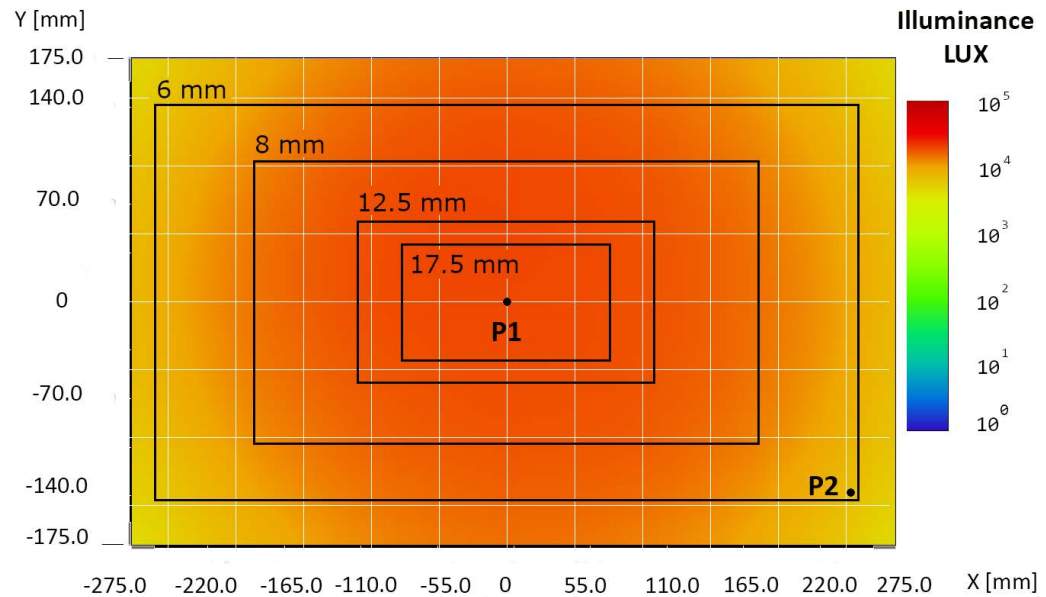
## 36 LEDs 120° Ultra Wide



**P1** - Center Illuminance Power: 6500, **P2** - 6mm FOV border value: 4150

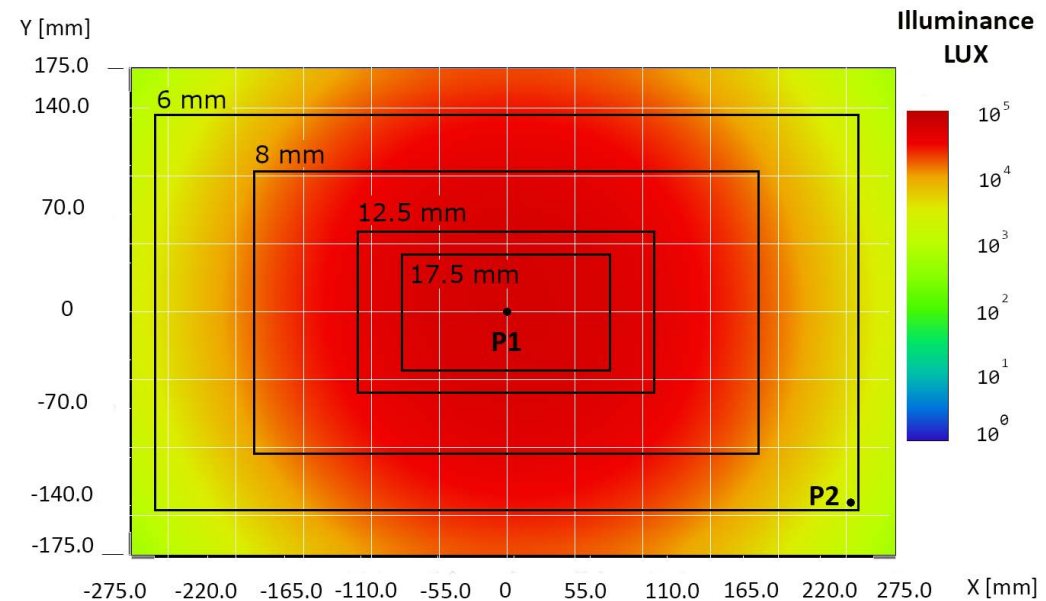
## 5MP Diagrams

### 36 LEDs 60° Wide



**P1** - Center Illuminance Power: 18500, **P2** - 6mm FOV border value: 7800

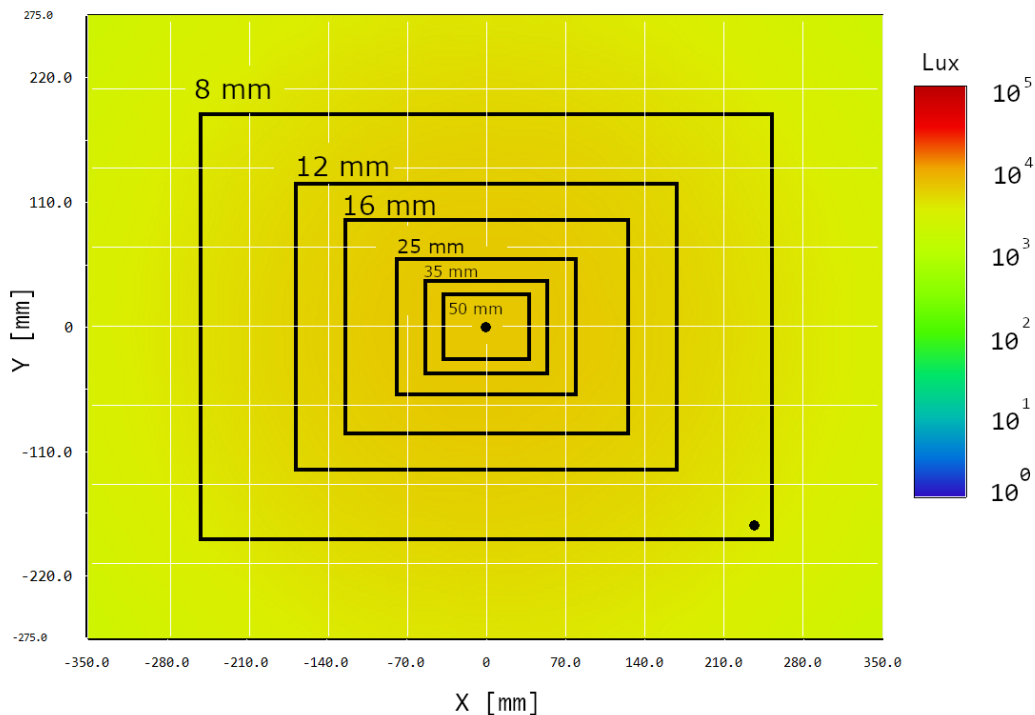
### 36 LEDs 35° Narrow



**P1** - Center Illuminance Power: 54000, **P2** - 6mm FOV border value: 3000

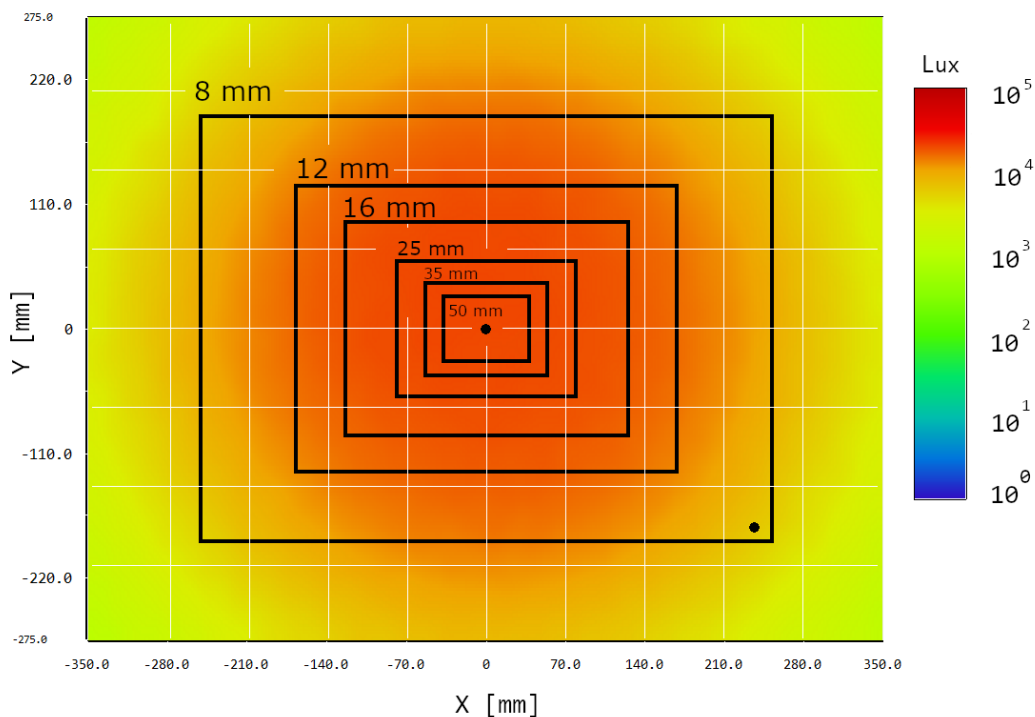


### 36 LEDs 120° Ultra Wide



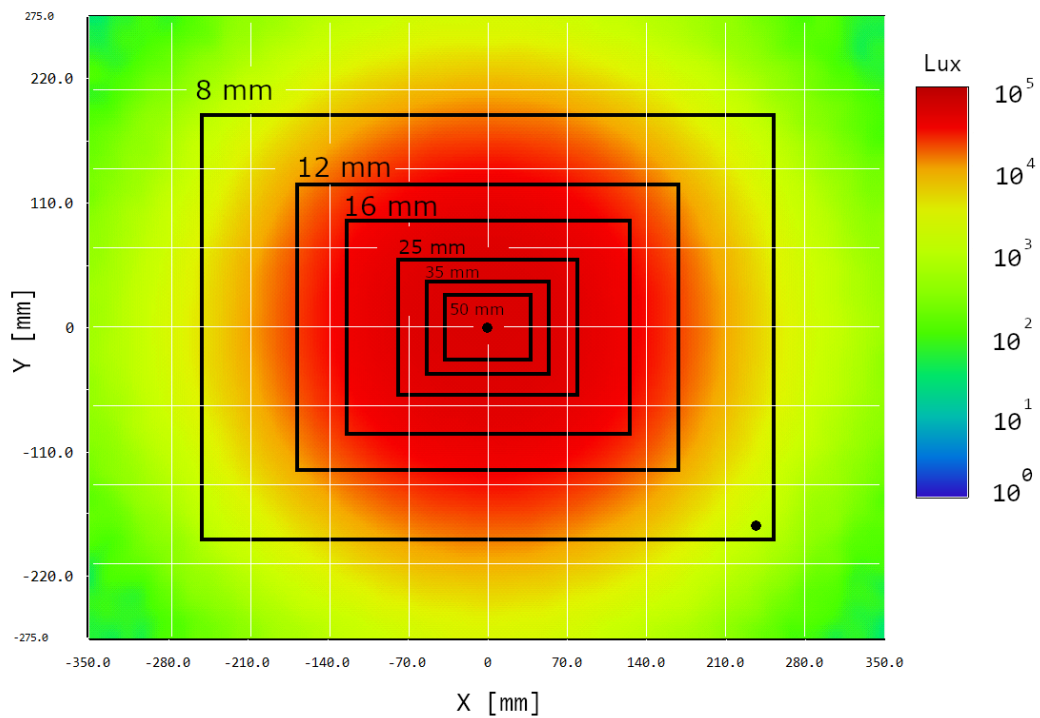
**P1** - Center Illuminance Power: 6100, **P2** - 6mm FOV border value: 3000

### 36 LEDs 60° Wide



**P1** - Center Illuminance Power: 20800, **P2** - 6mm FOV border value: 3200

## 36 LEDs 35° Narrow



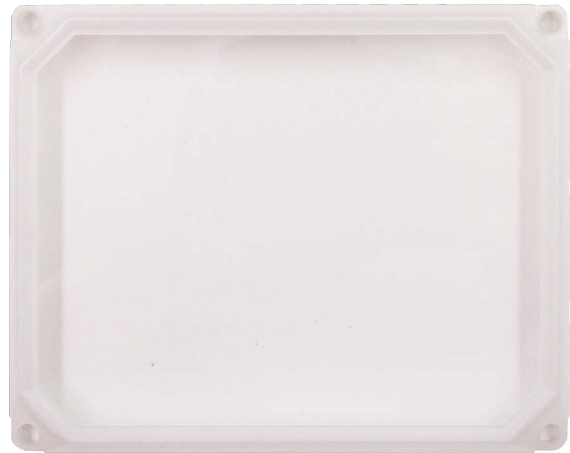
**P1** - Center Illuminance Power: 58200, **P2** - 6mm FOV border value: 200

## COVERS

### Standard Covers



**Standard Cover LT 14 LEDs**



**Standard Cover LTP 36 LEDs**

The Standard Cover LT 14 LEDs is already present in the P2x-P3x Series Micro-Lens basis.  
The Standard Cover LT 36 LEDs is already present in the LTP 36 LEDs illuminators.  
These accessories should be used only for replacement of the original ones.

## ESD Covers

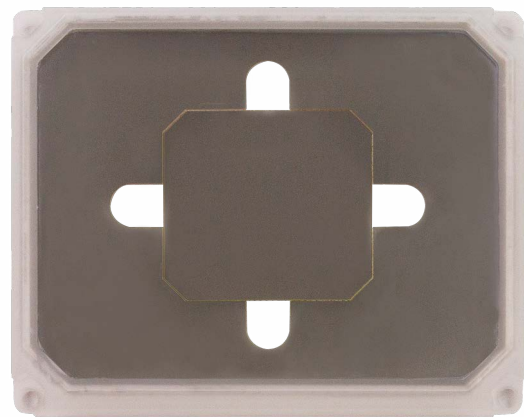


The Cover ESD LT 14L M320/P2 should be used for electronics assembly applications, in order to prevent accidental ESD discharge.

## Polarized Cover



**Polarized Cover 14 LEDs**



**Polarized Cover 36 LEDs**

The polarized cover is the best solution to reduce hot spots on the reflective surface applications.

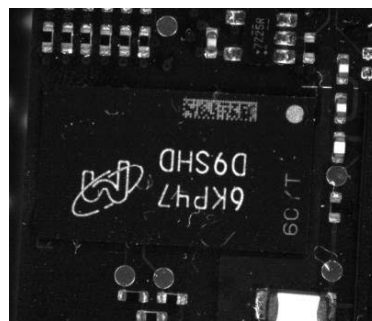
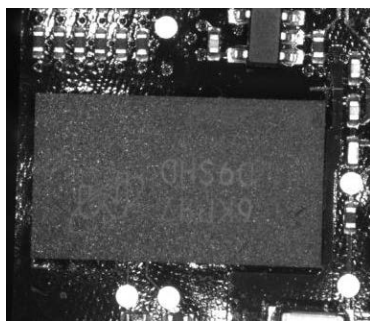
- DPM on reflective metal surfaces
- DPM on non-metal reflecting surfaces
- DPM on electronic circuit boards
- Glossy labels
- Labels under plastic films



By removing LED reflection, P2x-P3x Series with polarized illuminators features extreme mounting flexibility, as it can be mounted 90° to the target surface. This in turn avoids code distortion and allows more reliable code grading.

The following examples show the difference between codes read with and without polarizing filters:

DPM: Data Matrix on electronic components	
Non polarized	Polarized

## DPM: Data Matrix on electronic components

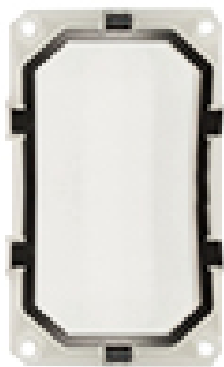


Electronic Object	
Non polarized	Polarized
	



**Note:** If no polarized illuminator is used, the user may avoid LED reflections by turning on one or more sectors according to the code position in the Smart Camera's Field of View.

## Harsh Environment Covers

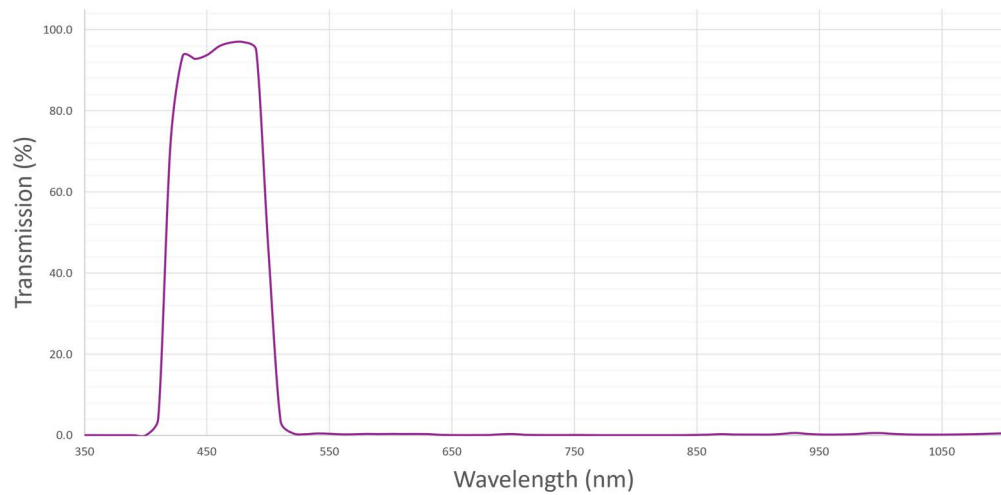


The top glass of the Harsh Covers does not contain glue and is specifically designed for harsh environment.

# FILTERS

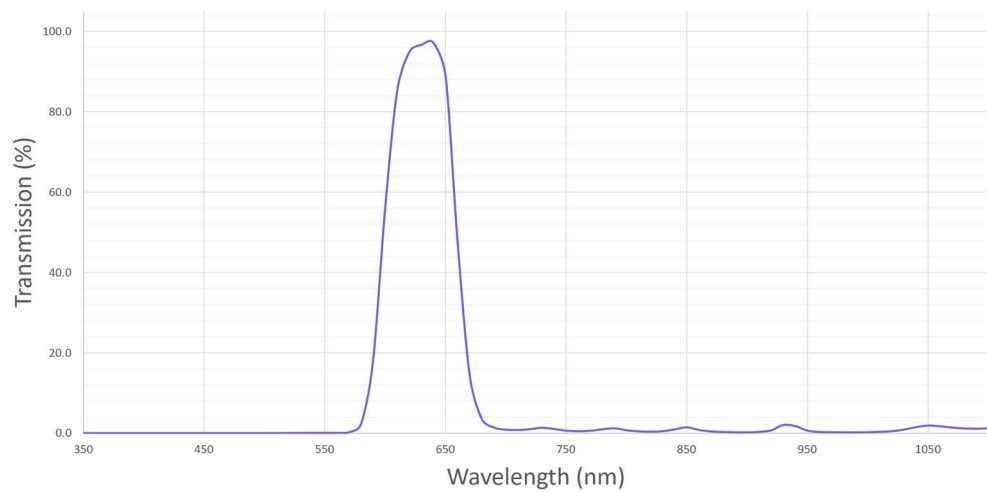
## Blue Bandpass Filters

Blue bandpass filters improve the viewing of subjects illuminated by blue LED lighting and any UV- excited blue fluorescence emissions.



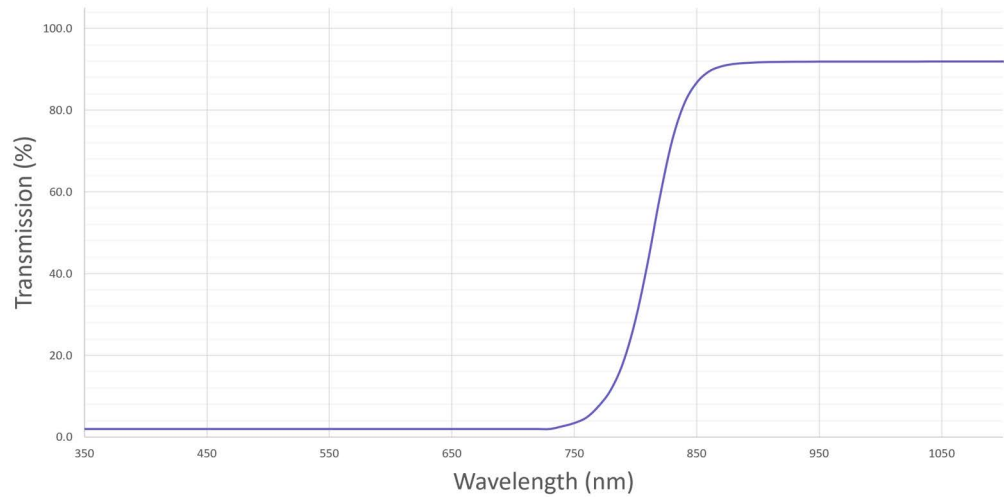
## Red Bandpass Filters

Red bandpass filters improve the viewing of subjects illuminated by 615-645nm LEDs lighting.



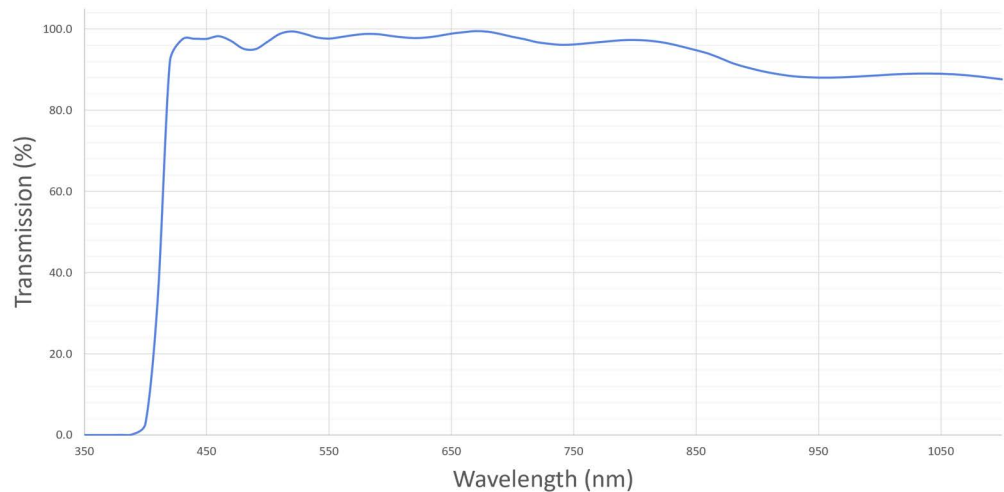
## IR Bandpass Filters

IR bandpass filters are recommended for IR LED lighting.



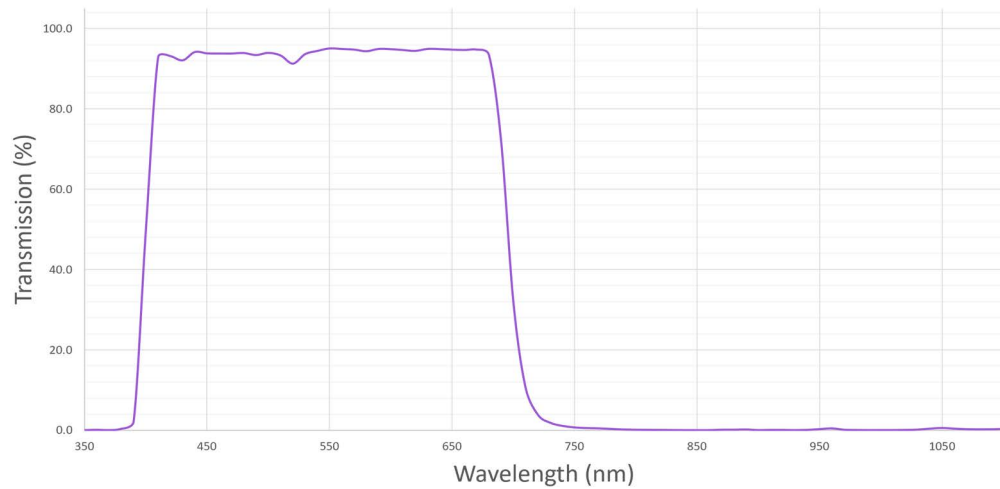
## UV Cut Longpass Filters

UV Cut Longpass filters reflect the full UV spectrum, effectively blocking most of the light emitted by 395nm and shorter wavelength UV LEDs. Those filters also work as a protection shield for the lenses and are suitable for color imaging applications.



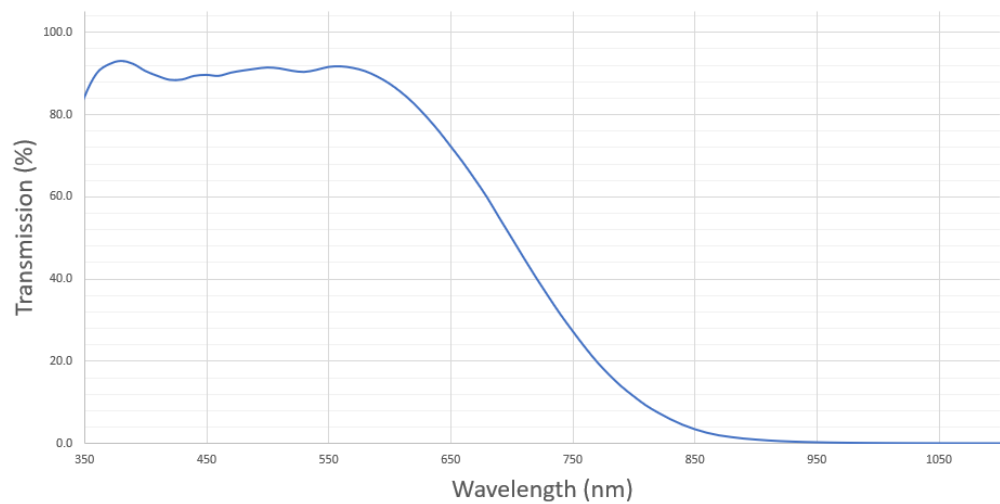
## IR Cut Filters

IR Cut filters effectively pass all visible light and block all light outside the visible range without “discoloring” the image. IR Cut filters are suitable for applications where either IR or UV light (or both) can be used.



## Yag Cut Filters

YAG Cut filters should be used in applications where a laser marking machine is present.





# CHAPTER 6

## SOFTWARE CONFIGURATION

---

Software configuration and training of your P2x-P3x Series™ camera is accomplished using VPM. VPM runs on a host computer connected to the camera with a Gigabit Ethernet cable (CAB-ETH-X-Mxx) either directly or through a local area network (LAN). Refer to the Impact Reference Guide for details about creating vision programs for the P2x-P3x Series™ camera.

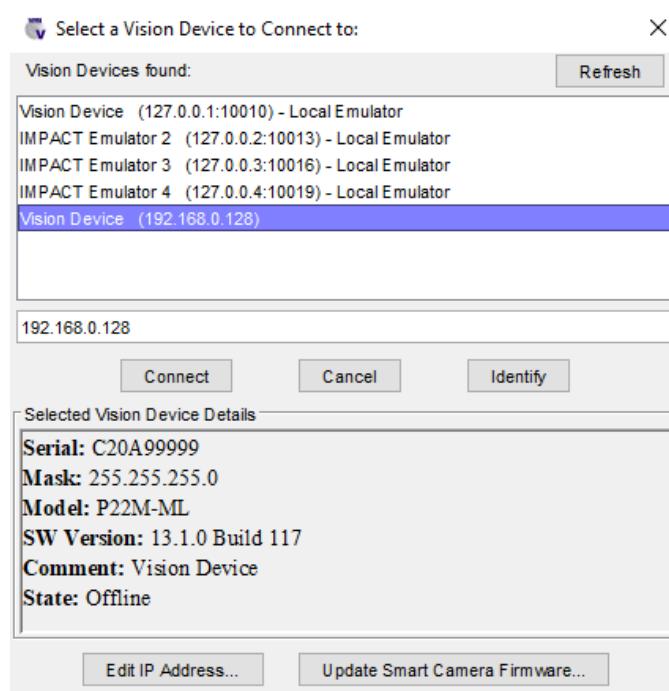
### IMPACT SYSTEM REQUIREMENTS

- Intel®, AMD®, or VIA® x86-class processor -minimum 1.2 GHz; 64-bit processors are supported with Windows 7, Windows 8.1, and Windows 10
- Microsoft® Windows 7, Windows 8.1, or Windows 10
- 4 GB or more of RAM, 8 GB recommended
- 2 GB or more of available hard disk space
- 1Gbps/1000Mbps Ethernet connection
- Monitor display resolution of 1024 x 768 or greater

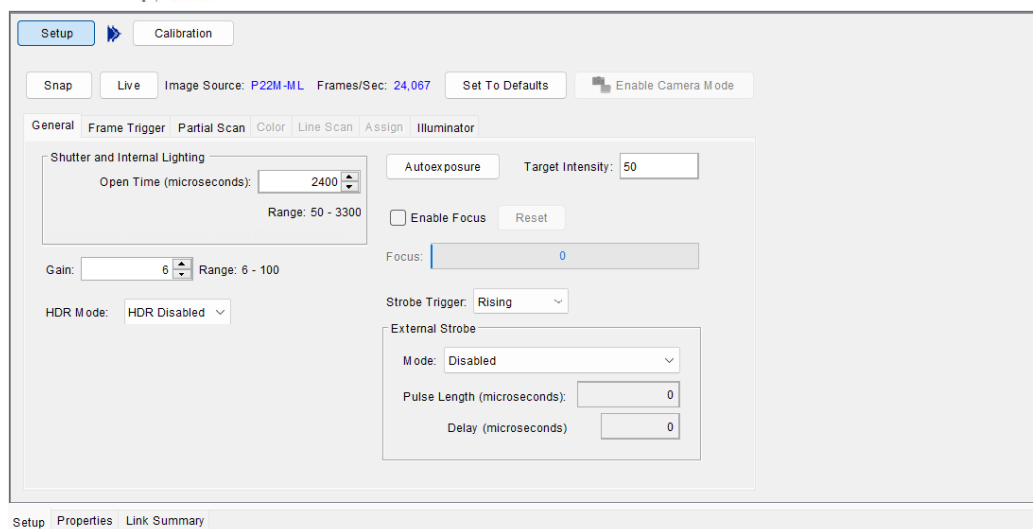
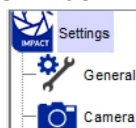
### STARTUP

After completing the mechanical and electrical connections to P2x-P3x Series™ camera, you can begin software configuration as follows:

1. Power on the P2x-P3x Series™ camera. Wait for the camera startup. The system bootstrap requires about 30 seconds to be completed.
2. Run VPM.
3. Click the Connect button in the VPM tool bar. A dialog is displayed so you can choose to connect to the P2x-P3x Series™ camera. If the camera does not appear in the list, refer to the Impact Reference Guide - General Setup tab.

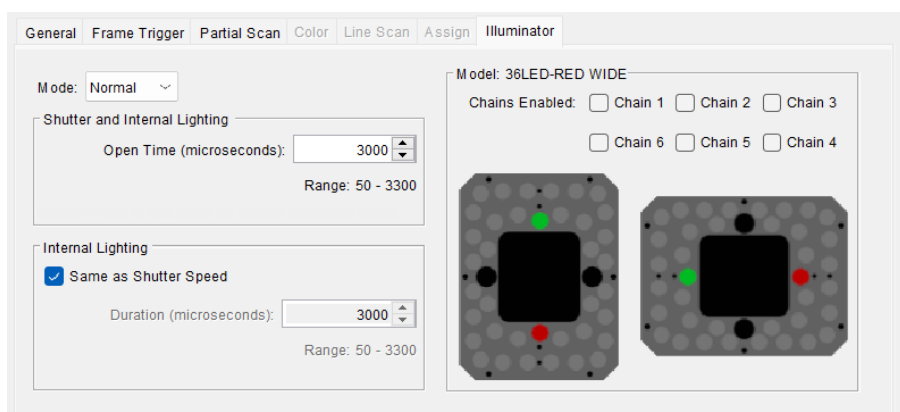


4. (Optional step) To update the Smart Camera Firmware click the button. The firmware update dialog will appear. Package is automatically selected and loaded.
5. When the connection is complete, click the Settings tab.
6. Click the camera icon, click the Setup tab, then click the Setup button below the image window.



7. Use the General tab to set the Shutter open time.

- Click the Illuminator tab to configure the P2x-P3x Series™ camera's internal illuminator. The illuminator settings will affect the shutter Open Time range.



## MODE

This sets the Internal Illuminator's operating mode (Disabled, Normal, Power). This also affects the permitted Shutter Open Time range.

## SHUTTER AND INTERNAL LIGHTING

This is the amount of time the shutter is open. The higher the number, the longer the shutter is open and the brighter the image. The Mode type affects the Shutter range limits.

**Under-exposure:** To correct this result it is recommended to change the parameters in the following order:

- increase the **Shutter Open Time**
- increase the **Gain**

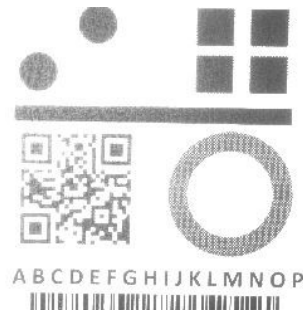


Figure 1 - Example Under Exposure: Too Dark

**Over-exposure:** To correct this result, change the parameters in the following order:

- decrease the **Gain**

- 
2. decrease the **Exposure Shutter Open Time**



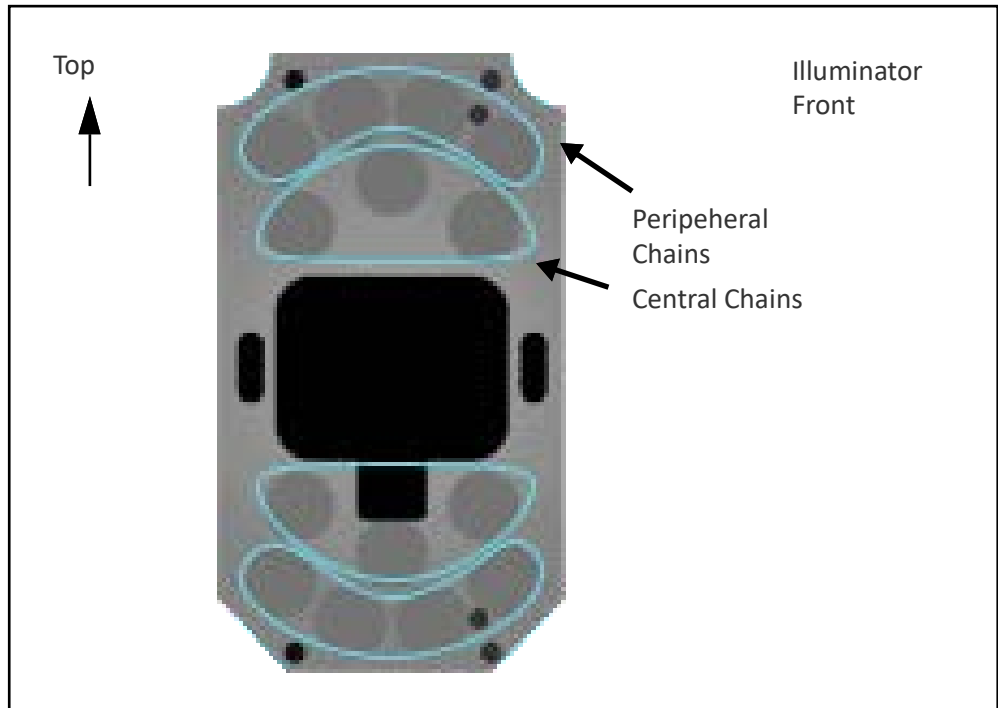
**Figure 2 - Example Over Exposure: Too Light**

**MODEL**

This box contains the model name of the Internal Illuminator mounted on the camera, and the number of Lighting Chains that the Illuminator contains.

**LIGHTING CHAINS**

- Chains Enabled for the 14 LEDs Illuminator  
**Peripheral:** The eight LEDs around the edge of the Illuminator can be enabled.  
**Central:** The six LEDs in the central part of the Illuminator can be enabled.



- Chains Enabled for the 36 LEDs illuminator

**Chain 1**

**Chain 2**

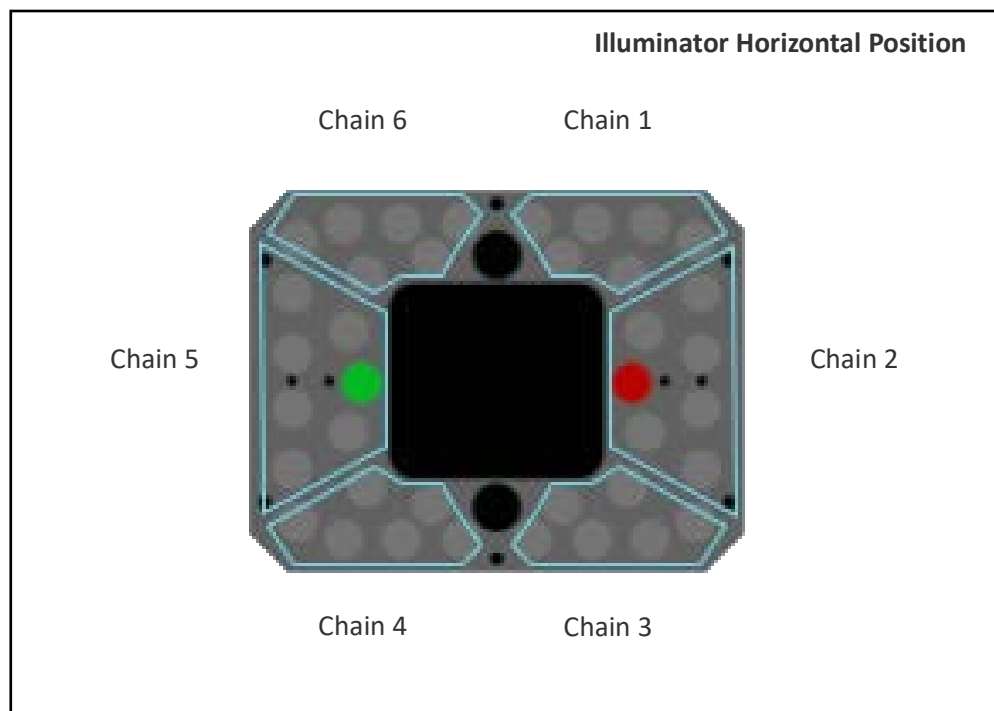
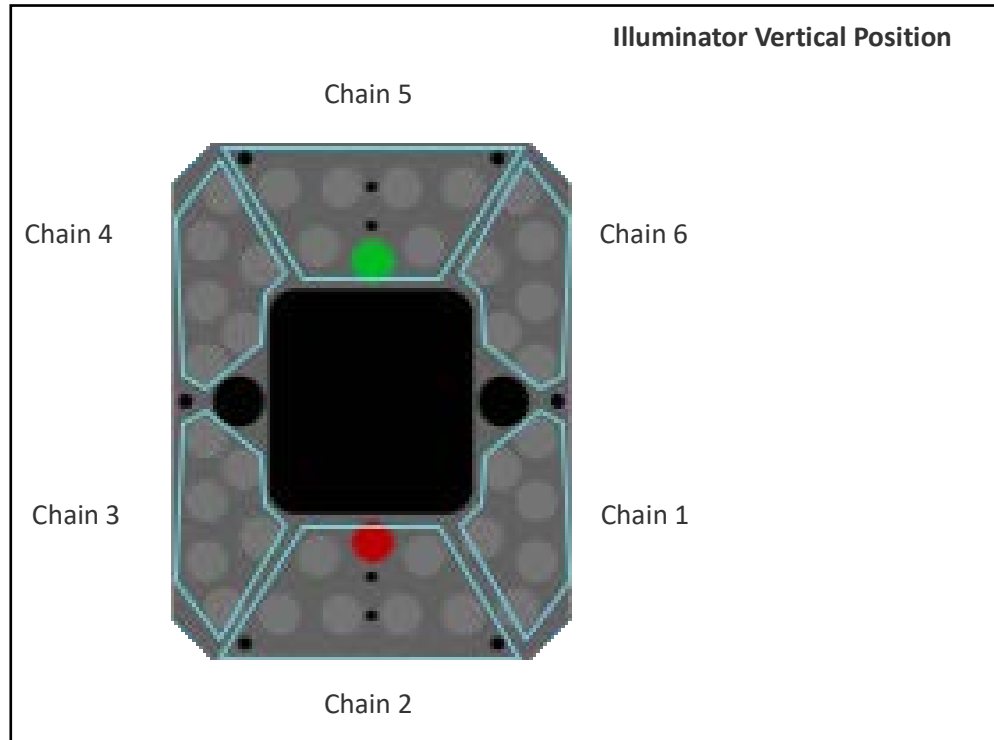
**Chain 3**

**Chain 4**

**Chain 5**

**Chain 6**

The pictures below display the relative position on the illuminator.



## CALIBRATION

VPM provides calibration software to insure that the measurements indicated in VPM tools accurately relate to the inspected object's measurements. You may calibrate a camera using a calibrated target, a part with known dimensions, or you can enter the camera's units-per-pixel factor manually.

Refer to the Calibration Drawer section of the Impact Reference Guide for details.

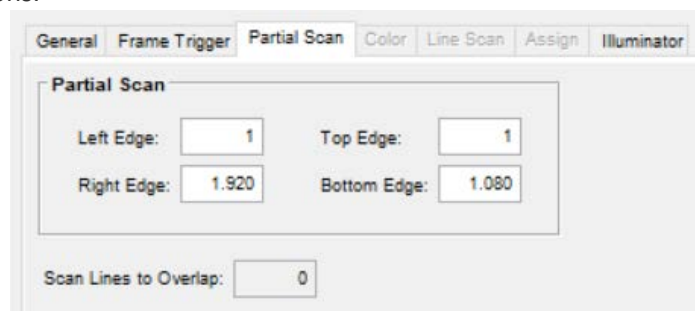
## PARTIAL SCAN

In order to satisfy very high throughput applications, higher frame rates can be achieved using the powerful **Partial Scan** parameters in the Camera setup menu.

**Partial Scan** allows defining a region or window within the camera Field of View. The parameters allow you to precisely define the image window to be processed.

In the camera the frame rate is dependent on the number of lines (or rows) and columns in the defined window.

The smaller the window, the shorter the frame period, and consequently the higher the frame rate. In general, the Image Processing time can be reduced by reducing the window dimensions.

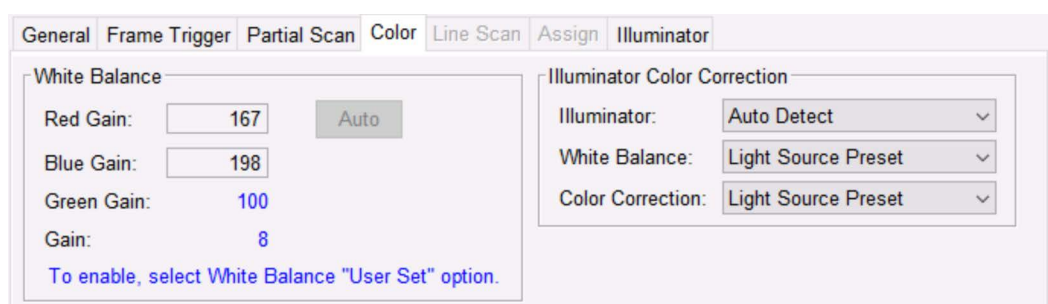


The screenshot shows the 'Partial Scan' tab in the software interface. It contains a 'Partial Scan' section with four input fields: 'Left Edge' (1), 'Top Edge' (1), 'Right Edge' (1.920), and 'Bottom Edge' (1.080). Below this is a 'Scan Lines to Overlap' field set to 0.

## COLOR

In Impact Software, when VPM is connected to a Color Smart Camera the Color Tab is enabled.

This Tab allows to edit the White Balance and Color Correction values. For more information about the software features see Impact Reference Guide.



The screenshot shows the 'Color' tab in the software interface. It contains two main sections: 'White Balance' and 'Illuminator Color Correction'. The 'White Balance' section has four input fields: 'Red Gain' (167), 'Blue Gain' (198), 'Green Gain' (100), and 'Gain' (8). There is an 'Auto' button and a note: 'To enable, select White Balance "User Set" option.' The 'Illuminator Color Correction' section has three dropdown menus: 'Illuminator' (Auto Detect), 'White Balance' (Light Source Preset), and 'Color Correction' (Light Source Preset).

## GREEN/RED SPOT AND 360° VISUAL FEEDBACK

The P2x-P3x Series illuminators are equipped with a Green/Red Spot and 360° Visual Feedback through colored LEDs mounted around the illuminator window cover to provide immediate feedback on the device status during operation.

The available colors are activated in the following modes:

- **Blue** = Reserved for system information: Idle, Identification, Firmware Update, Critical Software Error
- **Green** = Enabled with the Visual Feedback Tool.
- **Red** = Enabled with the Visual Feedback Tool.



Figure 3 - 360° Visual Feedback and Green/Red Spot

Using Visual Feedback it is possible to select the events that will activate the Green Spot or Red Spot and 360° Feedback. To do this, go to VPM > Communication Drawer > Visual Feedback > Setup.



Pass/Fail

☒ Pass ☐ Fail

Pass	Fail
<input type="checkbox"/> Red Spot	<input checked="" type="checkbox"/> Red Spot
<input checked="" type="checkbox"/> Green Spot	<input type="checkbox"/> Green Spot
<input type="checkbox"/> Red 360	<input checked="" type="checkbox"/> Red 360
<input checked="" type="checkbox"/> Green 360	<input type="checkbox"/> Green 360
<input checked="" type="checkbox"/> Timeout: <input type="text" value="100"/> (ms)	<input checked="" type="checkbox"/> Timeout: <input type="text" value="100"/> (ms)
<input type="checkbox"/> Delay: <input type="text" value="100"/> (ms)	<input type="checkbox"/> Delay: <input type="text" value="100"/> (ms)

Red Spot and Green Spot are deactivated while snapping a new image



# CHAPTER 7

## MAINTENANCE

---

### CLEANING

Clean the lens cover periodically for continued correct operation of the camera.

Dust, dirt, etc. on the lens cover may alter the reading performance.

Repeat the operation frequently in particularly dirty environments.

Use soft material and alcohol to clean the lens cover and avoid any abrasive substances.

### TROUBLESHOOTING

#### General Guidelines

- When wiring the device, pay careful attention to the signal name (acronym) on the CBX500/800 spring clamp connectors. If you are connecting directly to the P2x-P3x Series™ M12 17-pin connector pay attention to the pin number of the signals.
- If you need information about a certain camera parameter you can refer to the Impact Reference Guide.
- If you're unable to fix the problem and you're going to contact your local Datalogic office or Datalogic Partner, we suggest providing (if possible): software version, Serial Number, and Order Number of your camera. You can get some of this information while VPM is connected to the camera. The software version is shown in the About dialog, and the Serial Number can be obtained from the Device Connection Dialog.

TROUBLESHOOTING GUIDE	
Problem	Suggestion
<b>Power ON:</b> the "POWER" LED is not lit.	<ul style="list-style-type: none"><li>• Is power connected?</li><li>• If using a power adapter (like PG6000), is it connected to wall outlet?</li><li>• If using rail power, does rail have power?</li><li>• If using CBX, does it have power (check switch and LED)?</li><li>• Check if you are referring to the M16 19-pin connector or to the CBX spring clamp connectors.</li><li>• Measure Voltage either at pin <b>A</b> and pin <b>L</b> (for 19-pin connector) or at spring clamp <b>Vdc</b> and <b>GND</b> (for CBX).</li></ul>

## TROUBLESHOOTING GUIDE

Problem	Suggestion
<p><b>Using Input 1 (External Trigger):</b> A trigger signal is connected to the camera, but it is not acquiring images or running tasks.</p>	<ul style="list-style-type: none"> <li>• Check if you are referring to the 19-pin connector or to the CBX spring clamp connectors.</li> <li>• Is the sensor connected to Input 1 or Input 2?</li> <li>• Is power supplied to the photo sensor?</li> <li>• For NPN configuration, is power supplied to one of the two I1 or I2 signals (A or B)?</li> <li>• For PNP configuration, is one of the two I1 or I2 signals grounded (A or B)?</li> <li>• Are the photo sensor LEDS (if any) working correctly?</li> <li>• Is the sensor/reflector system aligned (if present)?</li> <li>• In VPM, check the Debounce settings (Settings – General – Communication).</li> <li>• Is the camera online?</li> </ul>
<p><b>Communication:</b> camera is not transmitting anything to the host.</p>	<ul style="list-style-type: none"> <li>• Is the Gigabit Ethernet cable wiring correct?</li> <li>• Is the Gigabit Ethernet cable wiring connected?</li> <li>• Are the host IP address settings compatible with the camera settings?</li> </ul>
<p><b>Communication:</b> data transferred to the host are incorrect, corrupted or incomplete.</p>	<ul style="list-style-type: none"> <li>• Are the host IP address settings the same as the camera settings?</li> <li>• Is the Gigabit Ethernet cable intermittent?</li> </ul>
<p><b>How do I obtain my camera Serial Number?</b></p>	<ul style="list-style-type: none"> <li>• The camera Serial Number consists of the letter “C” followed by a series of numbers. It is printed in the rear of the camera.</li> </ul>

# CHAPTER 8

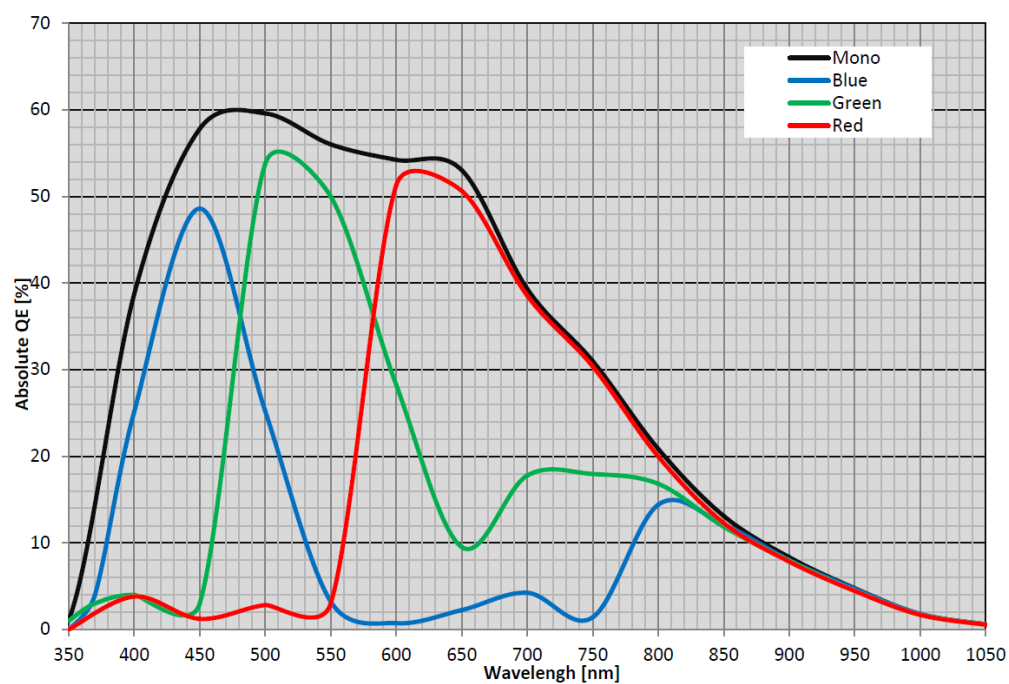
## TECHNICAL FEATURES

ELECTRICAL FEATURES	
<b>Power</b>	
Supply Voltage	24 Vdc $\pm$ 10%
Peak Supply Current	1 A max.
Average Supply Current	14 LEDs Illuminator: 0.42 A 36 LEDs Illuminator: 0.62 A
<b>Communication Interfaces</b>	
Gigabit Ethernet	1000 Mbit/s (supports application protocols: TCP/IP, EtherNet/IP, Profinet IO, Modbus TCP)
RS232	2400 to 115200 bit/s
<b>Inputs</b>	
Input 1 (External Trigger) and Input 2	Opto-isolated and polarity insensitive
Max. Voltage	30 Vdc
Max. Input Current	10 mA
<b>Outputs<sup>a</sup></b>	<ul style="list-style-type: none"> <li>NPN or PNP short circuit protected (configure in VPM-Camera Setup)</li> <li>Opto-isolated only when connected to CBX500/800</li> </ul>
Output 1 and 2	
Output 3	<ul style="list-style-type: none"> <li>NPN or PNP short circuit protected (configure in VPM-Camera Setup)</li> <li>Opto-isolated only when connected to CBX800</li> <li>Strobe signal connection shared with Output 3. Output 3 is active only if the External Strobe is disabled. (Configure in VPM- Impact)</li> </ul>
V <sub>OUT</sub> (I <sub>LOAD</sub> = 0 mA) Max.	24Vdc
V <sub>OUT</sub> (I <sub>LOAD</sub> = 100 mA) Max.	3 Vdc
Load Max	100 mA
OPTICAL FEATURES	
Image Sensor	CMOS sensor with Global Shutter
Image	Color, Monochrome
Pixel Size	2.0 Mpixel: 2.8 $\mu$ m square 5.0 Mpixel: 2.8 $\mu$ m square qHD: 5.6 $\mu$ m square
Image Format	2.0 Mpixel: 1920x1080 5.0 Mpixel: 2560x1936 qHD: 960 $\times$ 540
Imager Size	2.0 Mpixel/qHd: 6.168 $\mu$ m diagonal 1/2.8 inches 5.0 Mpixel: 8.987 $\mu$ m diagonal 1/1.8 inches

Max. Frame Rate (sensor)	P30M: 120 frame/s	P22C/P30C/P32C: 30 frame/s
	P20M/P32M: 60 frame/s	P35M: 26 frame/s
	P22M/P20C: 50 frame/s	P35C:13 frame/s
	Note: effective camera frame rate depends by running inspection	
Led Safety	according to EN 62471	
Lighting System	Internal Illuminator (14 or 36 LEDs) and External Strobe (Output 3)	
Led Safety	according to EN 62471	
Lighting System	Internal Illuminator (14 or 36 LEDs) and External Strobe (Output 3)	
ENVIRONMENTAL FEATURES		
Operating Temperature <sup>b</sup>	-10 to 50°C (14 to 122°F)	
Storage Temperature	-20° to 70°C (-4 to 158°F)	
Max. Humidity	90% non condensing	
Vibration Resistance EN 60068-2-6	14 mm @ 2 to 10 Hz; 1.5 mm @ 13 to 55 Hz; 2 g @ 70 to 500 Hz; 2 hours on each axis	
Bump Resistance EN 60068-2-29	30g; 6 ms; 5000 shocks on each axis	
Shock Resistance EN 60068-2-27	30g; 11 ms; 3 shocks on each axis	
Protection Class EN 60529 <sup>c</sup>	IP65/IP67	
PHYSICAL FEATURES		
P2x-P3x Series with Micro-Lens	14 LEDs Illuminator	36 LEDs Illuminator
Dimensions (with heat-sink)	H x W x L 108.7 x 54 x 62.5 mm (4.28 x 2.13 x 2.46 in.)	H x W x L 115.5 x 126x77.3 mm (4.55 x 4.96 x4.91 in.)
Weight	about 380g. (13.4 oz.)	about 640g. (22.5 oz.)
P2x-P3x Series with C-Mount Lens	External Lighting (with lens cover standard)	36 LEDs Illuminator
Dimensions (with heat-sink)	H x W x L 108.7 x 54 x 108.3 mm (4.27 x 2.12 x 4.26 in.)	H x W x L 115.5 x 126x124.8 mm (4.55 x 4.96 x 4.91 in.)
Weight	about 300g. (10.6 oz.)	about 900g. (31.7 oz.)
USER INTERFACE		
LED Indicators	Power, Busy/Trigger, Out 1; Out 2; Out 3, Online	
Keypad Button	Reset; Camera Button Event (internal software event only); Loader	
HARDWARE FEATURES		
Storage	P2x: 380 MB, P3x: 1400 MB	
RAM	P2x: 1 GB, P3x: 2GB	

- a. When connected to the CBX connection boxes the electrical features for Output 1 and 2 become the following:  
 $V_{CE} = 30 \text{ Vdc max.}; I_{CE} = 40 \text{ mA continuous max.}; 130 \text{ mA pulsed max.}; V_{CE \text{ saturation}} = 1 \text{ Vdc max. @ } 10 \text{ mA}; P_D = 90 \text{ mW Max. @ } 50^\circ \text{C ambient temp.}$
- b. Use metal mounting bracket for heat dissipation in high ambient temperatures.
- c. When correctly connected to IP67 cables with seals.

## Optical sensor response



# GLOSSARY

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## BARCODES (1D CODES)

---

A pattern of variable-width bars and spaces which represents numeric or alphanumeric data in machine-readable form. The general format of a barcode symbol consists of a leading margin, start character, data or message character, check character (if any), stop character, and trailing margin. Within this framework, each recognizable symbology uses its own unique format.

## BIT

---

Binary digit. One bit is the basic unit of binary information. Generally, eight consecutive bits compose one byte of data. The pattern of 0 and 1 values within the byte determines its meaning.

## BITS PER SECOND (BPS)

---

Number of bits transmitted or received per second.

## BYTE

---

On an addressable boundary, eight adjacent binary digits (0 and 1) combined in a pattern to represent a specific character or numeric value. Bits are numbered from the right, 0 through 7, with bit 0 the low-order bit. One byte in memory can be used to store one ASCII character.

## COLOR INSPECTION

---

Color processing is an effective method to extract meaningful information out of the picture. Impact offers a wide set of color tools, for more details see Impact Reference Guide.

## CPM (CONTROL PANEL MANAGER)

---

Is an IDE that can create a graphical user interface with images, parameters, controls for the Machine Vision Inspection.

## CPMRE (CONTROL PANEL MANAGER RUNTIME ENVIRONMENT)

---

Is the application to run the Graphical User Interface created with CPM. CPMRE can only run the GUI, editing is not enabled.

## DECODE

---

To recognize a barcode symbology (*e.g.*, Codabar, Code 128, Code 3 of 9, UPC/EAN, etc.) and analyze the content of the barcode scanned.

---

## DEPTH OF FIELD

---

The difference between the minimum and the maximum distance of the object in the field of view that appears to be in focus.

## DIFFUSED ILLUMINATION

---

Distributed soft lighting from a wide variety of angles used to eliminate shadows and direct reflection effects from highly reflective surfaces.

## ELEMENT

---

The basic unit of data encoding in a 1D or 2D symbol. A single bar, space, cell, dot.

## EXPOSURE TIME

---

For digital cameras based on image sensors equipped with an electronic shutter, it defines the time during which the image will be exposed to the sensor to be acquired.

## FLASH

---

Non-volatile memory for storing application and configuration files.

## HOST

---

A computer that serves other terminals in a network, providing services such as network control, database access, special programs, supervisory programs, or programming languages.

## IMAGE PROCESSING

---

Any form of information processing for which the input is an image and the output is, for instance, a set of features of the image.

## IMAGE RESOLUTION

---

The number of rows and columns of pixels in an image. The total number of pixels of an image sensor.

## IMAGE SENSOR

---

Device converting a visual image to an electric signal. It is usually an array of CCD (Charge Coupled Devices) or CMOS (Complementary Metal Oxide Semiconductor) pixel sensors.

## INTERNAL ILLUMINATOR

---

The strobe illuminator that is an integral part of the lens cover for the P2x-P3x Series™.

## IP ADDRESS

---

The terminal's network address. Networks use IP addresses to determine where to send data that is being transmitted over a network. An IP address is a 32-bit number referred to as a series of 8-bit numbers in decimal dot notation (*e.g.*, 130.24.34.03). The highest 8-bit number you can use is 254.

---

#### **LED (LIGHT EMITTING DIODE)**

A low power electronic light source commonly used as an indicator light. It uses less power than an incandescent light bulb but more than a Liquid Crystal Display (LCD).

---

#### **LED ILLUMINATOR**

LED technology used as an extended lighting source in which extra optics added to the chip allow it to emit a complex radiated light pattern.

---

#### **MATRIX SYMBOLOGIES (2D CODES)**

An arrangement of regular polygon shaped cells where the center-to-center distance of adjacent elements is uniform. Matrix symbols may include recognition patterns which do not follow the same rules as the other elements within the symbol.

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#### **OCR**

Means Optical Character Recognition. This technology allows to read and convert typed, printed or handwritten characters into machine-encoded texts to be managed. Impact Software offers a wide range of OCR tools, for more information see Impact Reference Guide.

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#### **PATTERN RECOGNITION**

The automated recognition process of patterns and regularities in data. The information stored in a database is matched with the incoming data. Impact Software offers a wide range of pattern tools, for more information see Impact Reference Guide.

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#### **RAM**

Random Access Memory. Data in RAM can be accessed in random order, and quickly written and read.

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#### **SHUTTER OPEN TIME (EXPOSURE TIME)**

The time during which the image to be acquired is exposed to the camera's image sensor.

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#### **TRANSMISSION CONTROL PROTOCOL/INTERNET PROTOCOL (TCP/IP)**

A suite of standard network protocols. The TCP governs sequenced data; the IP governs packet forwarding. TCP/IP is the primary protocol that defines the Internet.

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#### **VISION PROGRAM MANAGER (VPM)**

The Impact software module that provides tools to configure the P2x-P3x Series™ camera and create vision programs for inspection and control.

Throughout this manual, the name “VPM” is used to refer to the software installed on the camera.



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# NOTES





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